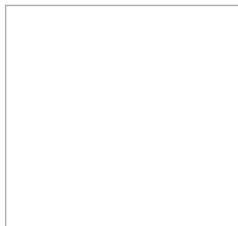




MOELLER



Start with Moeller

contactors
control relays
motor protection
SYST-M enclosed starters



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contactors

<i>General Information</i>	A2
<i>DIL M Contactors (7 – 1000 Amps)</i>	A8
<i>Miniature Contactors</i>	A11
<i>Four-pole Contactors</i>	A13
<i>Reversing Contactor Combinations</i>	A14
<i>Capacitor Switching Contactors</i>	A15
<i>NEMA Contactors</i>	A16
<i>Accessories</i>	A17
<i>Replacement Coils</i>	A32
<i>Contact Travel Diagrams</i>	A34
<i>Utilization Curves</i>	A36
<i>Technical Data</i>	A40
<i>Dimensions</i>	A76

MOELLER 

series DIL M contactors

reliable switching for applications up to 1000A



Moeller's DIL M contactor line packs all the control you need into a smart, compact design. Our modern IEC contactors can handle up to 1000A in virtually any application worldwide. Their compliance with IEC standards ensures the most accurate match to your motor size – you'll never buy more control than you need.

For a broad range of applications

Twenty-four contactors in seven frame sizes cover all applications from fractional to 1000HP (@ 575V). This extensive range allows you to select exactly the right size for your application, whether it be resistive AC-1 environments; common starting and stopping AC-3 applications; or even extreme AC-4 situations involving inching and plugging of motors.

Easy installation by design

The DIL M contactor series features dual power terminals on units up to 400A. The clamping chambers are cleverly designed to apply sufficient holding pressure to cables of varying sizes. Conventional designs are often limited by the size of the largest cable in the chamber.



The line also features ingenious mechanical interlocks (rocker and ball style) that allow fast and easy assembly of contactor combinations without requiring additional space. Many contactors can be interlocked both horizontally and vertically.

Accessories extend flexibility

Several ranges within the DIL M series share common auxiliary contacts and other components. This lowers inventories even when accommodating a complete range of control solutions. Voltage indicators, reversing kits, and many other optional accessories are also available.

Safety

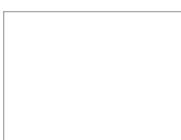
All DIL M series contactors provide isolation and protection from direct hand contact. Even the largest contactors accept terminal shields.

> 24 contactors

> 7 frame sizes

> Switches motors up to 1000HP

> Same compact dimensions
for AC and DC units



NEW >>**A**

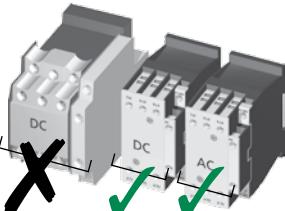
Contactors

DIL M Low Range

Moeller's DIL M contactor series includes a completely NEW offering in the lower 7 to 150A range. Consisting of four frame sizes, this range is the newest and most modern of any control manufacturer!

Compact design for BOTH currents

Conventional contactors designed for DC control applications can be up to 30% larger than their AC counterparts. Not anymore! Unique to Moeller's DIL M contactors, AC and DC units are the same frame size throughout the entire range. The reduced size means smaller DC panels than ever before. This also means you can now design one panel for either AC or DC control, without having to plan for a larger DC contactor.



Easy to assemble

Coil terminals are located on the front of the new contactors to simplify wiring. Both two and four-pole auxiliary contacts snap on without tools. Units 40A and above accept both side and top mount auxiliaries for increased flexibility. In addition, devices up to 32A include built-in auxiliary contacts for increased economy with no additional space requirement.

Contacts designed for safety

Auxiliary contact blocks for new DIL M contactors have positively guided contacts for added safety in control circuits. Positively guided auxiliary contacts insure that, throughout the life of the contactor, NO and NC contacts will never close simultaneously...even if a contact welds. In addition, DIL M contactors to 65A have "mirror" contacts, which ensure that all auxiliary contacts (whether built-in or add-on) function correctly in relation to the power contacts.



Special advantages of going DC

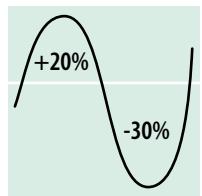
In addition to sharing the same frame size as AC contactors, DC units of 17A and above also feature electronic drives that dramatically reduce pick-up and sealing consumption. These drives produce several benefits:

- less heat is generated, eliminating the need for a fan
- smaller control transformers are required
- contactors up to DIL M32 can be directly actuated from PLCs, eliminating the need for a coupling relay

These benefits lower your cost by consuming less power, eliminating additional components, and permitting higher packing density in the panel.

DC units to 150A also carry a built-in high-speed suppressor circuit, eliminating the need for purchasing and installing a separate external suppressor. Again, lower total cost and smaller panel space result.

For additional safety and convenience, Moeller's DIL M DC contactors feature an expanded voltage tolerance, beyond that specified by IEC/EN 60947. This accommodates a range of -30% to +20% for DIL M contactors 17A and above. It is one of the largest voltage tolerance ranges of any control manufacturer.





DIL M High Range

For heavy-duty applications, Moeller's contactor line continues with the DIL M185 to DIL M1000. This range includes 11 contactors in three frame sizes. All applications and worldwide voltages, both AC and DC, can be accommodated with only four coils.

On-board electronics for efficient operation

All DIL M185 to 1000 contactors utilize electronically-controlled magnet systems. This feature provides flexible actuation, and contributes to lower panel temperature, smaller control transformer requirements and greater control voltage tolerance. Direct actuation from a PLC or other low level source is easily accomplished. In addition, a built-in suppressor circuit for control protection is standard. All of this adds up to fewer external components and smaller panel space.

Vacuum contactors designed for small size, long life

DIL M580 to DIL M1000 are vacuum contactors. This feature reduces contact damage caused by electrical arcing, leading to longer life of the contactor. It also permits tighter packing density in the panel because there are no open arcs or escaping gases that would typically require additional space for dissipation.



DIL EM Miniature Contactors

Moeller also offers a miniature contactor, the DIL EM. Designed for small loads, it is available in units up to 20A, and provides reliable performance for motors up to 5HP (@575V). AC and DC units are available.

The DIL EM miniature contactor features a large ambient temperature range, and its low power consumption permits direct actuation from a PLC. The DC version of the DIL EM also includes an integrated suppressor to protect from voltage peaks that may occur when the coil is disconnected. Top-mount auxiliary contacts are available in both 2- and 4-pole configurations.

Standards and Approvals

Moeller's DIL M and DIL EM contactors carry UL, CSA, IEC/EN 60947 and VDE 0660 approvals. They are manufactured to ISO 9001 quality standards.

Moeller's catalog numbering system for contactors and other devices follows a logical system. Device attributes can be determined by the following nomenclature.

Dashes (–) are used to separate device attributes and should always be included when ordering.

DIL M 7 – 10 (240V60Hz)

Product Line

DIL Non-reversing contactors

DIUL Reversing contactors

Contactor Type

M Contactors

EM Miniature contactors

MP 4-pole contactors

K Capacitor switching contactors

M-*N NEMA rated contactors

Contactor Size

7
↓
1000

Moeller contactors are available in 24 sizes ranging from 7 to 1000 A

Coil Voltage

(values shown are for illustration purposes only - more voltages available)

(240V60Hz) Standard electromechanical AC coil of 240V / 60Hz

(24VDC) Standard electromechanical DC coil of 24V

(RA250) Electronic AC coil of 110-250V 50/60Hz

(RDC24) Electronic DC coil of 24V

Auxiliary Contacts

(these characters only appear when Auxiliary Contacts are integrated into the base contactor)

10 1 Normally Open - No Normally Closed

01 No Normally Open - 1 Normally Open

22 2 Normally Open - 2 Normally Closed

This page for reference only.

Please turn to the appropriate pages to determine the exact device and/or accessories required for your application.

A

Contactors

Frame Size	Moeller Contactor	Maximum Horsepower (UL/CSA)					
		Single Phase		Three Phase			
		115 Volt	230 Volt	200 Volt	230 Volt	460 Volt	575 Volt
	DIL M7	1/4	1	1 1/2	2	3	5
		1/3	1	1 1/2	1 1/2	2	2
	DIL M9	1/2	1 1/2	3	3	5	7 1/2
		1	2	3	3	5	5
	DIL M12	1	2	3	3	10	10
	DIL M17 ①	2	3	7 1/2	7 1/2	10	15
		2	3	7 1/2	7 1/2	10	10
	DIL M25	2	5	7 1/2	10	15	20
	DIL M32	3	5	10	10	20	25
		3	7 1/2	10	15	25	25
	DIL M40	3	7 1/2	10	15	30	40
	DIL M50	3	10	15	20	40	50
	DIL M65	5	15	20	25	50	60
		7 1/2	15	25	30	50	50
	DIL M80	7 1/2	15	25	30	60	75
	DIL M95	7 1/2	15	25	40	75	100
		—	—	40	50	100	100
	DIL M115	10	25	40	50	100	100
	DIL M150	15	30	40	60	125	125
		7 1/2	15	25	30	50	50
	DIL M185	—	—	50	60	125	150
	DIL M225	—	—	60	75	150	200
		—	—	75	100	200	200
	DIL M250	—	—	75	100	200	250
	DIL M300	—	—	100	125	250	300
	DIL M400	—	—	125	150	300	400
		—	—	150	200	400	400
	DIL M500	—	—	150	200	400	500
	DIL M580	—	—	200	200	400	600
	DIL M650	—	—	200	250	500	600
		—	—	—	300	600	600
	DIL M750	—	—	250	300	600	700
	DIL M820	—	—	290	350	700	860
		—	—	—	450	900	900
	DIL M1000	—	—	—	400	800	1000
		—	—	—	—	—	—

Compare Moeller's 24 contactor sizes to just 10 equivalent NEMA sizes

① DILM17 does not meet with NEMA size 1 switching duty.

The full-load current values listed in the table below are for motors running at usual speeds, with normal torque characteristics at 1.15 service factor. This table is a guide only. The actual full load motor

amps for your motor may be different than the average values listed here. Always use the actual motor current listed on the motor nameplate when purchasing motor control and protection products.

Motor Rating (HP)	AC Induction Motor – Full Load Current (A)						
	Single Phase			Three Phase			
	115 V	200 V	230 V	200 V	230 V	460 V	575 V
1/6	4.4	2.5	2.2	—	—	—	—
1/4	5.8	3.3	2.9	—	—	—	—
1/3	7.2	4.1	3.6	—	—	—	—
1/2	9.8	5.6	4.9	2.3	2.0	1.0	0.8
3/4	13.8	7.9	6.9	3.2	2.8	1.4	1.1
1	16	9.2	8	4.1	3.6	1.8	1.4
1-1/2	20	11.5	10	6.0	5.2	2.6	2.1
2	24	13.8	12	7.8	6.8	3.4	2.7
3	34	19.6	17	11.0	9.6	4.8	3.9
5	56	32.2	28	17.5	15.2	7.6	6.1
7-1/2	80	46	40	25.3	22	11	9
10	100	57.5	50	32.2	28	14	11
15	—	—	—	48.3	42	21	17
20	—	—	—	62.1	54	27	22
25	—	—	—	78.2	68	34	27
30	—	—	—	92.0	80	40	32
40	—	—	—	119.6	104	52	41
50	—	—	—	149.5	130	65	52
60	—	—	—	177.1	154	77	62
75	—	—	—	220.8	192	96	77
100	—	—	—	285.2	248	124	99
125	—	—	—	358.8	312	156	125
150	—	—	—	414	360	180	144
200	—	—	—	552	480	240	192
300	—	—	—	825	720	360	288
350	—	—	—	963	840	420	336
400	—	—	—	1100	960	480	384
450	—	—	—	1238	1080	540	432
500	—	—	—	1375	1200	600	480
600	—	—	—	1650	1440	720	576
700	—	—	—	1925	1680	840	672
800	—	—	—	2200	1920	960	768
900	—	—	—	2475	2160	1080	864
1000	—	—	—	2750	2400	1200	960

NOTE: This chart was developed from Table 430-148 & 430-150 of the NEC, Table 52.2 of UL standard 508 and from the Canadian Electrical Code (CEC), Part 1, table 44 and 45.

A

Contactors

- > Four compact frame sizes cover applications to 150A
- > Space-saving design reduces panel space and cost
- > Dual box terminals make wiring safer and easier for cables with uneven cross-sections
- > New combination plug-in technology provides tool-less connection with other starting components up to DIL M12



Three-pole Contactors with AC Coil (to 150 Amps) ①②

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts			
		Single Phase				Three Phase							
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC	Catalog Number	Price	
20	18	1/4	3/4	1	1½	2	3	5	1	0	DILM7-10◆ ③	88	
									0	1	DILM7-01◆ ③	88	
20	18	1/2	1	1½	3	3	5	7½	1	0	DILM9-10◆ ③	100	
									0	1	DILM9-01◆ ③	100	
20	18	1	2	2	3	3	10	10	1	0	DILM12-10◆ ③	124	
									0	1	DILM12-01◆ ③	124	
40	36	2	2	3	5	5	10	15	1	0	DILM17-10◆	130	
									0	1	DILM17-01◆	130	
40	36	2	3	5	7½	7½	15	20	1	0	DILM25-10◆	175	
									0	1	DILM25-01◆	175	
40	36	3	5	5	10	10	20	25	1	0	DILM32-10◆	220	
									0	1	DILM32-01◆	220	
55	49	3	5	7½	10	15	30	40	0	0	DILM40◆ ④	250	
65	58	3	7½	10	15	20	40	50	0	0	DILM50◆ ④	290	
80	72	5	10	15	20	25	50	60	0	0	DILM65◆ ④	390	
125	112	7½	15	15	25	30	60	75	0	0	DILM80◆ ④	480	
125	112	7½	15	15	25	40	75	100	0	0	DILM95◆ ④	595	
155	140	10	25	25	40	50	100	100	0	0	DILM115◆ ④	820	
155	140	15	25	30	40	60	125	125	0	0	DILM150◆ ④	1010	

Ordering Instructions

- 1 Locate the desired contactor
- 2 Complete catalog number by adding coil code
- 3 See pages A17 - A30 for auxiliaries & accessories

AC Coil Codes - DILM7 – 95 ⑤

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	–	24V
(120V60Hz)	110V	120V
(208V60Hz)	–	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	–	600V

AC Coil Codes - DILM115 – 150

Complete catalog number (◆) with...	Voltage Range	
	50/60 Hz	
(RAC24)	24V	
(RAC120)	120V	
(RAC240)	190V – 240V	
(RAC500)	480V – 500V	

① Positively guided contacts within all auxiliary contact modules (including any internal auxiliaries). Mirror contacts on all contactors (in relation to internal or external auxiliaries).

② Contact elements of the contactor to EN 50012.

③ Coils not replaceable.

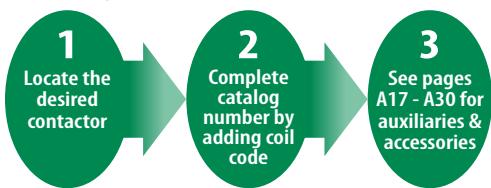
④ May combine side mount and front mount auxiliary contact modules. Up to six auxiliary contacts possible.

⑤ Other coil voltages between 24 and 600V AC available by special order. Contact your Moeller representative for information.

- > Same compact size as Moeller's AC contactors, saving panel space
- > Electronically controlled magnet system (from DIL M17) provides less heat dissipation and smaller control transformers
- > Direct actuation from a PLC without coupling relays (DIL M17 to 32)
- > Integrated surge suppressor


Three-pole Contactors with DC Coil (to 150 Amps) ①②③

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts		Catalog Number	Price
		Single Phase		Three Phase									
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC			
20	18	1/4	3/4	1	1½	2	3	5	1	0	DILM7-10◆ ④	110	
									0	1	DILM7-01◆ ④	110	
20	18	1/2	1	1½	3	3	5	7½	1	0	DILM9-10◆ ④	120	
									0	1	DILM9-01◆ ④	120	
20	18	1	2	2	3	3	10	10	1	0	DILM12-10◆ ④	158	
									0	1	DILM12-01◆ ④	158	
40	36	2	2	3	5	5	10	15	1	0	DILM17-10◆	185	
									0	1	DILM17-01◆	185	
40	36	2	3	5	7½	7½	15	20	1	0	DILM25-10◆	225	
									0	1	DILM25-01◆	225	
40	36	3	5	5	10	10	20	25	1	0	DILM32-10◆	310	
									0	1	DILM32-01◆	310	
55	49	3	5	7½	10	15	30	40	0	0	DILM40◆ ⑤	325	
65	58	3	7½	10	15	20	40	50	0	0	DILM50◆ ⑤	460	
80	72	5	10	15	20	25	50	60	0	0	DILM65◆ ⑤	585	
125	112	7½	15	15	25	30	60	75	0	0	DILM80◆ ⑤	650	
125	112	7½	15	15	25	40	75	100	0	0	DILM95◆ ⑤	775	
155	140	10	25	25	40	50	100	100	0	0	DILM115◆ ⑤	925	
155	140	15	25	30	40	60	125	125	0	0	DILM150◆ ⑤	1196	

Ordering Instructions

DC Coil Codes - DILM7 – 12 ⑥

Complete catalog number (◆) with...	Voltage
(24VDC)	24V
(48VDC)	48V

DC Coil Codes - DILM17 – 150 ⑥

Complete catalog number (◆) with...	Voltage Range
(RDC24)	24 – 27V DC
(RDC60)	48 – 60V DC
(RDC130)	110 – 130V DC
(RDC240)	200 – 240V DC

- ① Positively guided contacts within all auxiliary contact modules (including any internal auxiliaries). Mirror contacts on all contactors (in relation to internal or external auxiliaries).
- ② Contact elements of the contactor to EN 50012.
- ③ DC-operated contactors have an integrated surge suppressor.

- ④ Coils not replaceable.
- ⑤ May combine side mount and front mount auxiliary contact modules. Up to six auxiliary contacts possible.
- ⑥ Other coil voltages between 12 and 250V DC available by special order. Contact your Moeller representative for information.

A

Contactors

- > Heavy duty contactors for demanding applications
- > Electronically controlled magnet systems dramatically reduce pick-up and seal-in, while increasing control voltage tolerance
- > Direct connection to PLCs and low level input devices
- > Large HP devices (from DIL M580) are vacuum contactors, which increase electrical lifespan and decrease space requirements
- > Built-in suppressor circuit for control protection



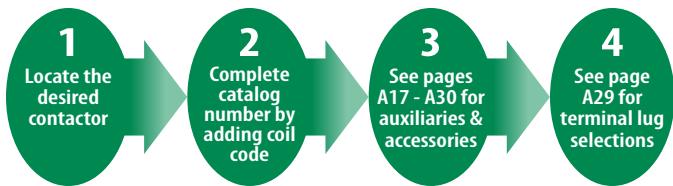
Three-pole Contactors with AC or DC Electronic Coil (185 to 1000 Amps)

General Use (A)		Maximum UL / CSA Horsepower Ratings					Auxiliary Contacts		Catalog Number	Price
		Three Phase								
Open	Enclosed	200 V	230 V	460 V	575 V	NO	NC			
225	202	50	60	125	150	2	2	DILM185/22◆	1800	
250	225	60	75	150	200	2	2	DILM225/22◆	2200	
350	315	75	100	200	250	2	2	DILM250/22◆	2800	
350	315	100	125	250	300	2	2	DILM300/22◆	3100	
450	405	100	150	300	400	2	2	DILM400/22◆	3900	
550	495	150	200	400	500	2	2	DILM500/22◆	5800	
630	567	200	200	400	600	2	2	DILM580/22◆ ②	7400	
700	630	200	250	500	600	2	2	DILM650/22◆ ②	7900	
800	720	250	300	600	700	2	2	DILM750/22◆ ②	9100	
850	765	290	350	700	860	2	2	DILM820/22◆ ②	10100	
1000	900	—	400	800	1000	2	2	DILM1000/22◆ ②	11700	

AC & DC Coil Codes

Complete catalog number (◆) with...	Voltage
(RDC48)	24 – 48V DC (only for DILM185 – 500)
(RA110)	48 – 110V AC 48 – 110V DC
(RA250)	110 – 250V AC 110 – 250V DC
(RAC500)	250 – 500V AC

Ordering Instructions



- 1 Do not reverse contactors directly.
- 2 When operating with frequency inverters or when performing a high-voltage test, the suppressor on the load side must be removed.
- 3 Standstill in an emergency (emergency stop).
- 4 Wide range electronic coils; all AC coils operate between 40Hz and 60Hz.

- > Miniature, economical contactors for small motors and loads
- > Approved for worldwide use
- > High degree of climatic approvals and large ambient temperature range
- > AC and DC operated versions available
- > DC model includes integrated diode/resistor surge suppressor



Miniature Three-pole Contactors with AC Coil ①

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts			
		Single Phase				Three Phase							
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC	Catalog Number	Price	
15	13.5	1/2	1	1½	2	3	5	5	1	0	DILEM-10◆	72	
15	13.5	1/2	1	1½	2	3	5	5	0	1	DILEM-01◆	72	

Miniature Three-pole Contactors with DC Coil ①②

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts			
		Single Phase				Three Phase							
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC	Catalog Number	Price	
15	13.5	1/2	1	1½	2	3	5	5	1	0	DILEM-10-G◆	90	
15	13.5	1/2	1	1½	2	3	5	5	0	1	DILEM-01-G◆	90	

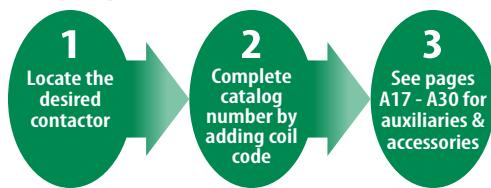
AC Coil Codes ①

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	—	24V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

DC Coil Codes ①②

Complete catalog number (◆) with...	Voltage
(12VDC)	12V
(24VDC)	24V
(48VDC)	48V
(60VDC)	60V
(110VDC)	110V
(220VDC)	220V

Ordering Instructions



① Coil not replaceable.

② Includes integrated resistor/diode surge suppressor.

- > Miniature, economical four-pole contactors
- > Approved for worldwide use
- > High degree of climatic approvals and large ambient temperature range
- > AC and DC versions available
- > DC model includes integrated diode/resistor surge suppressor



Miniature Four-pole Contactors with AC Coil ①

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts		Catalog Number	Price
		Single Phase				Three Phase							
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC			
15	13.5	1/2	1	1½	2	3	5	5	0	0	DILEM4◆	72	

Miniature Four-pole Contactors with DC Coil ①②

General Use (A)		Maximum UL / CSA Horsepower Ratings								Auxiliary Contacts		Catalog Number	Price
		Single Phase				Three Phase							
Open	Enclosed	115V	200V	230V	200V	230V	460V	575V	NO	NC			
15	13.5	1/2	1	1½	2	3	5	5	0	0	DILEM4-G◆	90	

AC Coil Codes ①

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	–	24V
(120V60Hz)	110V	120V
(208V60Hz)	–	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	–	600V

DC Coil Codes ①②

Complete catalog number (◆) with...	Voltage
(12VDC)	12V
(24VDC)	24V
(48VDC)	48V
(60VDC)	60V
(110VDC)	110V
(220VDC)	220V

Ordering Instructions



① Coil not replaceable.
② Includes integrated resistor/diode surge suppressor.

- > Space-saving four-pole design reduces panel space and cost
- > Dual box terminals make wiring safer and easier for cables with uneven cross-sections
- > DC operated contactors have an integrated surge suppressor



Four-pole Contactors with AC Coil ①

General Use (A)		Maximum UL / CSA Horsepower Ratings							Auxiliary Contacts		Catalog Number	Price
		Single Phase		Three Phase								
Open	Enclosed	115 V	200 V	230 V	200 V	230 V	460 V	575 V	NO	NC		
20	18	1/2	1	1½	3	3	5	7½	0	0	DILMP20◆	130

Four-pole Contactors with DC Coil ①②

General Use (A)		Maximum UL / CSA Horsepower Ratings							Auxiliary Contacts		Catalog Number	Price
		Single Phase		Three Phase								
Open	Enclosed	115 V	200 V	230 V	200 V	230 V	460 V	575 V	NO	NC		
20	18	1/2	1	1½	3	3	5	7½	0	0	DILMP20◆	160

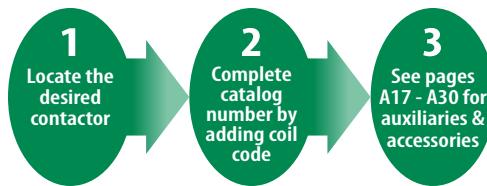
AC Coil Codes ①

Complete catalog number (◆) with...		Voltage Range	
		50 Hz	60Hz
(24V60Hz)		–	24V
(120V60Hz)	110V	120V	
(208V60Hz)		–	208V
(220V60Hz)	190V	220V	
(240V60Hz)	230V	240V	
(480V60Hz)	415V	480V	
(600V60Hz)	–	600V	

DC Coil Codes ①②

Complete catalog number (◆) with...		Voltage
(24VDC)		24V
(48VDC)		48V

Ordering Instructions



① Coil not replaceable.

② DC contactors include integrated varistor surge suppressor.

A

Contactors

- > Space-saving design reduces panel space and cost
- > Units are pre-assembled with electrical and mechanical interlocks
- > Ingenious mechanical interlocks add no additional space
- > Dual box terminals make wiring safer and easier for cables with uneven cross-sections



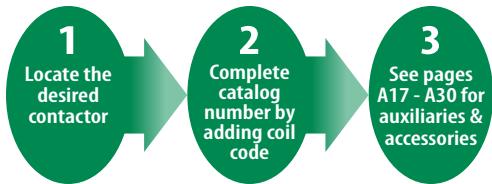
Reversing Contactor Combinations with AC Coil ①②③

General Use (A)		Maximum UL / CSA Horsepower Ratings				Auxiliary Contacts		Catalog Number	Price
		Three Phase							
Open	Enclosed	200V	230V	460V	575V	NO	NC	Catalog Number	Price
20	18	1½	2	3	5	2	1	DIULM7/21◆ ③	365
20	18	3	3	5	7½	2	1	DIULM9/21◆ ③	380
20	18	3	3	10	10	2	1	DIULM12/21◆ ③	400
40	36	5	5	10	15	2	1	DIULM17/21◆ ③	500
40	36	7½	7½	15	20	2	1	DIULM25/21◆	575
40	36	10	10	20	25	2	1	DIULM32/21◆	670
55	49	10	15	30	40	1	1	DIULM40/11◆	810
65	58	15	20	40	50	1	1	DIULM50/11◆	860
80	72	20	25	50	60	1	1	DIULM65/11◆	980

AC Coil Codes ③

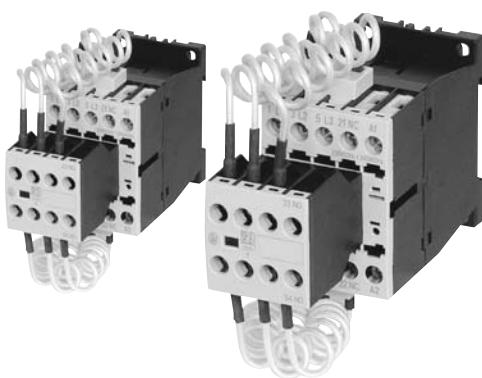
Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	—	24V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

Ordering Instructions



- ① Positively guided contacts within all auxiliary contact modules (including any internal auxiliaries). Mirror contacts on all contactors (in relation to internal or external auxiliaries).
- ② Contact elements of the contactor to EN 50012.
- ③ Coils not replaceable.

- > Economical solution for both individual and group power factor correction applications
- > Special weld resistant contact material ensures longer life
- > All units pre-wired and ready to install


A

Contactors

Capacitor Switching Contactor; with Series Resistors

Three-Phase Capacitors			Auxiliary Contacts		Catalog Number	Price
50 – 60 Hz			NO	NC		
240 V kvar	480 V kvar	600 V kvar			DILK12-11◆ ①	243
7	15	15	1	1	DILK20-11◆	266
12	20	30	1	1	DILK25-11◆	412
15	30	40	1	1	DILK33-10◆	578
20	40	50	1	0	DILK50-10◆	1070
30	60	75	1	0		

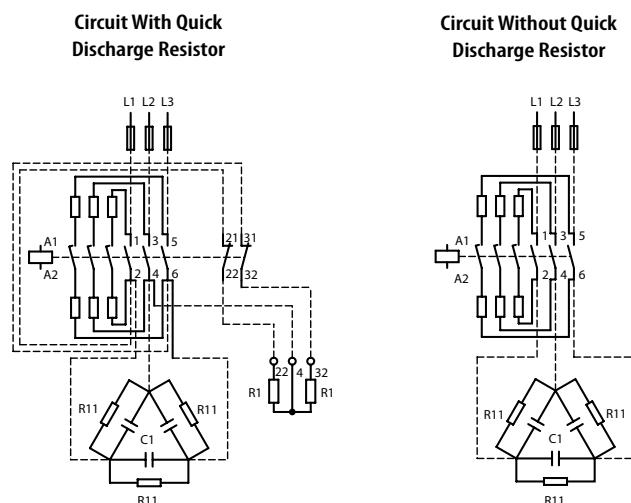
Application Note

In the case of group compensation, multi-stage capacitor banks are connected to the main supply as required. In the process, transient currents of up to $180 \times I_e$ can flow between the capacitors.

The capacitors are pre-charged via the early-make auxiliary contacts and the fitted wire resistors, thereby reducing the inrush current. The main contacts then close after a time lag and carry the uninterrupted current.

Moeller's Capacitor Switching Contactors are weld-resistant with inrush current peaks up to $180 \times I_e$ due to their special contact material.

Through the use of quick-discharge resistors, the danger of complete polarity reversal in the event of rapidly recurring closure can be excluded. The resultant discharge times are 0.2s. Two additional normally closed auxiliary contacts on the contactor are required to switch the resistors. ③



Ordering Instructions

- 1 Locate the desired contactor
- 2 Complete catalog number by adding coil code
- 3 See pages A17 - A30 for auxiliaries & accessories

AC Coil Codes ①

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	—	24V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

① Coil not replaceable on DILK12-11.

② UL/CSA pending. Contact your Moeller representative.

③ Moeller does not offer UL/CSA quick discharge resistors in North America.

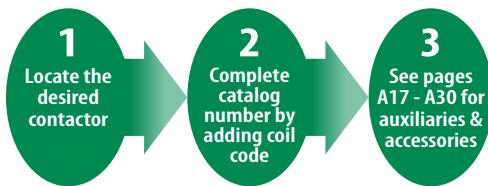
- > Seven compact frame sizes cover applications to 810A
- > Space-saving design reduces panel space and cost
- > Dual box terminals make wiring safer and easier for cables with uneven cross-sections
- > New combination plug-in technology provides tool-less connection with other starting components for NEMA/EEMAC Size 00 & 0 contactors



3-Pole NEMA/EEMAC Rated Contactors with AC Coil (to 810 Amps) ①②

NEMA/ EEMAC Size	Continuous Current Rating (A)		Maximum UL / CSA Horsepower Ratings						Auxiliary Contacts	Catalog Number	Price			
			Single Phase		Three Phase									
	Open	Enclosed	115 V	230 V	200 V	230 V	460 V	575 V						
00	—	9	1/3	1	1 1/2	1 1/2	2	2	1	0	DILM00N-10◆ ③	100		
0	—	18	1	2	3	3	5	5	1	0	DILM0N-10◆ ③	130		
1	32	27	2	3	7 1/2	7 1/2	10	10	1	0	DILM1N-10◆	175		
2	52	45	3	7 1/2	10	15	25	25	0	0	DILM2N◆ ④	250		
3	104	90	7 1/2	15	25	30	50	50	0	0	DILM3N◆ ④	480		
4	156	135	—	—	40	50	100	100	0	0	DILM4N◆ ④	820		
5	311	270	—	—	75	100	200	200	0	0	DILM5N◆ ⑤	2800		
6	—	540	—	—	150	200	400	400	0	0	DILM6N◆ ⑤	5741		
7	—	810	—	—	—	300	600	600	0	0	DILM7N◆ ⑥⑥	9041		

Ordering Instructions



- ① Positively guided contacts within all auxiliary contact modules (including any internal auxiliaries). Mirror contacts on all contactors (in relation to internal or external auxiliaries).
- ② Contact elements of the contactor to EN 50012.
- ③ Coils not replaceable.
- ④ May combine side mount and front mount auxiliary contact modules. Up to six auxiliary contacts possible.

- ⑤ Do not reverse contactors directly.
- ⑥ When operating with frequency inverters or when performing a high-voltage test, the suppressor on the load side must be removed.
- ⑦ Other coil voltages between 24 and 600V AC available by special order. Contact your Moeller representative for information.

AC Coil Codes - DILM4N

Complete catalog number (◆) with...	Voltage Range	
	50/60 Hz	50/60 Hz
(RAC24)	—	24V
(RAC120)	—	120V
(RAC240)	—	190V – 240V
(RAC500)	—	480V – 500V

AC Coil Codes - DILM00N – 3N ⑦

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	—	24V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(220V60Hz)	190V	220V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

AC Coil Codes - DILM5N – 7N

Complete catalog number (◆) with...	Voltage Range	
	40 – 60 Hz	40 – 60 Hz
(RA110)	—	48 – 110V AC
(RA250)	—	110 – 250V AC
(RAC500)	—	250 – 500V AC

Moeller's catalog numbering system for most Accessories follows a logical system. Device attributes can be determined by the following nomenclature.

Dashes (–) are used to separate device attributes and should always be included when ordering.

DILM32 – X HI V 11 – SI

Type of Basic Unit

DILM32 Refers to the frame size of the device on which the Accessory is used. The numeric value ("32") is the largest device on which the Accessory will fit.
 ↓
DILM1000

Code for Accessories

X Signifies that the remaining characters in the part number describe an Accessory

Accessory Type

HI Auxiliary contacts
MV Mechanical interlocking
SP Replacement coils

Auxiliary Contact - Mounting Position

SI Side Mounting – inside
SA Side Mounting – outside

Auxiliary Contacts

- 10** 1 Normally Open - No Normally Closed
- 20** 2 Normally Open - No Normally Closed
- 31** 3 Normally Open - 1 Normally Closed
- 40** 4 Normally Open - No Normally Closed
- 01** No Normally Open - 1 Normally Open
- 02** No Normally Open - 2 Normally Closed
- 13** 1 Normally Open - 3 Normally Closed
- 04** No Normally Open - 4 Normally Closed
- 22** 2 Normally Open - 2 Normally Closed

Characteristic of Auxiliary Contacts

V 1 Early Make – 1 Late Break Contact

This page for reference only.

Please turn to the appropriate pages to determine the exact device and/or accessories required for your application.



Auxiliary Contact Modules (for DILEM Miniature Contactors) ①②

Auxiliary	NO	NC	Schematic	For use with...	Catalog Number	Price
Top Mount - Standard Terminal Markings						
	0	2		DILEM-10 DILEM-4	02DILEM	20
	1	1			11DILEM	20
	2	2			22DILEM	32
Top Mount - Alternative Terminal Markings						
	0	2		DILEM DILER	02DILE	20
	1	1			11DILE	20
	2	0			20DILE	20
	1EM ③	1LB ③			11DDILE	40
	0	4			04DILE	32
	1	3			13DILE	32
	2	2			22DILE	32
	3	1			31DILE	32
	4	0			40DILE	32
	1 + 1EM ③	1 + 1LB ③			22DDILE	60

① DILE Terminal Markings comply with European Standards EN 50005 while DILEM Terminal Markings comply with EN 50005 and EN 50012.

② Auxiliary Contact Modules have interlocked opposing contacts (does not apply to early-make or late-break contacts).

③ EM = Early Make.
LB = Late Break.

Auxiliary Contact Modules (for DILM7 – DILM32 Contactors) ①②③

Auxiliary	NO	NC	Schematic	For use with...	Catalog Number	Price
Top Mount - Standard Terminal Markings						
	1	1		DILM7-10 – DILM32-10 ④	DILM32-XHI11	26
	0	2			DILM32-XHI02	26
	2	2			DILM32-XHI22	46
Top Mount - Alternative Terminal Markings						
	2	0		DILM7 – DILM32 DILA	DILA-XHI20	26
	1	1			DILA-XHI11	26
	0	2			DILA-XHI02	26
	1EM ⑤	1LB ⑤			DILA-XHIV11	50
	4	0			DILA-XHI40	46
	3	1			DILA-XHI31	46
	2	2			DILA-XHI22	46
	1	3			DILA-XHI13	46
	0	4			DILA-XHI04	46
	1+ 1EM ⑤	1+ 1LB ⑤			DILA-XHIV22	72

① DILM-7 – DILM-32 contactors include a built-in one pole auxiliary contact.

② Positively guided contacts with DILM7 – DILM32 between the integrated auxiliary contact and auxiliary contact module, as well as within the auxiliary contact modules (except DILA-XHIV11 early make/late break).

③ Mirror contact with DILM7-01 – DILM32-01, as well as in combination with auxiliary contact modules.

④ The 2 and 4-pole DILM32-XHI... auxiliary contact modules with terminal markings 21/22 cannot be used with DILM...-01 contactors. Use Top Mount DILA-XHI... with Alternative Terminal Markings instead.

⑤ EM = Early Make
LB = Late Break

Auxiliary Contact Modules (for DILM7 – DILM32 Contactors) ①②③

Auxiliary	NO	NC	Schematic	For use with...	Catalog Number	Price	
Side Mount - Alternative Terminal Markings							
	1	1		DILM17 – DILM32 ④⑤	DILM32-XHI11-S	50	
Top Mount - High Version							
	2	0		DILM7 – DILM12 contactors when using the PKZM0-XDM12 Quick Connector or DILM12-XRL Reversing Kit.	DILA-XHIT20	27	
	1	1			DILA-XHIT11	27	
	0	2			DILA-XHIT02	27	
	2	2			DILA-XHIT22	48	
Application Note: Top Mount-High Version auxiliary contact blocks are intended for use when combining DILM7 – 12 contactors with Moeller's PKZM0 self-protected starter. These contactors are designed to accept a "tool-less" plug connection (PKZM0-XDM12) that physically connects the two devices. The high profile of the auxiliary contact blocks allows access to the terminals after the plug connector is in place.							
<ul style="list-style-type: none"> 1 PKZM0 2 DILM7 – DILM12 3 DILA-XHIT 4 PKZM0-XDM12 							

- ① DILM7 – DILM32 contactors include a built-in one pole auxiliary contact.
- ② Positively guided contacts with DILM7 – DILM32 between the integrated auxiliary contact and auxiliary contact module, as well as within the auxiliary contact modules (except DILA-XHIV11 early make/late break).
- ③ Mirror contact with DILM7-01 – DILM32-01, as well as in combination with auxiliary contact modules.

- ④ Snaps on to left side of contactor. Cannot be combined with top-mount auxiliary contacts or mechanical interlocks.
- ⑤ Designed for use with contactors manufactured after date code of "4405" (4405 = week 44 of year 2005).

Auxiliary Contact Modules (for DILM40 – DILM1000 Contactors) ①②

Auxiliary	NO	NC	Schematic	For use with...	Catalog Number	Price
Top Mount - Standard Terminal Markings						
	2	0		DILM40 – DILM150	DILM150-XHI20	26
	1	1			DILM150-XHI11	26
	0	2			DILM150-XHI02	26
	4	0			DILM150-XHI40	46
	3	1			DILM150-XHI31	46
	2	2			DILM150-XHI22	46
	1	3			DILM150-XHI13	46
	0	4		DILM40 – DILM150	DILM150-XHI04	46
	1 + 1EM ③	1 + 1LB ③			DILM150-XHIV22	72
Top Mount - Alternative Terminal Markings						
	1	1		DILM40 – DILM150	DILM150-XHIA11	26
	2	2			DILM150-XHIA22	46
Side Mount - Standard Terminal Markings						
	1	1		DILM40 – DILM1000	DILM1000-XHI11-SI	46
	1EM ③	1LB ③			DILM1000-XHIV11-SI	46
Side Mount - Alternative Terminal Markings						
	1	1		DILM40 – DILM1000	DILM1000-XHI11-SA	46

See Auxiliary Contact Combination Chart on next page.

① Positively guided contacts with DILM40 – DILM65 within the auxiliary contact module.

② Mirror contact with DILM40 – DILM65 in combination with auxiliary contact module.

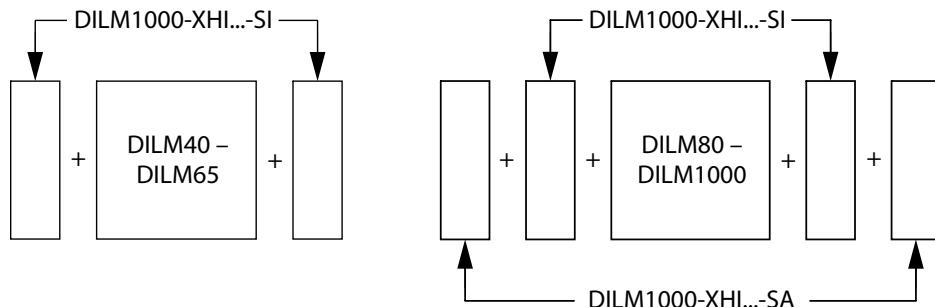
③ EM = Early Make.
LB = Late Break.

A

Contactors

Auxiliary Contact Combination Chart (DILM40 – DILM1000 contactors)

Maximum possible combination of auxiliary contacts when using the following contactors		DILM1000-XHI(V)11-SI	DILM1000-XHI(V)11-SA <small>① (alternative terminal markings; for outside mounting only)</small>	DILM150-XHI20 DILM150-XHI11 DILM150-XHI02	DILM150-XHI40 DILM150-XHI31 DILM150-XHI(V)22 DILM150-XHI13 DILM150-XHI04	DILM150-XHIA11 <small>(alternative terminal markings)</small>	DILM150-XHIA22 <small>(alternative terminal markings)</small>
		DILM40 – 65	Option #1 2x	Option #2 2x 1x	Option #3 1x	Option #4 1x	1x
DILM80 – 150	Option #1	2x	2x				
	Option #2	2x					1x
	Option #3	2x				1x	
	Option #4		2x		1x		
	Option #5		2x	1x			
DILM185 – 1000	Option #1	2x	2x				

Side Mount Auxiliary Contact Fitting Options


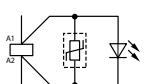
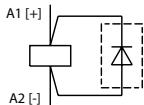
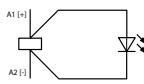
① Can only be mounted to Type ...-SI contact module; Will not fit directly on contactor.

Suppressors and Voltage Indicator

Module	Description	Supply Voltage	Schematic	For use with...	Catalog Number	Price
RC Suppressors						
	<ul style="list-style-type: none"> For AC operated contactors (50 – 60 Hz) Please be aware that RC Suppressors can cause a drop-out delay 	24 – 48V AC	 A1 A2	DILEM DILER	RCDILE48	32
		110 – 250V AC			RCDILE250	32
	<ul style="list-style-type: none"> For AC operated contactors (50 – 60 Hz) DC operated Contactors have an integrated suppressor. Please be aware that Suppressors can cause a drop-out delay 	24 – 48V AC	 A1 A2	DILM7 – DILM12 DILMP20 DILA	DILM12-XSPR48	45
		110 – 240V AC			DILM12-XSPR240	45
		240 – 500V AC			DILM12-XSPR500	45
		24 – 48V AC	 A1 A2	DILM17 – DILM32	DILM32-XSPR48	50
		110 – 240V AC			DILM32-XSPR240	50
		240 – 500V AC			DILM32-XSPR500	50
		24 – 48V AC	 A1 A2	DILM40 – DILM95	DILM95-XSPR48	64
		110 – 240V AC			DILM95-XSPR240	64
		240 – 500V AC			DILM95-XSPR500	64
Varistor Suppressors						
	<ul style="list-style-type: none"> For AC operated Contactors (50 – 60 Hz) DC operated Contactors have an integrated suppressor 	24 – 48V AC	 A1 A2	DILEM DILER	VGDILE48	28
		110 – 250V AC			VGDILE250	28
		380 – 415V AC			VGDILE415	28
	<ul style="list-style-type: none"> For AC operated Contactors (50 – 60 Hz) DC operated Contactors have an integrated suppressor 	24 – 48V AC	 A1 A2	DILM7 – DILM12 DILMP20 DILA	DILM12-XSPV48	45
		48 – 130V AC			DILM12-XSPV130	45
		130 – 240V AC			DILM12-XSPV240	45
		240 – 500V AC	 A1 A2	DILM17 – DILM32	DILM12-XSPV500	45
		24 – 48V AC			DILM32-XSPV48	50
		48 – 130V AC			DILM32-XSPV130	50
		130 – 240V AC			DILM32-XSPV240	50
		240 – 500V AC			DILM32-XSPV500	50
		24 – 48V AC	 A1 A2	DILM40 – DILM95	DILM95-XSPV48	64
		48 – 130V AC			DILM95-XSPV130	64
		130 – 240V AC			DILM95-XSPV240	64
		240 – 500V AC			DILM95-XSPV500	64

RC Suppressor and Varistor Suppressor cannot be used at the same time.

Suppressors and Voltage Indicator (continued) ①

Module	Description	Supply Voltage	Schematic	For use with...	Catalog Number	Price
Varistor Suppressor with Integrated LED ①						
	<ul style="list-style-type: none"> For AC operated Contactors (50 – 60 Hz). DC operated Contactors have an integrated suppressor. 	24 – 48V AC 130 – 240V AC 24 – 48V AC 130 – 240V AC 24 – 48V AC 130 – 240V AC		DILM7 – DILM12 DILMP20 DILA	DILM12-XSPVL48	50
				DILM17 – DILM32	DILM12-XSPVL240	50
				DILM40 – DILM95	DILM32-XSPVL48	55
					DILM32-XSPVL240	55
					DILM95-XSPVL48	68
					DILM95-XSPVL240	68
Free-wheel Diode Suppressor						
	<ul style="list-style-type: none"> For DC operated Contactors. Functions in addition to the built-in DC suppressor circuit. Prevents negative breaking voltage when relays are used with sensitive electronics. 	12 – 250V DC		DILM7 – DILM12 DILMP20 DILA	DILM12-XSPD	27
Voltage Indicator						
	<ul style="list-style-type: none"> Indicates presence of control voltage. For DC operated Contactors. 	12 – 48V DC 48 – 130V DC 110 – 250V DC RDC24 RDC60; RDC130 RDC240		DILM7 – DILM12 DILMP20 DILA	DILM12-XSPI48	35
				DILM17 – DILM32	DILM12-XSPI130	35
					DILM12-XSPI250	35
				DILM40 – DILM150	DILM32-XSPI48	40
					DILM32-XSPI130	40
					DILM32-XSPI250	40
					DILM150-XSPI48	45
					DILM150-XSPI130	45
					DILM150-XSPI250	45

① RC Suppressor and Varistor Suppressor cannot be used at the same time.

Electronic Timing Modules

Module	Description	Supply Voltage	Timing Range (sec)	Schematic	For use with...	Catalog Number	Price
	ON delay May not be combined with Auxiliary Contact Blocks, Suppressors or Voltage Indicator.	24V AC/DC	Selectable: 0.05 – 1 0.5 – 10 5 – 100		DILM7 – DILM32 DILMP20 DILA	DILM32-XTEE11(RA24)	157
		100 – 130V AC				DILM32-XTEE11(RAC130)	157
		200 – 240V AC				DILM32-XTEE11(RAC240)	157
	OFF delay May not be combined with Auxiliary Contact Blocks, Suppressors or Voltage Indicator.	24V AC/DC	0.05 – 1		DILM7 – DILM32 DILMP20 DILA	DILM32-XTED11-1(RA24)	175
			0.5 – 10			DILM32-XTED11-10(RA24)	175
			5 – 100			DILM32-XTED11-100(RA24)	175
		100 – 130V AC	0.05 – 1			DILM32-XTED11-1(RAC130)	175
			0.5 – 10			DILM32-XTED11-10(RAC130)	175
			5 – 100			DILM32-XTED11-100(RAC130)	175
		200 – 240V AC	0.05 – 1			DILM32-XTED11-1(RAC240)	175
			0.5 – 10			DILM32-XTED11-10(RAC240)	175
			5 – 100			DILM32-XTED11-100(RAC240)	175
	STAR-DELTA applications May not be combined with Auxiliary Contact Blocks, Suppressors or Voltage Indicator.	24V AC/DC	1 – 30 Switching break, 50ms		DILM7 – DILM32 DILMP20	DILM32-XTEY20(RA24)	175
		100 – 130V AC				DILM32-XTEY20(RAC130)	175
		200 – 240V AC				DILM32-XTEY20(RAC240)	175
Transparent Cover							
	Snap-mounts onto the Timing Module to prevent tampering				DILM32-XTEPLH	DILM32-XTEPLH	9

Miscellaneous Modules

Module	Description	Supply Voltage / Current Rating	Schematic	For use with...	Catalog Number	Price
Amplifier Module						
	<ul style="list-style-type: none"> DC operated Interposing relay that provides a dry contact signal to activate an AC operated Contactor or Relay; Actuates on as little as 25mA 	24V DC [25mA...2A] 		When 24V DC low current [25mA...2A] control is required to operate AC coils	ETS4-VS3	161
4th Pole						
	<ul style="list-style-type: none"> Only for resistive loads. Suitable for isolating non-grounded and poorly grounded neutral conductors 	30 A 44 A 60 A		DILM40 DILM40 DILM50 – DILM65	NDIL0M NDIL1M NDIL2M	38 67 91

When contactor AC coil is over 2A, use DILER or DILEM-G relay instead.

Connector	Description	For use with...	Catalog Number	Price
	<ul style="list-style-type: none"> Provides a mechanical link when coupling multiple contactors together Distance between Contactors = 0 mm 	DILEM	VODILE	0.60
		DILM7 – DILM65	DILM32-XVB <i>(Sold in 50 pack only price shown is for each)</i>	1
		DILM80 – DILM150	DILM150-XVB	1

Mechanical Interlocks

Mechanical Interlocks	Description	For use with...	Catalog Number	Price
	<ul style="list-style-type: none"> For two contactors with AC or DC operated magnet systems Distance between Contactors = 0 mm Mechanical Lifespan = 2.5×10^6 operations Additional auxiliary contact modules can be fitted 	DILEM	MVDILE	20
	<ul style="list-style-type: none"> For two contactors with AC or DC operated magnet systems Distance between Contactors = 0 mm Mechanical Lifespan = 2.5×10^6 operations Additional auxiliary contact modules can be fitted 	DILM7 – DILM12 DILMP20	DILM12-XMV	18
		DILM17 – DILM32	DILM32-XMV	18
		DILM40 – DILM65	DILM65-XMV	24
		DILM80 – DILM150	DILM150-XMVE	24
	<ul style="list-style-type: none"> Same as above; includes mounting plate 	DILM80 – DILM150	DILM150-XMV	225
	<ul style="list-style-type: none"> For two contactors with the same or different magnetic systems Mechanical lifespan 5×10^6 operations. No auxiliary contact is possible between the mechanical interlock and contactor Combination with same frame size only Distance between contactors: 15 mm 	DILM185 – DILM500	DILM500-XMV	62
		DILM580 – DILM1000	DILM820-XMV	550

Reversing Kits

Reversing Kits	Description	For use with...	Catalog Number	Price
	<ul style="list-style-type: none"> • Consisting of one 3-pole paralleling link with control bridge and reversing link with A2 bridge 	DILEM+MV DILEM	MVS-WB-EM	25
	<ul style="list-style-type: none"> • Main current wiring for reversing combinations • Tool-less plug connection on face of contactor • Control cables are integrated, in addition to electrical interlock • If using auxiliary contacts, use Top Mount - High Version (DILA-XHIT...) 	DILM7 – DILM12	DILM12-XRL	30
	<ul style="list-style-type: none"> • Main current wiring for reversing combinations 	DILM17 – DILM32	DILM32-XRL	50
		DILM40 – DILM65	DILM65-XRL	95
		DILM80 – DILM150	DILM150-XRL	467
UL/CSA pending. Contact your Moeller representative.				

Star-Delta Wiring Kits

Star-Delta Wiring Kit	Description	For use with...	Catalog Number	Price
	<ul style="list-style-type: none"> • Main current wiring for star-delta combinations (including star-point bridge) • Tool-less plug connection on face of contactor • Control cables are integrated, in addition to electrical interlock • If using auxiliary contacts, use Top Mount - High Version (DILA-XHIT...) 	DILM7 – DILM12	DILM12-XSL	45
	<ul style="list-style-type: none"> • Main current wiring for star-delta combinations 	DILM17 – DILM32	DILM32-XSL	65
		DILM40 – DILM65	DILM65-XSL	115

Bridges, Links and Jumpers

Bridges	Description	For use with...	Catalog Number	Price
Star-Point Bridges				
	<ul style="list-style-type: none"> Finger-safe (in accordance with IEC 536) 	DILEM	S1DILEM	20
		DILM7 – DILM12	DILM12-XS1 ①	20
		DILM17 – DILM32	DILM32-XS1	20
		DILM40 – DILM65	DILM65-XS1	28
		DILM80 – DILM150	DILM150-XS1	63
	<ul style="list-style-type: none"> A cover is included for protection against accidental contact 	DILM185 – DILM400	DILM400-XS1	140
		DILM500	DILM500-XS1	180
Paralleling Bridges (Consisting of two paralleling links)				
	<ul style="list-style-type: none"> 4th pole can be broken off. AC-1 current carrying capacity of the open Contactor increases by a factor of 2.5. Protected against accidental contact (in accordance with IEC 536). <p>Terminal capacity can be found in the Technical Data section.</p>	DILEM	P1DILEM	25
		DILM7 – DILM12	DILM12-XP1	16
		DILM17 – DILM32	DILM32-XP1	30
		DILM40 – DILM65	DILM65-XP1	40
		DILM80 – DILM150	DILM150-XP1	165
	<ul style="list-style-type: none"> 3-pole AC-1 current carrying capacity of the open Contactor increases by a factor of 2.5. A cover is included for protection against accidental contact. 	DILM185	DILM185-XP1	268
Three-phase Commoning Links				
	<ul style="list-style-type: none"> For linking three contactors; length 135mm Rated to 690V; 63A general purpose Protected against accidental contact; short circuit proof 	DILM7 – DILM12	DILM12-XDSB0/3	30
	<ul style="list-style-type: none"> For linking four contactors; length 180mm Rated to 690V; 63A general purpose Protected against accidental contact; short circuit proof 		DILM12-XDSB0/4	35
	<ul style="list-style-type: none"> For linking five contactors; length 225mm Rated to 690V; 63A general purpose Protected against accidental contact; short circuit proof 		DILM12-XDSB0/5	38
Jumper				
	<ul style="list-style-type: none"> For parallel connection of auxiliary contacts Not insulated Standard quantity: 100 <p>Must be ordered in standard quantity</p>	DILEM DILER	BT480	0.80

① Tool-less plug connection on face of contactor. If using auxiliary contacts, use Top Mount, High Version (DILA-XHIT...).

Connection Tabs

For Fast-On Connectors	Description	For use with...	Catalog Number	Price
	<ul style="list-style-type: none"> • 1 x (6.3 x 0.8) mm or 2 x (2.8 x 0.8) mm • For auxiliary contact and coil connections • Use connectors with insulated sleeves. • Standard quantity: 100 <p><i>Must be ordered in standard quantity.</i></p>	DILEM DILM185 – DILM1000 DILER	BT483	0.80
		DILM185 – DILM1000	BT2571	0.80

Terminal Blocks, Lugs, Kits and Accessories ①

Terminal Blocks & Kits	Description	For use with...	Catalog Number	Price
Cable Terminal Blocks				
	• Terminal capacity: 1 x (AWG 6 – MCM 350) or 2 x (AWG 6 – MCM 300)	DILM185 DILM225	DILM225-XKU-S	120
	• Terminal capacity: 1 x (1/0 – MCM 600) or 2 x (1/0 – MCM 500)	DILM250 – DILM400	DILM400-XKU-S	125
	• Consists of three individual terminals (Cu, Al), with integrated control circuit terminal; Terminal cover included • Terminal capacity: 2 x (AWG 4 – MCM 500)	DILM500/22	DILM500-XK-CNA	140
	• Consists of three individual terminals (Cu, Al), with integrated control circuit terminal; Terminal cover included • Terminal capacity: 2 x (AWG 2 – MCM 500)	DILM580/22 DILM650/22	DILM650-XK-CNA	250
	• Consists of three individual terminals (Cu, Al) • Terminal capacity: 4 x (AWG 2 – MCM 500)	DILM750/22 DILM820/22	DILM820-XK-CNA	530
Flat Strip Conductor Terminal Kit				
	<ul style="list-style-type: none"> • Includes three flat strip conductor terminals and control circuit terminal • For bus and flexibus connection <p><i>See Technical Data for terminal capacity.</i></p>	DILM500 – DILM650	DILM650-XKB-S	110
		DILM750 DILM820	DILM820-XKB-S	115
Control Circuit Tap				
	<ul style="list-style-type: none"> • Pressure connector that mounts directly to a power terminal for feeding a control circuit • 15A, 600V maximum; AWG 18 – 14 	DILM80 – DILM150	DILM150-XZK	8

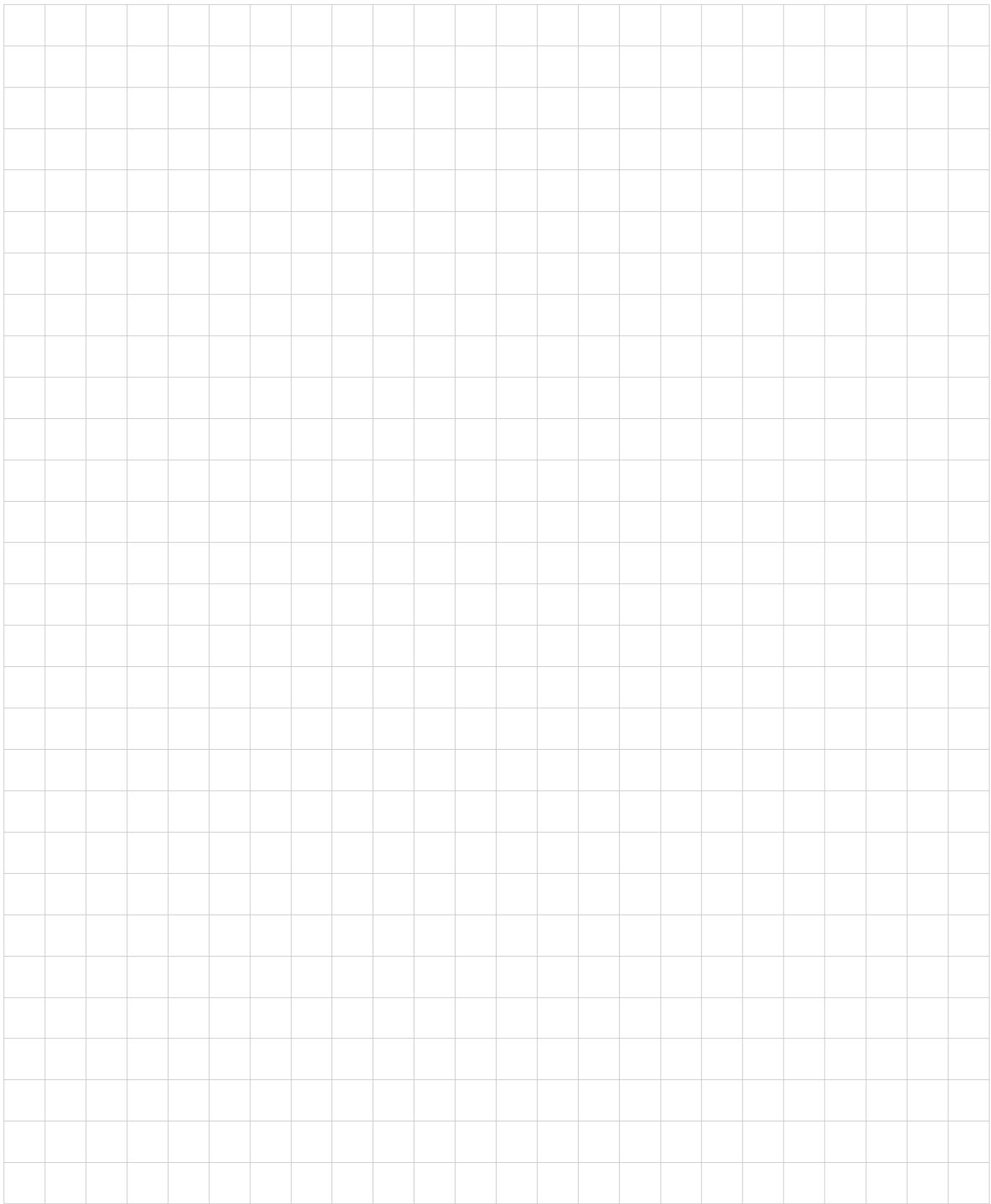
① No factory lugs available for DILM1000 size contactors

Covers

Covers	Description	For use with...	Catalog Number	Price
Sealable Shrouds				
A small rectangular metal shroud designed to snap onto a contactor device.	<ul style="list-style-type: none"> Cover snap-mounts onto the device and can be sealed to prevent tampering. 	DILEM DILER	HDILE	6
Terminal Insert				
A small metal insert designed to fit into a terminal block, providing finger-safe protection for unused terminals.	<ul style="list-style-type: none"> Provides finger-safe protection (IP2x) by covering the unused terminal in contactors with dual power terminals One package includes 8 Terminal Covers 	DILM40 – DILM65	DILM65-XIP2X	3
A clear plastic cover designed to fit over a terminal block, providing protection against shock hazards and accidental contact.		DILM80 – DILM150	DILM150-XIP2X	4
Terminal Cover				
A clear plastic cover designed to fit over a terminal block, providing protection against shock hazards and accidental contact.	<ul style="list-style-type: none"> Protection against shock hazards and accidental contact. 	DILM185 – DILM400	DILM400-XHB	30
		DILM500	DILM500-XHB	34
		DILM580 – DILM650	DILM650-XHB	74
		DILM750 – DILM1000	DILM820-XHB	85

Device Labeling

Accessory	Description	For use with...	Catalog Number	Price
A sheet of labels with a pair of scissors icon indicating they are meant to be cut out.	<ul style="list-style-type: none"> For inscriptions using a laser printer, plotter, marker pen or copier 240 labels per sheet (A4 size sheet); Can be split into two A5 sheets 	As required	XGKE-GE	5.20



A

Contactors

AC Coils DILM17 – DILM65 Contactors ①

Coil Voltage		For Use With...	Catalog Number (Shading indicates standard voltages)	Price
50Hz	60Hz			
24	—	DILM17 DILM25 DILM32 DIULM17 DIULM25 DIULM32 DILK20 DILK25 DILK33	DILM32-XSP(24V50HZ)	72
48	—		DILM32-XSP(48V50HZ)	72
240	—		DILM32-XSP(240V50HZ)	72
500	—		DILM32-XSP(500V50HZ)	72
—	24		DILM32-XSP(24V60HZ)	72
—	110		DILM32-XSP(110V60HZ)	72
—	115		DILM32-XSP(115V60HZ)	72
—	208		DILM32-XSP(208V60HZ)	72
—	600		DILM32-XSP(600V60HZ)	72
42	48		DILM32-XSP(42V50HZ,48V60HZ)	72
110	120		DILM32-XSP(110V50HZ,120V60HZ)	72
190	220		DILM32-XSP(190V50HZ,220V60HZ)	72
220	240		DILM32-XSP(220V50HZ,240V60HZ)	72
230	240		DILM32-XSP(230V50HZ,240V60HZ)	72
380	440		DILM32-XSP(380V50HZ,440V60HZ)	72
400	440		DILM32-XSP(400V50HZ,440V60HZ)	72
415	480		DILM32-XSP(415V50HZ,480V60HZ)	72
24	24		DILM32-XSP(24V50/60HZ)	72
42	42		DILM32-XSP(42V50/60HZ)	72
110	110		DILM32-XSP(110V50/60HZ)	72
220	220		DILM32-XSP(220V50/60HZ)	72
230	230		DILM32-XSP(230V50/60HZ)	72
380	380		DILM32-XSP(380V50/60HZ)	72
24	—	DILM40 DILM50 DILM65 DIULM40 DIULM50 DIULM65 DILK50	DILM65-XSP(24V50HZ)	90
48	—		DILM65-XSP(48V50HZ)	90
240	—		DILM65-XSP(240V50HZ)	90
500	—		DILM65-XSP(500V50HZ)	90
—	24		DILM65-XSP(24V60HZ)	90
—	110		DILM65-XSP(110V60HZ)	90
—	115		DILM65-XSP(115V60HZ)	90
—	208		DILM65-XSP(208V60HZ)	90
—	600		DILM65-XSP(600V60HZ)	90
42	48		DILM65-XSP(42V50HZ,48V60HZ)	90
110	120		DILM65-XSP(110V50HZ,120V60HZ)	90
190	220		DILM65-XSP(190V50HZ,220V60HZ)	90
220	240		DILM65-XSP(220V50HZ,240V60HZ)	90
230	240		DILM65-XSP(230V50HZ,240V60HZ)	90
380	440		DILM65-XSP(380V50HZ,440V60HZ)	90
400	440		DILM65-XSP(400V50HZ,440V60HZ)	90
415	480		DILM65-XSP(415V50HZ,480V60HZ)	90
24	24		DILM65-XSP(24V50/60HZ)	90
42	42		DILM65-XSP(42V50/60HZ)	90
110	110		DILM65-XSP(110V50/60HZ)	90
220	220		DILM65-XSP(220V50/60HZ)	90
230	230		DILM65-XSP(230V50/60HZ)	90
380	380		DILM65-XSP(380V50/60HZ)	90

AC Coils DILM80 – DILM95 Contactors ①

Coil Voltage		For Use With...	Catalog Number (Shading indicates standard voltages)	Price
50Hz	60Hz			
24	—	DILM80 DILM95	DILM95-XSP(24V50HZ)	123
48	—		DILM95-XSP(48V50HZ)	123
240	—		DILM95-XSP(240V50HZ)	123
500	—		DILM95-XSP(500V50HZ)	123
—	24		DILM95-XSP(24V60HZ)	123
—	110		DILM95-XSP(110V60HZ)	123
—	115		DILM95-XSP(115V60HZ)	123
—	208		DILM95-XSP(208V60HZ)	123
—	600		DILM95-XSP(600V60HZ)	123
42	48		DILM95-XSP(42V50HZ,48V60HZ)	123
110	120		DILM95-XSP(110V50HZ,120V60HZ)	123
190	220		DILM95-XSP(190V50HZ,220V60HZ)	123
220	240		DILM95-XSP(220V50HZ,240V60HZ)	123
230	240		DILM95-XSP(230V50HZ,240V60HZ)	123
380	440		DILM95-XSP(380V50HZ,440V60HZ)	123
400	440		DILM95-XSP(400V50HZ,440V60HZ)	123
415	480		DILM95-XSP(415V50HZ,480V60HZ)	123
24	24		DILM95-XSP(24V50/60HZ)	123
42	42		DILM95-XSP(42V50/60HZ)	123
110	110		DILM95-XSP(110V50/60HZ)	123
220	220		DILM95-XSP(220V50/60HZ)	123
230	230		DILM95-XSP(230V50/60HZ)	123
380	380		DILM95-XSP(380V50/60HZ)	123

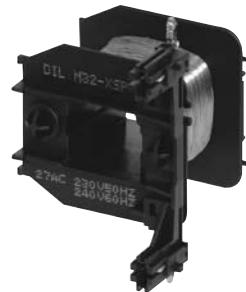
DC Coils DILM17 – DILM150 Contactors ①

Coil Voltage V DC	For Use With...	Catalog Number (Shading indicates standard voltages)	Price
24 – 27	DILM17 – DILM32	DILM32-XSP(RDC24)	190
48 – 60		DILM32-XSP(RDC60)	190
110 – 130		DILM32-XSP(RDC130)	190
200 – 240		DILM32-XSP(RDC240)	190
24 – 27	DILM40 – DILM65	DILM65-XSP(RDC24)	250
48 – 60		DILM65-XSP(RDC60)	250
110 – 130		DILM65-XSP(RDC130)	250
200 – 240		DILM65-XSP(RDC240)	250
24 – 27	DILM80 – DILM95	DILM95-XSP(RDC24)	243
48 – 60		DILM95-XSP(RDC60)	243
110 – 130		DILM95-XSP(RDC130)	243
200 – 240		DILM95-XSP(RDC240)	243
24 – 27	DILM115 – 150	DILM150-XSP(RDC24)	260
48 – 60		DILM150-XSP(RDC60)	260
110 – 130		DILM150-XSP(RDC130)	260
200 – 240		DILM150-XSP(RDC240)	260

① Special Voltage Coils are available - Contact your Moeller Representative.

DILM115 – DILM1000 Contactors (Electronic Modules including coil)

Coil Voltage		See preceding page for DC voltages	DILM115 – 150	Catalog Number	Price
AC	DC			DILM150-XSP(RAC24)	210
24V 50 – 60Hz				DILM150-XSP(RAC48)	210
42 – 48V 50 – 60Hz				DILM150-XSP(RAC120)	210
100 – 120V 50 – 60Hz				DILM150-XSP(RAC240)	210
190 – 240V 50 – 60Hz				DILM150-XSP(RAC440)	210
380 – 440V 50Hz				DILM150-XSP(RAC500)	210
480 – 500V 50 – 60Hz		DILM185 – 250	DILM250-XSP/E(RDC48)	DILM250-XSP/E(RDC48)	600
–	24 – 48V			DILM250-XSP/E(RA110)	600
48 – 110V 40...60Hz	48 – 110V			DILM250-XSP/E(RA250)	600
110 – 250V 40 – 60Hz	110 – 250V			DILM250-XSP/E(RAC500)	600
250...500V 40 – 60Hz	–	DILM300 – 500	DILM500-XSP/E(RDC48)	DILM500-XSP/E(RDC48)	910
–	24 – 48V			DILM500-XSP/E(RA110)	910
48 – 110V 40 – 60Hz	48 – 110V			DILM500-XSP/E(RA250)	910
110 – 250V 40 – 60Hz	110 – 250V			DILM500-XSP/E(RAC500)	910
48 – 110V 40 – 60Hz	48 – 110V	DILM580 – 820	DILM820-XSP/E(RA110)	DILM820-XSP/E(RA110)	1475
110 – 250V 40 – 60Hz	110 – 250V			DILM820-XSP/E(RA250)	1475
250 – 500V 40 – 60Hz	–			DILM820-XSP/E(RAC500)	1475
48 – 110V 40 – 60Hz	48 – 110V	DILM1000	DILM1000-XSP/E(RA110)	DILM1000-XSP/E(RA110)	1480
110 – 250V 40 – 60Hz	110 – 250V			DILM1000-XSP/E(RA250)	1480
250 – 500V 40 – 60Hz	–			DILM1000-XSP/E(RAC500)	1480


*DILM32-XSP... replacement coil.
(typical)*
Replacement Contacts (set of 3)

Main Contacts	For Use With...	Catalog Number	Price
	DILM40 – 65	DILM65-XCT	254
	DILM80 – 95	DILM95-XCT	230
	DILM115 – 150	DILM150-XCT	368
	DILM185 – 250	DILM250-XCT	437
	DILM300 – 500	DILM500-XCT	900
	DILM580	DILM580-XCT	2950
	DILM650	DILM650-XCT	3356
	DILM750	DILM750-XCT	3765
	DILM820	DILM820-XCT	4305

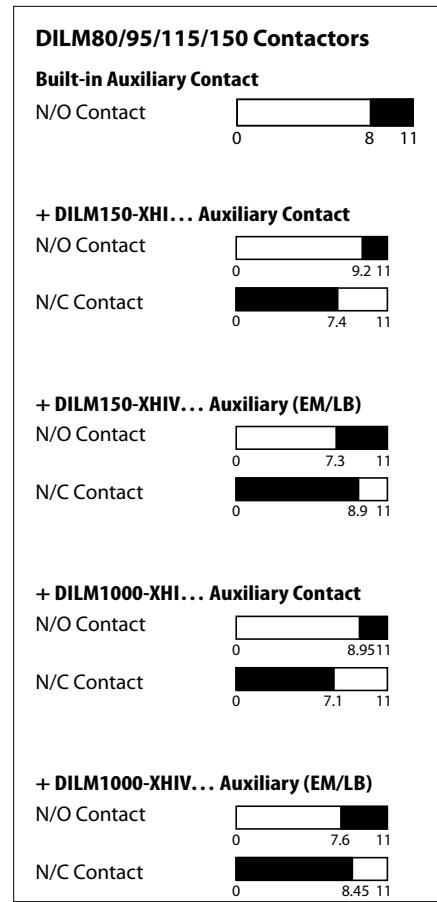
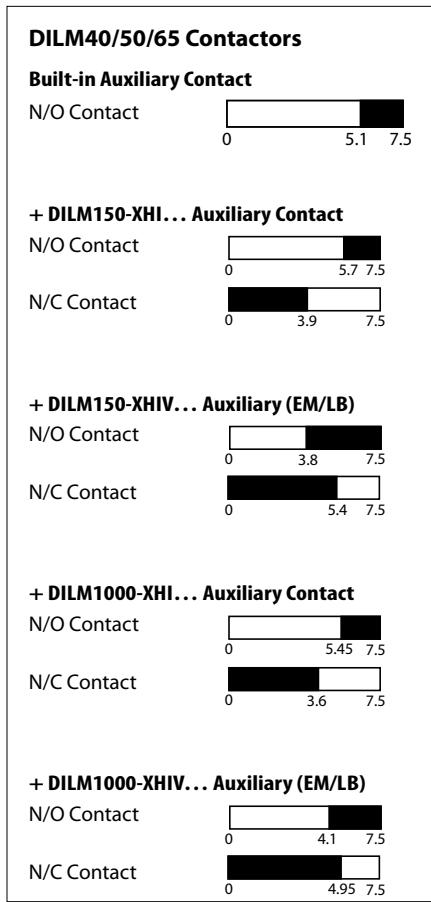
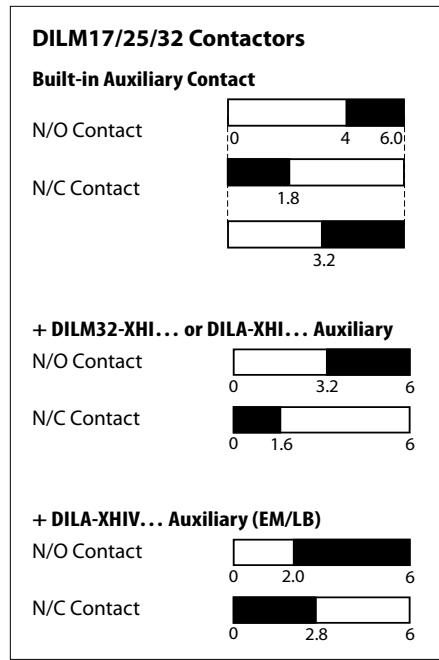
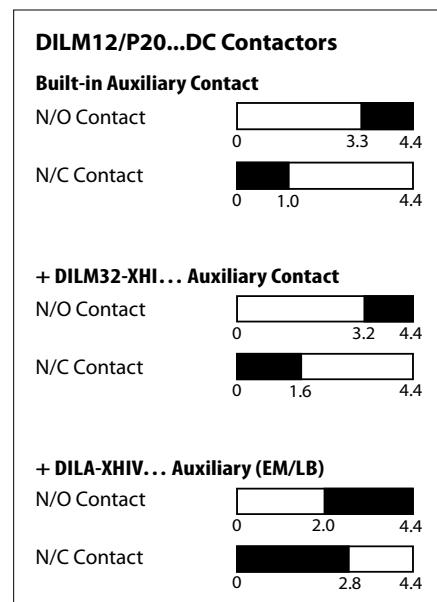
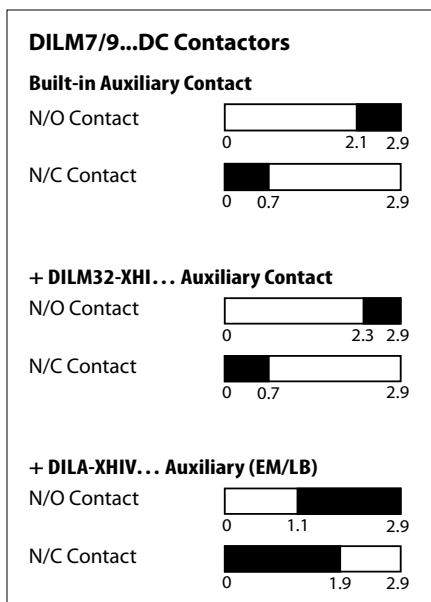
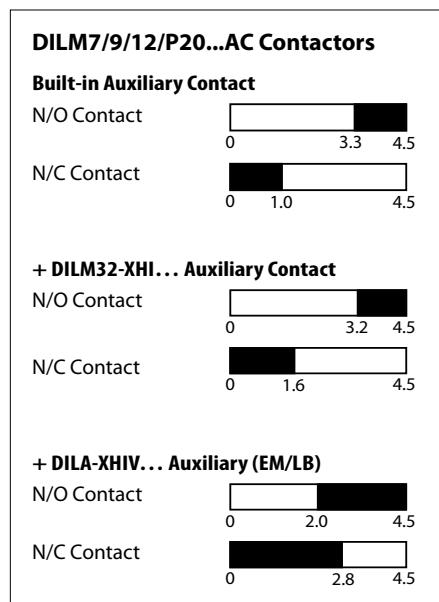
Replacement Arc Chutes

Arc Chutes	For Use With...	Catalog Number	Price
	DILM185	DILM185-XOT	245
	DILM225	DILM225-XOT	245
	DILM250	DILM250-XOT	216
	DILM300	DILM300-XOT	345
	DILM400	DILM400-XOT	345
	DILM500	DILM500-XOT	345

A Travel Diagrams for Contactors

The diagrams show the closing and opening clearance of built-in auxiliary contacts and modules at no-load. Clearances of add-on

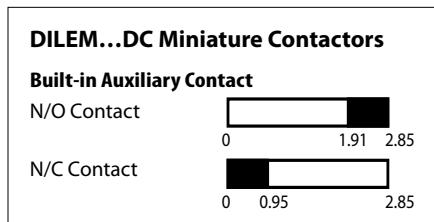
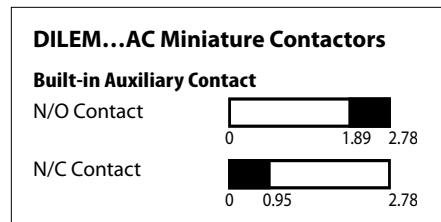
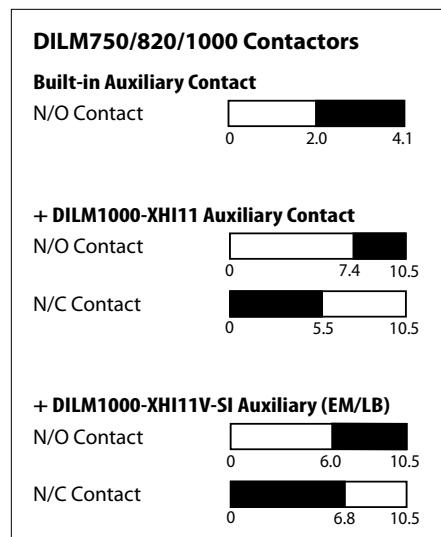
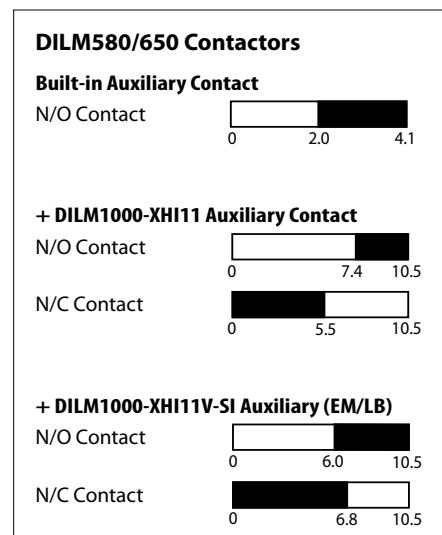
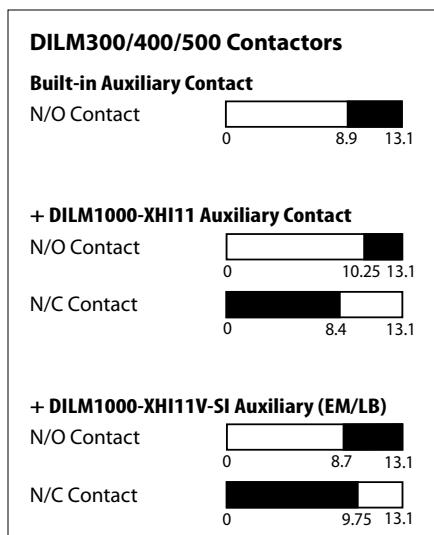
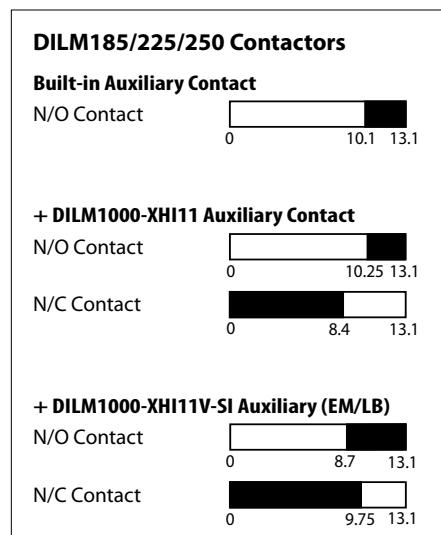
auxiliary contact modules are shown relative to the contactor on which they are mounted. Tolerances are not taken into consideration.

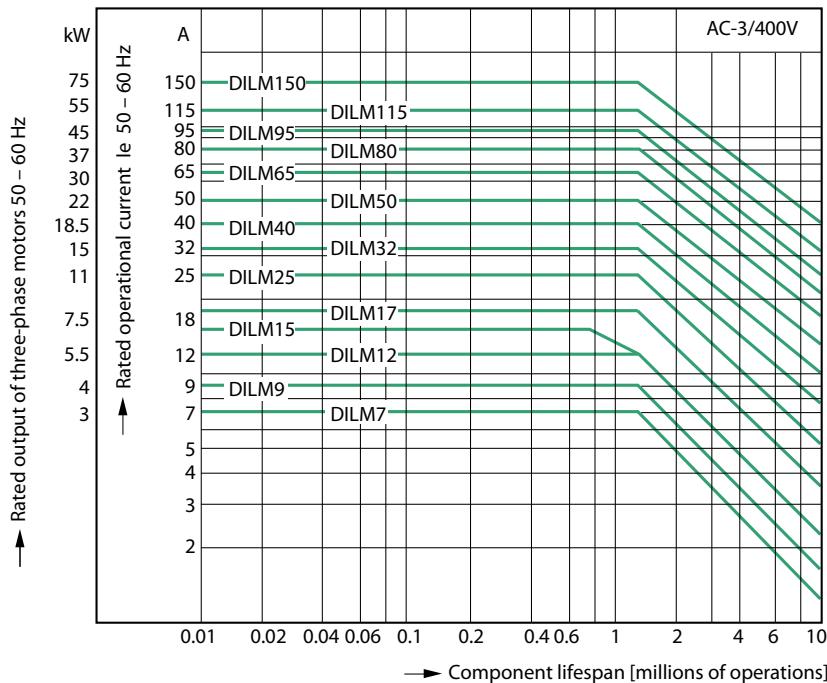


Travel Diagrams for Contactors (continued)

The diagrams show the closing and opening clearance of built-in auxiliary contacts and modules at no-load. Clearances of add-on

auxiliary contact modules are shown relative to the contactor on which they are mounted. Tolerances are not taken into consideration.



A
Contactors
AC-3 Normal Switching Duty (DILM7 – DILM150)

Squirrel-Cage Motors

Operating Characteristics:

Starting: from rest

Stopping: after attaining full running speed

Electrical Characteristics:

Make: up to 6 x rated motor current

Break: up to 1 x rated motor current

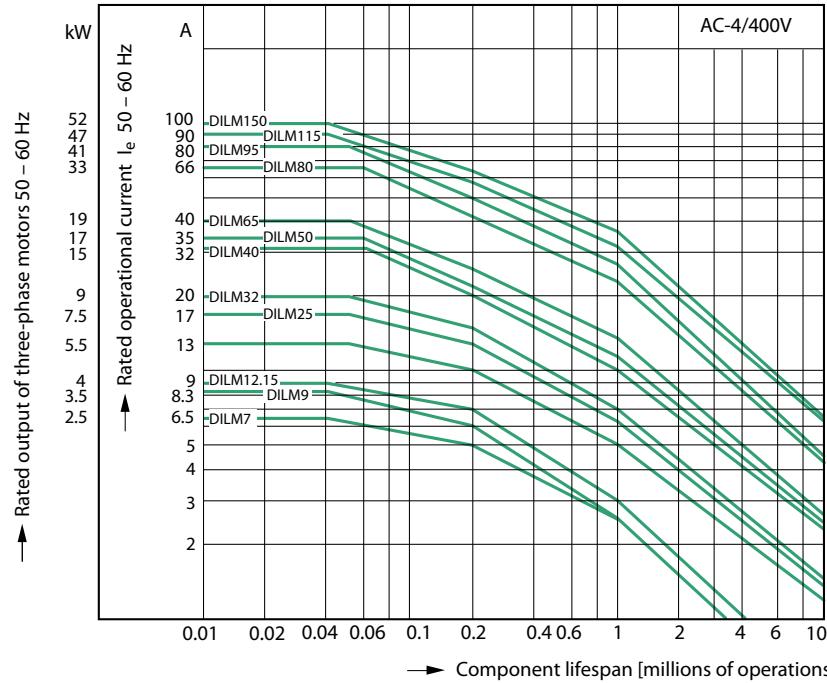
Utilization Category:

100% AC-3

Typical Applications:

Compressors	Elevators
Pumps	Escalators
Fans	Conveyor Belts
Hinged Flaps/Valves	Bucket-elevators
Mixers	Agitators
Centrifuges	Air-conditioning Systems

General drives in manufacturing and processing machines

AC-4 Extreme Switching Duty (DILM7 – DILM150)

Squirrel-Cage Motors

Operating Characteristics:

Jogging, plugging, reversing

Electrical Characteristics:

Make: up to 6 x rated motor current

Break: up to 6 x rated motor current

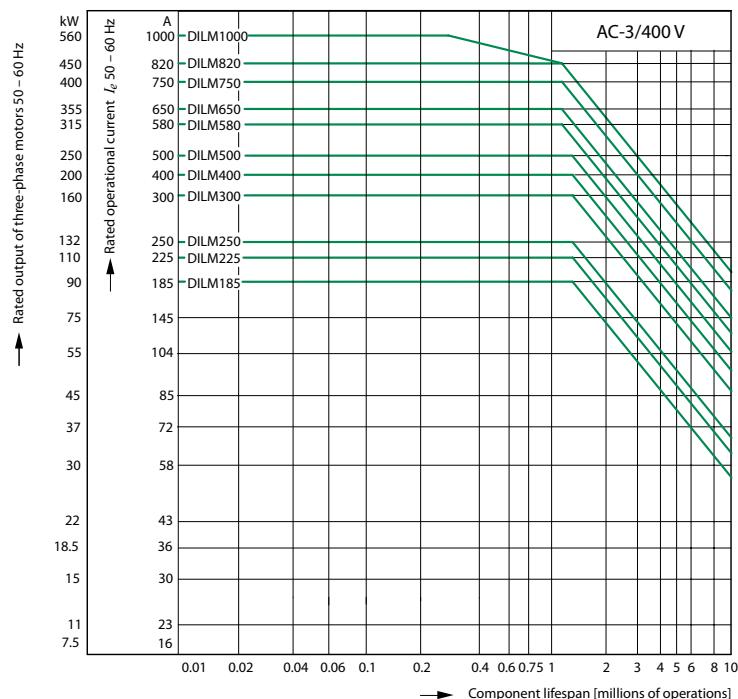
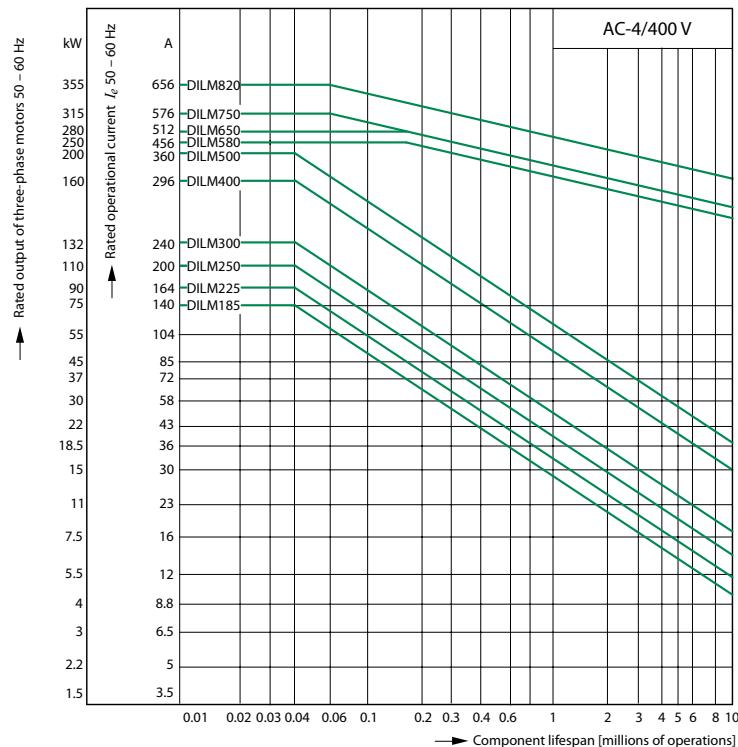
Utilization Category:

100% AC-4

Typical Applications:

Printing Presses
Wire Drawing Machines
Centrifuges

Special drives for manufacturing and processing machines

AC-3 Normal Switching Duty (DILM185 – DILM1000)

AC-4 Extreme Switching Duty (DILM185 – DILM820)

Squirrel-Cage Motors

Operating Characteristics:

Starting: from rest

Stopping: after attaining full running speed

Electrical Characteristics:

Make: up to 6 x rated motor current

Break: up to 1 x rated motor current

Utilization Category:

100% AC-3

Typical Applications:

Compressors

Elevators

Pumps

Escalators

Fans

Conveyor Belts

Hinged Flaps

Bucket-elevators

Mixers

Agitators

Centrifuges

Air-conditioning Systems

General drives in manufacturing and processing machines

Squirrel-Cage Motors

Operating Characteristics:

Jogging, plugging, reversing

Electrical Characteristics:

Make: up to 6 x rated motor current

Break: up to 6 x rated motor current

Utilization Category:

100% AC-4

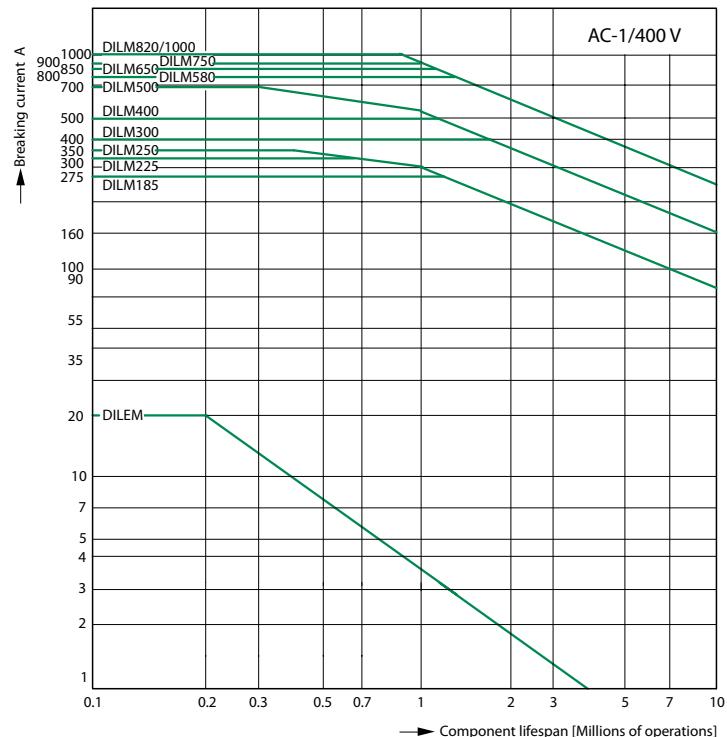
Typical Applications:

Printing Presses

Wire Drawing

Centrifuges

Special drives for manufacturing and processing machines

A
AC-1 Switching Duty for Non-Motor Loads (DILEM – DILM1000)

3-pole, 4-pole

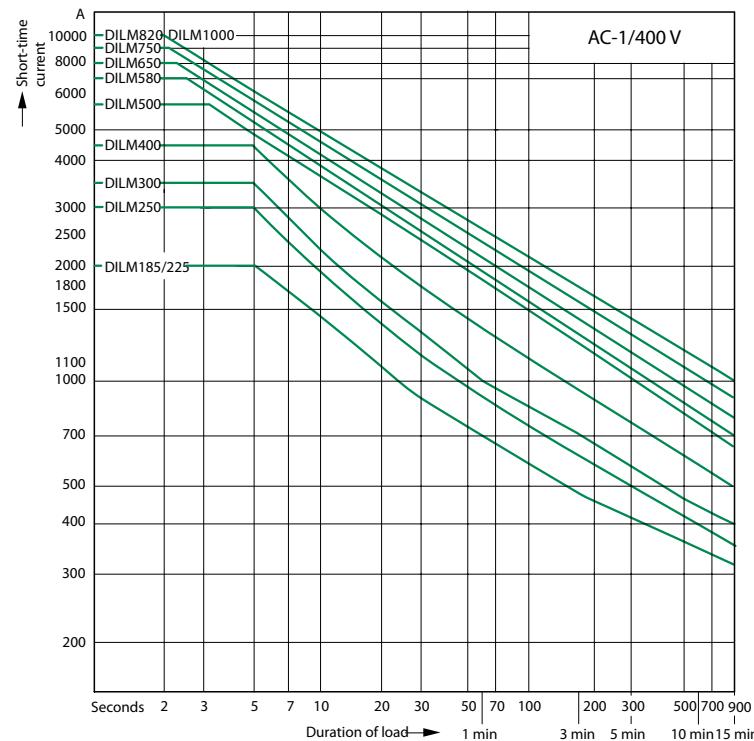
Operating Characteristics:
Non-inductive or slightly inductive loads

Electrical Characteristics:

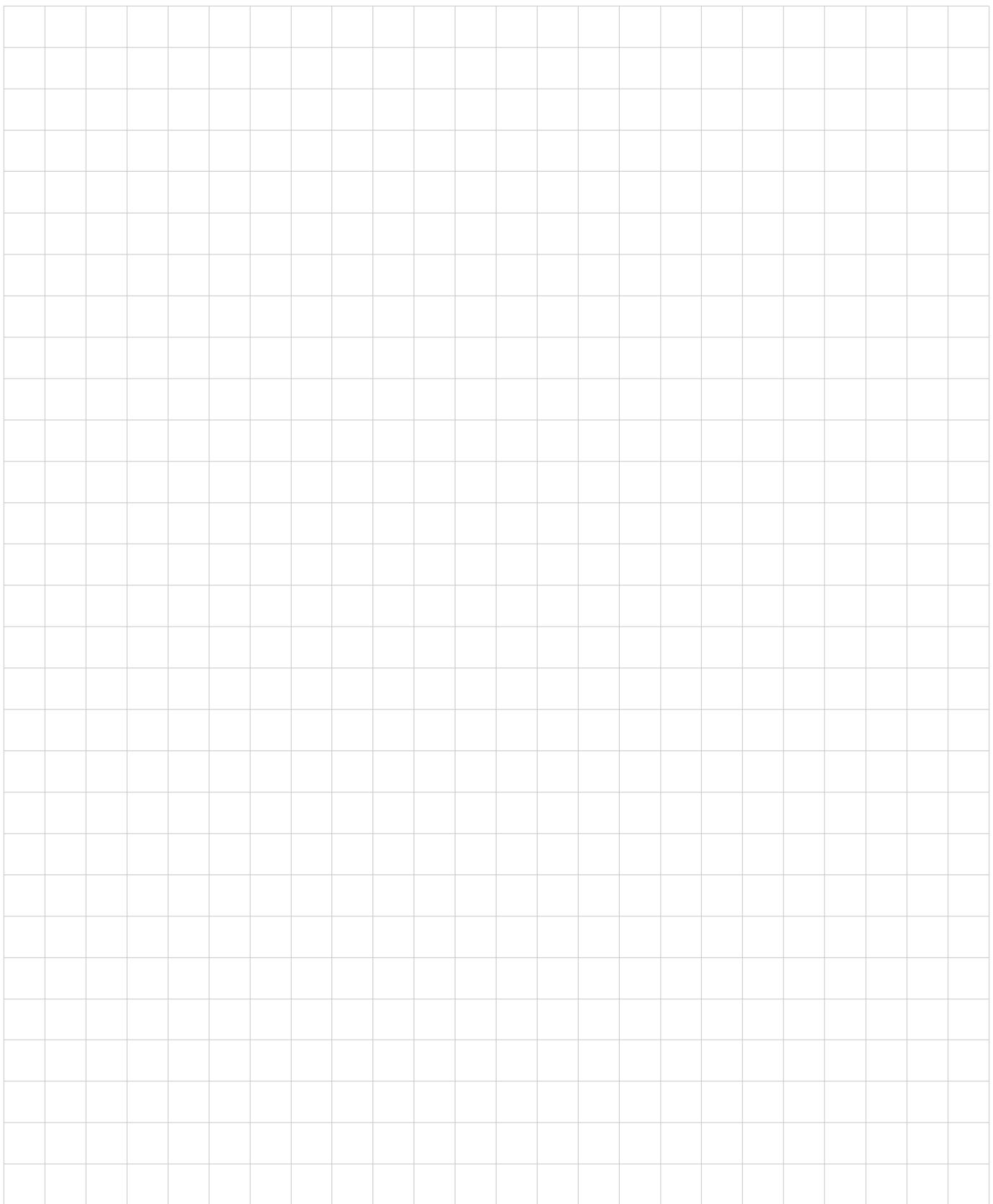
Make: 1 x rated current
Break: 1 x rated current

Utilization Category:
100% AC-1

Typical Applications:
Electrical heaters

Short-Time Loading (DILM185 – DILM1000)

3-pole

Time interval between two loading cycles: 15 minutes



DILEM – DILM150 Contactors
DILEM(4) DILMP20 DILM7 DILM9 DILM12 DILM17
General

Standards	UL, CSA, IEC/EN60947, VDE 0660						
Lifespan, mechanical							
AC operated	Ops	[x 10 ⁶]	10	10	10	10	10
DC operated	Ops	[x 10 ⁶]	10	10	10	10	10
Max. Operating frequency, mechanical							
AC operated	[Ops/h]	9000	9000	9000	9000	9000	5000
DC operated	[Ops/h]	9000	9000	9000	9000	9000	5000

Climatic proofing

Open	Damp heat constant to IEC60068-2-78
Enclosed	Damp heat, cyclic, to IEC60068-2-30

Ambient temperature

Open	[C] -25 °C...50 °C -25 °C...60 °C
	[F] -13 °F...122 °F -13 °F...140 °F
Enclosed	[C] -25 °C...40 °C
	[F] -13 °F...104 °F
Storage	[C] -40 °C...80 °C
	[F] -40 °F...176 °F

Mounting position

AC and DC	As required except vertical with terminals A1/A2 at the bottom	
-----------	--	--

Mechanical shock resistance (IEC/EN 60068-2-27)

Half-sinusoidal shock, 10 ms							
Main Contacts	NO contacts	Make	[g] 10	10	10	10	10
	NO/NC contacts	Make/Break	[g] 20/20	—	—	—	—
Auxiliary contacts	NO contacts	Make	[g] —	7	7	7	7
	NC contacts	Break	[g] —	5	5	5	5

Degree of protection

Degree of protection	IP20	IP20	IP20	IP20	IP20	IP00
----------------------	------	------	------	------	------	------

Protection against direct contact when actuated from front (IEC536)

Weight							
AC	[kg]	0.2	0.23	0.23	0.23	0.23	0.42
DC	[kg]	0.2	0.28	0.28	0.28	0.28	0.48

Main terminals

Wire Capacity	minimum	[AWG]	18 AWG (single or double)				
(Cu cable)	maximum	[AWG]	14 AWG (single or double)	6 AWG (single or double)			

Main cable cross sections

Solid	[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-4.0) 2 x (0.75-2.5)	1 x (0.75-16) 2 x (0.75-10)			
Flexible with ferrule	[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-16) 2 x (0.75-10)				

Flexible with cable lug

Stranded	[mm ²]	—	—	—	—	—	1 x 16
----------	--------------------	---	---	---	---	---	--------

Stranded with cable lug

Flat conductor	[mm ²]	—	—	—	—	—	—
----------------	--------------------	---	---	---	---	---	---

Number of segments x width x thickness	Width	[mm]	—	—	—	—	—
--	-------	------	---	---	---	---	---

Bus bar	Width	[mm]	—	—	—	—	—
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Main cable connection screw/bolt			M3.5	M3.5	M3.5	M3.5	M5
----------------------------------	--	--	------	------	------	------	----

Tightening torque			[Nm]	1.2	1.2	1.2	3
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DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
UL, CSA, IEC/EN60947, VDE 0660								
10 10	10 10	10 10	10 10	10 10	10 10	10 10	10 10	10 10
5000 5000	5000 5000	5000 5000	5000 5000	5000 5000	3600 3600	3600 3600	3600 3600	3600 3600
Damp heat constant to IEC60068-2-78 Damp heat, cyclic, to IEC60068-2-30								
-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F
-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F
-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F
10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00	10 — 7 5 IP00
Finger and-back-of-hand proof								
0.42 0.48	0.42 0.48	0.9 1.1	0.9 1.1	0.9 1.1	2 2.1	2 2.1	2 2.1	2 2.1
14 AWG (single or double) 6 AWG (single or double)	14 AWG (single or double) 6 AWG (single or double)	14 AWG (single or double) 1 AWG (2 x 2 AWG)	14 AWG (single or double) 1 AWG (2 x 2 AWG)	14 AWG (single or double) 1 AWG (2 x 2 AWG)	10 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)	10 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)	8 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)	8 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)
1x (0.75-16) 2x (0.75-10)	1x (0.75-16) 2x (0.75-10)	1x (2.5-16) 2x (2.5-16)	1x (2.5-16) 2x (2.5-16)	1x (2.5-16) 2x (2.5-16)	—	—	—	—
1x (0.75-16) 2x (0.75-10)	1x (0.75-16) 2x (0.75-10)	1x (2.5-35) 2x (2.5-25)	1x (2.5-35) 2x (2.5-25)	1x (2.5-35) 2x (2.5-25)	1x (10-95) 2x (10-70)	1x (10-95) 2x (10-70)	1x (10-95) 2x (10-70)	1x (10-95) 2x (10-70)
—	—	—	—	—	—	—	—	—
1x 16	1x 16	1x (16-50) 2x (16-35)	1x (16-50) 2x (16-35)	1x (16-50) 2x (16-35)	1x (16-120) 2x (16-95)	1x (16-120) 2x (16-95)	1x (16-120) 2x (16-95)	1x (16-120) 2x (16-95)
—	—	—	—	—	—	—	—	—
—	—	12 x (6 x 9 x 0.8)	12 x (6 x 9 x 0.8)	12 x (6 x 9 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)
—	—	—	—	—	—	—	—	—
M5	M5	M6	M6	M6	M10	M10	M10	M10
3	3	3	3	3	14	14	14	14

DILEM – DILM150 Contactors

General (continued)

Control circuit cable cross sections

Solid	[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-4.0) 2 x (0.75-2.5)	1 x (0.75-4.0) 1 x (0.75-4)			
Flexible with ferrule	[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)					

Solid or stranded

Solid or stranded	[AWG]	18-14	18-14	18-14	18-14	18-14	18-14
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Control circuit cable connection screw/bolt

Control circuit cable connection screw/bolt	M3.5	M3.5	M3.5	M3.5	M3.5	M3.5
---	------	------	------	------	------	------

Tightening torque	[Nm]	1.2	1.2	1.2	1.2	1.2	1.2
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Tools							
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Main cable	Posidriv screwdriver	[Size]	2	2	2	2	2
	Hexagon socket-head spanner	SW	—	—	—	—	—
	Standard screw driver	[mm]	0.8 x 5.5 1 x 6				
	Wrench	[mm]	—	—	—	—	—
Control cable	Posidrive screwdriver	[Size]	2	2	2	2	2
	Standard screwdriver	[mm]	0.8 x 5.5 1 x 6				

Main Contacts

Rated impulse withstand	U_{imp}	[VAC]	6000	8000	8000	8000	8000
Overvoltage category/pollution degree			III/3	III/3	III/3	III/3	III/3
Rated insulation	U_i	[VAC]	690	690	690	690	690
Rated operational voltage	U_e	[VAC]	690	690	690	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1							
between coil and contacts	[VAC]	300	400	400	400	400	440
between contacts	[VAC]	300	400	400	400	400	440
Making capacity cos ϕ to IEC/NE 60-947 up to 690V	[A]	110	144	112	112	144	238
Breaking capacity, AC	200V	[A]	—	—	—	—	—
cos $\phi = 0.35$	230V	[A]	—	—	—	—	—
50...60hz	200...230V	[A]	—	—	—	—	—
	220...230V	[A]	90	120	70	90	120
	380...400V	[A]	90	120	70	90	120
	460V	[A]	—	—	—	—	—
	500V	[A]	64	100	50	70	100
	575V	[A]	—	—	—	—	—
	660-690V	[A]	54	70	40	50	70
	1000V	[A]	—	—	—	—	—

Component lifespan

AC-1; 400V	I_e	x 10 ⁶	—	0,6 (AC1, 400V)	0,6 (AC1, 400V)	0,6 (AC1, 400V)	0,6 (AC1, 400V)
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Maximum operating frequency

AC-1; 400V	I_e	[0ps/h]	—	800	800	800	800
AC-3; 400V	I_e	[0ps/h]	—	1000	1000	1000	1000
AC-4; 400V	I_e	[0ps/h]	—	300	300	300	300

Refer to catalog supplement for frequency of operation graphs

Short circuit rating

Max. fuse	Type "2"	400V	gG/gL 500V	[A]	10	20	20	20	25
		690V	gG/gL 690V	[A]	—	20	16	20	25
		1000V	gG/gL 1000V	[A]	—	—	—	—	—
Type "1"	Type "1"	400V	gG/gL 500V	[A]	20	35	35	35	63
		690V	gG/gL 690V	[A]	—	25	20	25	50
		1000V	gG/gL 1000V	[A]	—	—	—	—	—

DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
1 x (0.75-4) 1 x (0.75-4)	1 x (0.75-4) 2 x (0.75-4)							
1 x (0.75-2.5) 2 x (0.75-2.5)								
18-14	18-14	18-14	18-14	18-14	18-14	18-14	18-14	18-14
M3.5								
1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
2	2	2	2	2	—	—	—	—
—	—	—	—	—	5	5	5	5
0.8 x 5.5 1 x 6	—	—	—	—				
—	—	—	—	—	—	—	—	—
2	2	2	2	2	2	2	2	2
0.8 x 5.5 1 x 6								
8000	8000	8000	8000	8000	8000	8000	8000	8000
III/3								
690	690	690	690	690	—	—	—	—
690	690	690	690	690	1000	1000	1000	1000
440	440	440	440	440	690	690	690	690
440	440	440	440	440	690	690	690	690
350	384	560	700	910	1120	1330	1610	2100
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
250	320	400	500	650	800	950	1150	1500
250	320	400	500	650	800	950	1150	1500
—	—	—	—	—	—	—	—	—
250	320	400	500	650	800	950	1150	1500
—	—	—	—	—	—	—	—	—
150	180	250	320	370	650	800	1100	1200
—	—	—	—	—	—	—	—	—
0,6 (AC1, 400V)	1 (AC1, 400V)	1 (AC1, 400V)						
800	800	800	800	800	—	—	—	—
800	800	800	800	800	—	—	—	—
300	300	300	300	300	—	—	—	—
35	63	63	80	125	160	160	250	250
35	35	50	63	80	160	160	—	—
—	—	—	—	—	—	—	—	—
100	125	125	160	250	250	250	250	250
50	63	80	80	100	200	200	—	—
—	—	—	—	—	—	—	—	—

DILEM – DILM150 Contactors
UL/CSA Ratings
Continuous current rating

50/60Hz, 3 pole	Open	[A]	–	20	20	20	20	35
	Enclosed	[A]	–	18	18	18	18	32

Full load amperes

1 - pole	115V	[A]	–	–	5.8	9.8	9.8	16
1 - pole	200V	[A]	–	–	7.9	9.2	11.5	13.8
1 - pole	230V	[A]	–	–	8	10	12	17
3 - pole	230V	[A]	–	–	6.8	9.6	9.6	15.2
3 - pole	480V	[A]	–	–	4.8	7.6	14	14
3 - pole	600V	[A]	–	–	6.1	9	11	17

Locked rotor amperes

3 - pole	230V	[A]	–	–	50	64	64	92
3 - pole	480V	[A]	–	–	32	46	81	81
3 - pole	600V	[A]	–	–	36.8	50.8	64.8	93

Horsepower ratings (AC)

Single phase	115VAC	[HP]	1/2	1/2	1/4	1/2	1	2
	200VAC	[HP]	1	1	3/4	1	2	2
	230VAC	[HP]	1 1/2	1 1/2	1	1 1/2	2	3
Three phase	200VAC	[HP]	2	3	1 1/2	3	3	7 1/2
	230VAC	[HP]	3	3	2	3	3	7 1/2
	460VAC	[HP]	5	5	3	5	10	10
	575VAC	[HP]	5	7 1/2	5	7 1/2	10	15

Horsepower ratings (DC)

3 - pole break	125VDC	I_e	[HP]	–	3/4	1/4	1/2	3/4	2
	250VDC	I_e	[HP]	–	2	1	1 1/2	2	3

Lighting ratings

3 - pole break	Electrical discharge lamps (Ballast)	[A]	–	–	20	20	20	40
3 - pole break	Incandescent lamps (Tungsten)	[A]	–	–	14	14	14	40

Resistance heating ratings

3 - pole break		[A]	–	–	20	20	20	40
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Refrigeration ratings

3 - pole break		[A]	–	–	10	10	10	30
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Elevator ratings

	200V	[A]	–	–	3.7	7.8	7.8	11
	240V	[A]	–	–	6.0	6.8	9.6	9.6
	480V	[A]	–	–	3.4	4.8	11.0	11
	600V	[A]	–	–	3.9	6.1	9.0	11
	200V	[HP]	–	–	3/4	2	2	3
	240V	[HP]	–	–	1 1/2	2	3	3
	480V	[HP]	–	–	2	3	7 1/2	7 1/2
	600V	[HP]	–	–	3	5	7 1/2	10

IEC (AC) Application Ratings
AC 1 - Duty

Conventional free air	Open	40 °C / 104 °F	I_{th}	[A]	22	22	22	22	40
		50 °C / 122 °F	I_{th}	[A]	20	21	21	21	38
Thermal current,		55 °C / 137 °F	I_{th}	[A]	19	21	21	21	37
3-pole, 50-60Hz		60 °C / 140 °F	I_{th}	[A]	–	20	20	20	35
Conventional free air	Enclosed ①		I_{th}	[A]	16	18	18	18	32
Conventional free air	Open ①		I_{th}	[A]	50	50	50	50	85
Thermal current,									
1-pole, 50-60Hz	Enclosed ①		I_{th}	[A]	40	45	45	45	80

① At maximum permissible ambient temperature.

DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
40	40	55	65	80	125	125	160	160
36	36	50	59	72	113	113	144	144
20	24	34	34	56	80	80	100	135
19.6	19.6	32.2	46	57.5	—	—	—	—
28	28	40	50	68	68	68	110	136
22	28	42	54	68	80	104	130	154
21	27	40	52	65	77	96	124	156
22	27	41	52	62	77	99	125	144
127	162	232	290	365	435	580	725	870
116	145	218	290	363	435	543	725	908
116	146	232	290	348	434	580	726	868
2	3	3	3	5	7 1/2	7 1/2	10	15
3	5	5	7 1/2	10	15	15	25	25
5	5	7 1/2	10	15	15	15	25	30
7 1/2	10	10	15	20	25	25	40	40
10	10	15	20	25	30	40	50	60
15	20	30	40	50	60	75	100	125
20	25	40	50	60	75	100	100	125
2	3	5	7 1/2	10	10	10	15	15
5	5	10	15	20	20	25	30	30
40	40	90	90	90	100	100	160	160
40	40	90	90	90	100	100	160	160
40	40	90	90	90	110	110	160	160
30	30	45	45	45	70	70	90	90
11	25.3	25.3	32.2	32.2	62.1	62.1	92	92
15.2	22	28	42	42	68	80	104	104
14	27	34	40	40	65	77	96	96
17	22	27	32	41	62	77	99	99
3	7 1/2	7 1/2	10	10	20	20	30	30
5	7 1/2	10	15	15	25	30	40	40
10	20	25	30	30	50	60	75	75
15	20	25	30	40	60	75	100	100
45	45	60	80	98	110	130	160	190
43	43	57	71	88	98	125	142	180
42	42	55	68	83	94	115	135	170
40	40	50	65	80	90	110	130	160
36	36	45	58	72	80	100	115	144
85	85	125	150	180	225	275	325	400
80	80	112	135	162	200	250	285	360

DILEM – DILM150 Contactors
IEC (AC) Application Ratings (continued)
AC 3-Duty

			DILEM(4)	DILMP20	DILM7	DILM9	DILM12	DILM17
Rated operational current (Open)	200V	I_e [A]	—	—	—	—	—	—
50-60Hz ①	220/230V	I_e [A]	9	12	7	9	12	18
	230V	I_e [A]	—	—	—	—	—	—
	240V	I_e [A]	9	12	7	9	12	18
	380/400V	I_e [A]	9	12	7	9	12	18
	415V	I_e [A]	9	12	7	9	12	18
	440V	I_e [A]	9	12	7	9	12	18
	460V	I_e [A]	—	—	—	—	—	—
	500V	I_e [A]	—	10	5	7	10	18
	550V	I_e [A]	6.4	—	—	—	—	—
	575V	I_e [A]	—	—	—	—	—	—
	660V	I_e [A]	—	—	—	—	—	—
	660/690V	I_e [A]	4.8	7	4	5	7	12
	1000V	I_e [A]	—	—	—	—	—	—
Rated power	220/230V	P_n [kW]	2.2	3.5	2.2	2.5	3.5	5
	240V	P_n [kW]	2.5	4	2.2	3	4	5.5
	380/400V	P_n [kW]	4	5.5	3	4	5.5	7.5
	415V	P_n [kW]	4.3	7	4	5.5	7	10
	440V	P_n [kW]	4.6	7.5	4.5	5.5	7.5	10.5
	500V	P_n [kW]	4	7	3.5	4.5	7	12
	660/690V	P_n [kW]	4	6.5	3.5	4.5	6.5	11
	1000V	P_n [kW]	—	—	—	—	—	—

AC 4-Duty

Rated operational current (Open)	200V	I_e [A]	—	—	—	—	—	—
50-60Hz ①	220/230V	I_e [A]	6.6	7	5	6	7	10
	230V	I_e [A]	—	—	—	—	—	—
	240V	I_e [A]	6.6	7	5	6	7	10
	380/400V	I_e [A]	6.6	7	5	6	7	10
	415V	I_e [A]	6.6	7	5	6	7	10
	440V	I_e [A]	6.6	7	5	6	7	10
	460V	I_e [A]	—	—	—	—	—	—
	500V	I_e [A]	5	6	4.5	5	6	10
	575V	I_e [A]	—	—	—	—	—	—
	660V	I_e [A]	—	—	—	—	—	—
	660/690V	I_e [A]	3.4	5	4	4.5	5	8
	1000V	I_e [A]	—	—	—	—	—	—
Rated power	220/230V	P_n [kW]	1.5	2	1	1.5	2	2.5
	240V	P_n [kW]	1.8	2.2	1.5	1.6	2.2	3
	380/400V	P_n [kW]	3	3	2.2	2.5	3	4.5
	415V	P_n [kW]	3.1	3.4	2.3	2.8	3.4	5
	440V	P_n [kW]	3.3	3.6	2.4	3	3.6	5.5
	500V	P_n [kW]	3	3.5	2.5	2.8	3.5	6
	660/690V	P_n [kW]	3	4.4	2.9	3.6	4.4	6.5
	1000V	P_n [kW]	—	—	—	—	—	—

① At maximum permissible ambient temperature.

DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
—	—	—	—	—	—	—	—	—
25	32	40	50	65	80	95	115	150
—	—	—	—	—	—	—	—	—
25	32	40	50	65	80	95	115	150
25	32	40	50	65	80	95	115	150
25	32	40	50	65	80	95	115	150
25	32	40	50	65	80	95	115	150
—	—	—	—	—	—	—	—	—
25	32	40	50	65	80	95	115	150
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
15	18	25	32	37	65	80	93	100
—	—	—	—	—	—	—	—	—
7.5	10	12.5	15.5	20	25	30	37	48
8.5	11	13.5	17	22	27.5	40	40	52
11	15	18.5	22	30	37	45	55	75
14.5	19	24	30	39	48	57	70	91
15.5	20	25	32	41	51	60	75	95
17.5	23	28	36	47	58	70	85	110
14	17	23	30	35	63	75	90	96
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
13	15	18	21	25	40	50	55	65
—	—	—	—	—	—	—	—	—
13	15	18	21	25	40	50	55	65
13	15	18	21	25	40	50	55	65
13	15	18	21	25	40	50	55	65
13	15	18	21	25	40	50	55	65
—	—	—	—	—	—	—	—	—
13	15	18	21	25	40	50	55	65
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
1	12	14	17	20	27	37	45	50
—	—	—	—	—	—	—	—	—
3.5	4	5	6	7	12	16	17	20
4	4.5	5.5	6.5	7.5	13	17	19	22
6	7	9	10	12	20	26	28	33
6.5	7.5	9.5	11	13	24	30	33	39
7	8	10	12	14	25	32	35	41
8	9	11	13	16	29	36	40	47
8.5	10	12	14	17	26	35	43	48
—	—	—	—	—	—	—	—	—

DILEM – DILM150 Contactors
IEC (DC) Application Ratings
DC-1 Duty

Rated operational current (Open)	12VDC	I_e	[A]	20	–	–	–	–	–
	24VDC	I_e	[A]	20	–	–	–	–	–
	60VDC	I_e	[A]	20	20	20	20	20	35
	110VDC	I_e	[A]	20	20	20	20	20	35
	220VDC	I_e	[A]	20	15	15	15	15	35
	440VDC	I_e	[A]	–	1.3	1.3	1.3	1.3	2.9

DC-3 Duty

Rated operational current (Open)	12VDC	I_e	[A]	8	–	–	–	–	–
	24VDC	I_e	[A]	8	–	–	–	–	–
	60VDC	I_e	[A]	4	20	20	20	20	35
	110VDC	I_e	[A]	3	20	20	20	20	35
	220VDC	I_e	[A]	1	1.5	1.5	1.5	1.5	10
	440VDC	I_e	[A]	–	0.2	0.2	0.2	0.2	0.6

DC-5 Duty

Rated operational current (Open)	12VDC	I_e	[A]	2.5	–	–	–	–	–
	24VDC	I_e	[A]	2.5	–	–	–	–	–
	60VDC	I_e	[A]	2.5	20	20	20	20	35
	110VDC	I_e	[A]	1.5	20	20	20	20	35
	220VDC	I_e	[A]	0.3	1.5	1.5	1.5	1.5	10
	440VDC	I_e	[A]	–	0.2	0.2	0.2	0.2	0.6

Current Heat Loss (3 or 4 Pole)

Current heat loss at I_{th}	I_{th}	[W]	2.7	4.7	4.7	4.7	4.7	7.3
Current heat loss at I_e to AC-3/400V	I_e	[W]	0.5	1.1	0.37	0.6	1.1	1.7
Impedance per pole		[mΩ]	–	2.5	2.5	2.5	2.5	2

Magnet System
Voltage tolerance

AC operated	Pick-up	xV coil	[x U_c]	–	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
	Drop-out	xV coil	[x U_c]	–	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
Dual Voltage coil 50Hz, 60Hz	Pick-up	xV coil	[x U_c]	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
or Single Voltage coil 50Hz	Drop-out	xV coil	[x U_c]	–	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
Dual Frequency coil 50/60Hz	Pick-up	xV coil	[x U_c]	0.85-1.1	–	–	–	–	–
	Drop-out	xV coil	[x U_c]	–	–	–	–	–	–
DC operated ②	Pick-up	xV coil	[x U_c]	0.8-1.1	0.8-1.1 ③	0.8-1.1 ③	0.8-1.1 ③	0.8-1.1 ③	0.7-1.2 ④
	Drop-out	xV coil	[x U_c]	–	0.15-0.6	0.15-0.6	0.15-0.6	0.15-0.6	0.15-0.6

Power consumption of the coil in a cold state and $1.0 \times U_c$

AC operated	Dual Voltage coil 50Hz, 60Hz	Pick-up	[VA]	25	–	–	–	–	–
		Sealed	[VA/W]	4.6/1.3	–	–	–	–	–
Single Voltage coil 50Hz	Pick-up	[VA]	25	24	24	24	24	24	52
	Sealed	[VA/W]	4.6/1.3	3.4/1.2	3.4/1.2	3.4/1.2	3.4/1.2	3.4/1.2	7.1/2.1
Single Voltage coil 60Hz	Pick-up	[VA]	–	30	30	30	30	30	67
	Sealed	[VA/W]	–	4.4/1.4	4.4/1.4	4.4/1.4	4.4/1.4	4.4/1.4	8.7/2.6
Dual Frequency coil 50/60Hz	Pick-up	[VA]	29	25-27	25-27	25-27	25-27	25-27	58-62
	Sealed	[VA/W]	3.9/1.1	3.3-4.2 / 1.2-1.4	6.5-9.1 / 2-2.5				
DC operated ②	Pick-up	[W]	2.6	4.5	3	3	4.5	12 AT 24V	
	Sealed	[W]	2.6	4.5	3	3	4.5	0.5 AT 24V	
Duty factor DF		[% DF]	100	100	100	100	100	100	

① At maximum permissible ambient temperature.

② True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

③ At 24V: 0.7...1.3 without additional auxiliary contact modules and ambient temperature 40 °C

DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
40	40	50	60	72	110	110	160	160
40	40	50	50	72	110	110	160	160
40	40	45	45	65	70	70	90	90
2.9	2.9	2.9	2.9	2.9	4.5	4.5	4.5	4.5
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
35	40	50	60	72	110	110	160	160
35	40	50	50	72	110	110	160	160
10	25	25	25	35	35	35	40	40
0.6	0.6	0.6	0.6	0.6	1	1	1	1
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
35	40	50	60	72	110	110	160	160
35	40	50	50	72	110	110	160	160
10	10	25	25	35	35	35	40	40
0.6	0.6	0.6	0.6	0.6	1	1	1	1
9.6	12.1	11.3	19	28.8	14.6	21.8	30.4	46.1
3.8	6.1	7.2	11.3	19	11.5	16.2	23.8	40.5
2	2	1.5	1.5	1.5	0.6	0.6	0.6	0.6
0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8 to 1.1	0.8 to 1.1	0.8 to 1.1	0.8 to 1.1
0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3 to 0.6	0.3 to 0.6	0.25 to 0.6	0.25 to 0.6
0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—
0.7-1.2 ④	0.7-1.2 ④	0.7-1.2 ④	0.7-1.2 ④	0.7-1.2 ④	0.7 to 1.2 ④	0.7 to 1.2 ④	0.7 to 1.2 ④	0.7 to 1.2 ④
0.15-0.6	0.15-0.6	0.15-0.6	0.15-0.6	0.15-0.6	0.15 to 0.6	0.15 to 0.6	0.15 to 0.6	0.15 to 0.6
—	—	—	—	—	—	—	—	—
52	52	149	149	149	310	310	180	180
7.1/2.1	7.1/2.1	16/4.6	16/4.6	16/4.6	26/5.8	26/5.8	3.1/2.1	3.1/2.1
67	67	178	178	178	345	345	170	170
8.7/2.6	8.7/2.6	19/5.3	19/5.3	19/5.3	30/7.1	30/7.1	3.1/2.1	3.1/2.1
58-62	58-62	154- 168	154- 168	154- 168	328-372	328-372	170	170
6.5-9.1 / 2-2.5	6.5-9.1 / 2-2.5	14-22 / 4.3-5.3	14-22 / 4.3-5.3	14-22 / 4.3-5.3	22.6-37.1 / 6.1-7.5	22.6-37.1 / 6.1-7.5	3.1/2.1	3.1/2.1
12 AT 24V	90 AT 24V	90 AT 24V	149 AT 24V	149 AT 24V				
0.5 AT 24V	1.3 AT 24V	1.3 AT 24V	2.1 AT 24V	2.1 AT 24V				
100	100	100	100	100	100	100	100	100

④ RDC 24 (U_c min 24V DC, U_c max 27V DC)
 RDC 60 (U_c min 48V DC, U_c max 60V DC)
 RDC 130 (U_c min 110V DC, U_c max 130V DC)

RDC 240 (U_c min 200V DC, U_c max 240V DC)
 i.e.: $U_c = 0.7 \times U_c \text{ min} + 1.2 \times U_c \text{ max}$
 $U_c = 0.7 \times 24V = 16.8V \text{ DC} - 1.2 \times 27V = 32.4V \text{ DC}$


A

Contactors

DILEM – DILM150 Contactors
Magnet System (continued)

 Switching times at 100% U_c (rated coil voltage) main contacts

			DILEM(4)	DILMP20	DILM7	DILM9	DILM12	DILM17
AC operated	Closing delay	Min./Max.	[ms]	14-27	15-21	15-21	15-21	16-22
	Opening delay	Min./Max.	[ms]	8-18	9-18	9-18	9-18	8-14
DC operated ①	Closing delay	Min./Max.	[ms]	26-35	31	31	31	47
	Opening delay	Min./Max.	[ms]	15-25	12	12	12	30

Arcing time (AC)

Maximum	[ms]	12	10	10	10	10	10
---------	------	----	----	----	----	----	----

 Permissible residual current
 (with actuation of A11 by the electronics with 0 signal)

[mA]	–	–	–	–	–	–
------	---	---	---	---	---	---

Electromagnetic Compatibility (EC)

Emitted interference	to EN 60947-1
Noise immunity	to EN 60947-1

① True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

DILM25	DILM32	DILM40	DILM50	DILM65	DILM80	DILM95	DILM115	DILM150
16-22	16-22	12-18	12-18	12-18	14-20	14-20	28 - 33	28 - 33
8-14	8-14	8-13	8-13	8-13	9-14	9-14	35 - 41	35 - 41
47	47	54	54	54	45	45	35	35
30	30	24	24	24	34	34	30	30
10	10	10	10	10	15	15	15	15
-	-	-	-	-	<1	<1	<1	<1

to EN 60947-1

to EN 60947-1

DILM185 – DILM1000 Contactors

	DILM185	DILM225	DILM250	DILM300
General				
Standards	UL, CSA, IEC/EN60947, VDE 0660			
Lifespan, mechanical				
AC operated	Ops	[x 10 ⁶]	10	10
DC operated	Ops	[x 10 ⁶]	10	10
Max. Operating frequency, mechanical				
AC operated	Ops/h	3000	3000	3000
DC operated	Ops/h	3000	3000	3000
Climatic proofing				
Open			Damp heat constant to IEC60068-2-78	
Enclosed			Damp heat, cyclic to IEC 60068-2-30	
Ambient temperature				
Open	[C] [F]	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F	-25 °C...60 °C -13 °F...140 °F
Enclosed	[C] [F]	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F	-25 °C...40 °C -13 °F...104 °F
Storage	[C] [F]	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F	-40 °C...80 °C -40 °F...176 °F
Mounting position				
AC and DC				
Mechanical shock resistance (IEC/EN 60068-2-27)				
Half-sinusoidal shock, 10 ms				
Main Contacts	NO contacts	Make	[g] 10	10
	NO/NC contacts	Make/Break	[g] —	—
Auxillary contacts	NO contacts	Make	[g] 10	10
	NC contacts	Break	[g] 8	8
Degree of protection		IP00	IP00	IP00
Protection against direct contact when actuated from front (IEC536)			Finger and-back-of-hand proof	
Weight				
AC		[kg] 6.5	6.5	6.5
DC		[kg] 6.5	6.5	6.5
Main terminals		DILM225-XKU-S	DILM225-XKU-S	DILM400-XKU-S
Wire Capacity	minimum	[AWG] 6 AWG (single or double)	6 AWG (single or double)	4 AWG (single or double)
(Cu cable)	maximum	[AWG] 350 MCM (2 x 300 MCM)	350 MCM (2 x 300 MCM)	600 MCM (2 x 500 MCM)
Main cable cross sections				
Solid		[mm ²] —	—	—
Flexible with ferrule		[mm ²] —	—	—
Flexible with cable lug		[mm ²] 35-95	50-240	50-240
Stranded		[mm ²] —	—	—
Stranded with cable lug		[mm ²] 50-120	70-240	70-240
Flat conductor		[mm] —	—	—
Number of segments x width x thickness				
Bus bar	Width	[mm] 20	20	25
Main cable connection screw/bolt		M10	M10	M10
Tightening torque		[Nm] 24	24	24
Control circuit cable cross sections				
Solid		[mm ²] 1 x (0.75-25) 2 x (0.75-2.5)	1 x (0.75-25) 2 x (0.75-2.5)	1 x (0.75-25) 2 x (0.75-2.5)
Flexible with ferrule		[mm ²] 1 x (0.75-25) 2 x (0.75-2.5)	1 x (0.75-25) 2 x (0.75-2.5)	1 x (0.75-25) 2 x (0.75-2.5)
Solid or stranded		[AWG] 2 x (18-12)	2 x (18-12)	2 x (18-12)
Control circuit cable connection screw/bolt		M3.5	M3.5	M3.5
Tightening torque		[Nm] 1.2	1.2	1.2

DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
UL, CSA, IEC/EN60947, VDE 0660						
7 7	5 5	5 5	5 5	5 5	5 5	5 5
2000 2000	2000	1000	1000	1000	1000	1000
Damp heat constant to IEC60068-2-78 Damp heat, cyclic to IEC 60068-2-30						
-25 °C...60 °C -13 °F...140 °F						
-25 °C...40 °C -13 °F...104 °F						
-40 °C...80 °C -40 °F...176 °F						
10 — 10 8						
IP00						
Finger and-back-of-hand proof						
8 8	8 8	15 15	15 15	15 15	15 15	15 15
DILM400-XKU-S 4 AWG (single or double) 600 MCM (2 x 500 MCM)	DILM500-XK-CNA 2 x 4 AWG	DILM650-XK-CNA 2 x 2 AWG	DILM650-XK-CNA 2 x 2 AWG	DILM820-XK-CNA 4 x 2 AWG	DILM820-XK-CNA 4 x 2 AWG	Terminal pad
— — 50-240 — 70-240 — 25 M10 24	— — 50-240 — 70-240 — 30 M10 24	— — 50-240 — 70-240 — 50 M10 24	— — 50-240 — 70-240 — 50 M10 24	— — 50-240 — 70-240 — 60 M12 35	— — 50-240 — 70-240 — 60 M12 35	— — 50-240 — 70-240 — 60 M12 35
1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2	1 x (0.75-25) 2 x (0.75-2.5) 1 x (0.75-25) 2 x (0.75-2.5) 2 x (18-12) M3.5 1.2

DILM185 – DILM1000 Contactors
General (continued)

			DILM185	DILM225	DILM250	DILM300
Tools						
Main cable						
Main cable	Posidriv screwdriver		[Size]	–	–	–
	Hexagon socket-head spanner	SW	[mm]	–	–	–
	Standard screw driver		[mm]	–	–	–
	Wrench		[mm]	16	16	16
Control cable	Posidriv screwdriver		[Size]	2	2	2
	Standard screwdriver		[mm]	–	–	–
Main Contacts						
Rated impulse withstand	U_{imp}	[VAC]	8000	8000	8000	8000
Overvoltage category/pollution degree			III/3	III/3	III/3	III/3
Rated insulation	U_i	[VAC]	1000	1000	1000	1000
Rated operational voltage	U_e	[VAC]	1000	1000	1000	1000
Safe isolation to VDE 0106 Part 101 and Part 101/A1						
between coil and contacts		[VAC]	500	500	500	500
between contacts		[VAC]	500	500	500	500
Making capacity $\cos \phi$ to IEC/NE 60-947 up to 690V		[A]	3000	3000	3000	5500
Breaking capacity, AC	200V	[A]	–	–	–	–
$\cos \phi = 0.35$	230V	[A]	–	–	–	–
50...60hz	200...230V	[A]	–	–	–	–
	220...230V	[A]	2500	2500	2500	5000
	380...400V	[A]	2500	2500	2500	5000
	460V	[A]	–	–	–	–
	500V	[A]	2500	2500	2500	5000
	575V	[A]	–	–	–	–
	660-690V	[A]	2500	2500	2500	5000
	1000V	[A]	760	760	760	950
Component lifespan						
AC-1; 400V	I_e	[Ops x 10 ⁶]	Refer to the main catalog or catalog supplement for AC1 lifespan graphs.			
Maximum operating frequency						
AC-1; 400V	I_e	[Ops/h]	–	–	–	–
AC-3; 400V	I_e	[Ops/h]	–	–	–	–
AC-4; 400V	I_e	[Ops/h]	–	–	–	–
Refer to catalog supplement for frequency of operation graphs						
Short circuit rating						
Max. fuse	Type "2"	400V	gG/gL 500V	[A]	315	315
		690V	gG/gL 690V	[A]	315	315
		1000V	gG/gL 1000V	[A]	160	160
	Type "1"	400V	gG/gL 500V	[A]	400	400
		690V	gG/gL 690V	[A]	400	400
		1000V	gG/gL 1000V	[A]	200	200
UL/CSA Ratings						
Continuous current rating						
50/60Hz, 3 pole	Open		[A]	225	250	350
	Enclosed		[A]	203	225	315
IEC (AC) Application Ratings						
AC 1 - Duty						
Conventional free air	Open	40 °C / 104 °F	I_{th}	[A]	337	386
		50 °C / 122 °F	I_{th}	[A]	301	345
Thermal current,		55 °C / 137 °F	I_{th}	[A]	287	329
3-pole, 50-60Hz		60 °C / 140 °F	I_{th}	[A]	275	315
Conventional free air	Enclosed ①		I_{th}	[A]	250	275
	Open ①		I_{th}	[A]	685	785
Thermal current,					300	350
1-pole, 50-60Hz	Enclosed ①		I_{th}	[A]	625	685
					750	875

① At maximum permissible ambient temperature.

DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
—	—	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
16	16	16	16	18	18	18
2	2	2	2	2	2	2
—	—	—	—	—	—	—
8000	8000	8000	8000	8000	8000	8000
III/3	III/3	III/3	III/3	III/3	III/3	III/3
1000	1000	1000	1000	1000	1000	1000
1000	1000	1000	1000	1000	1000	1000
500	500	500	500	500	500	500
500	500	500	500	500	500	500
5500	5500	7800	7800	9840	9840	9840
—	—	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
5000	5000	6500	6500	8200	8200	8200
5000	5000	6500	6500	8200	8200	8200
—	—	—	—	—	—	—
5000	5000	6500	6500	8200	8200	8200
—	—	—	—	—	—	—
5000	5000	6500	6500	8200	8200	8200
950	950	4350	4350	5800	5800	5800
Refer to the main catalog or catalog supplement for AC1 lifespan graphs.						
—	—	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
500	500	630	630	630	630	630
500	500	630	630	630	630	630
200	200	500	500	630	630	630
630	630	1000	1000	1200	1200	1200
630	630	1000	1000	1200	1200	1200
250	250	630	630	800	800	800
450	550	630	700	800	850	1000
405	495	567	630	720	765	900
612	857	980	1041	1102	1225	1225
548	767	876	931	986	1095	1095
522	731	836	888	940	1044	1044
500	700	800	850	900	1000	1000
450	650	—	—	—	—	—
1250	1750	2000	2125	2250	2500	2500
1125	1600	—	—	—	—	—

DILM185 – DILM1000 Contactors
IEC (AC) Application Ratings (continued)
AC 3-Duty

			DILM185	DILM225	DILM250	DILM300
Rated operational current (Open)	200V	I_e [A]	—	—	—	—
50-60Hz ①	220/230V	I_e [A]	185	225	250	300
	230V	I_e [A]	—	—	—	—
	240V	I_e [A]	185	225	250	300
	380/400V	I_e [A]	185	225	250	300
	415V	I_e [A]	185	225	250	300
	440V	I_e [A]	185	225	250	300
	460V	I_e [A]	—	—	—	—
	500V	I_e [A]	185	225	250	300
	550V	I_e [A]	—	—	—	—
	575V	I_e [A]	—	—	—	—
	660V	I_e [A]	—	—	—	—
	660/690V	I_e [A]	185	225	250	300
	1000V	I_e [A]	76	76	76	95
Rated power	220/230V	P_n [kW]	55	70	75	90
	240V	P_n [kW]	62	75	85	100
	380/400V	P_n [kW]	90	110	132	160
	415V	P_n [kW]	110	132	148	180
	440V	P_n [kW]	115	142	157	190
	500V	P_n [kW]	132	160	180	215
	660/690V	P_n [kW]	175	215	240	286
	1000V	P_n [kW]	108	108	108	132

AC 4-Duty

Rated operational current (Open)	200V	I_e [A]	—	—	—	—
50-60Hz ①	220/230V	I_e [A]	136	164	200	240
	230V	I_e [A]	—	—	—	—
	240V	I_e [A]	136	164	200	240
	380/400V	I_e [A]	136	164	200	240
	415V	I_e [A]	136	164	200	240
	440V	I_e [A]	136	164	200	240
	460V	I_e [A]	—	—	—	—
	500V	I_e [A]	136	164	200	240
	575V	I_e [A]	—	—	—	—
	660V	I_e [A]	—	—	—	—
	660/690V	I_e [A]	136	164	200	240
	1000V	I_e [A]	76	76	76	95
Rated power	220/230V	P_n [kW]	41	51	62	75
	240V	P_n [kW]	45	54	68	82
	380/400V	P_n [kW]	75	90	110	132
	415V	P_n [kW]	80	96	117	142
	440V	P_n [kW]	85	102	125	151
	500V	P_n [kW]	96	116	143	172
	660/690V	P_n [kW]	127	155	189	229
	1000V	P_n [kW]	108	108	108	132

① At maximum permissible ambient temperature.

DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
—	—	—	—	—	—	—
400	500	580	650	750	820	1000
—	—	—	—	—	—	—
400	500	580	650	750	820	1000
400	500	580	650	750	820	1000
400	500	580	650	750	820	1000
400	500	580	650	750	820	1000
—	—	—	—	—	—	—
400	500	580	650	750	820	1000
—	—	—	—	—	—	—
—	—	—	—	—	—	—
360	360	580	650	750	820	1000
95	95	435	435	580	580	700
125	155	185	205	240	260	315
132	170	200	225	260	285	340
200	250	315	355	400	450	560
240	300	348	390	455	500	610
255	345	370	420	480	525	650
290	360	420	470	550	600	730
344	344	560	630	720	750	1000
132	132	600	600	800	800	1000
—	—	—	—	—	—	—
296	360	456	512	576	656	800
—	—	—	—	—	—	—
296	360	456	512	576	656	800
296	360	456	512	576	656	800
296	360	456	512	576	656	800
—	—	—	—	—	—	—
296	360	456	512	576	656	800
—	—	—	—	—	—	—
296	296	456	512	576	656	800
95	95	348	348	464	464	700
92	112	143	161	181	209	260
101	122	156	176	200	228	280
160	200	250	280	315	355	450
176	216	274	307	346	394	490
186	229	290	326	367	418	520
214	260	330	370	417	474	590
283	344	440	494	556	633	780
132	132	509	509	678	678	1000

DILM185 – DILM1000 Contactors
DILM185
DILM225
DILM250
DILM300
IEC Capacitor Duty Ratings

Individual compensation rated operational current of three - phase capacitors

Open

up to 525V 690V	I_e	[A]	220	220	220	307
	I_e	[A]	133	133	133	177
Making capacity (I - peak value) without damping		[x I_e]	30	30	30	30
Component lifespan		[Ops x 10 ⁶]	0.1	0.1	0.1	0.1
Max. operating frequency		[Ops/h]	200	200	200	200

IEC (DC) Application Ratings

DC-1 Duty

Rated operational current (Open)	12VDC	I_e	[A]	—	—	—
	24VDC	I_e	[A]	—	—	—
	60VDC	I_e	[A]	300	300	300
	110VDC	I_e	[A]	300	300	300
	220VDC	I_e	[A]	300	300	300
	440VDC	I_e	[A]	11	11	11

DC-3 Duty

Rated operational current (Open)	12VDC	I_e	[A]	—	—	—
	24VDC	I_e	[A]	—	—	—
	60VDC	I_e	[A]	300	300	300
	110VDC	I_e	[A]	300	300	300
	220VDC	I_e	[A]	300	300	300
	440VDC	I_e	[A]	—	—	—

DC-5 Duty

Rated operational current (Open)	12VDC	I_e	[A]	—	—	—
	24VDC	I_e	[A]	—	—	—
	60VDC	I_e	[A]	300	300	300
	110VDC	I_e	[A]	300	300	300
	220VDC	I_e	[A]	300	300	300
	440VDC	I_e	[A]	—	—	—

Current Heat Loss (3 or 4 Pole)

Current heat loss at I_{th}	I_{th}	[W]	79	108	95	123
Current heat loss at I_e to AC-3/400V	I_e	[W]	36	55	48	69
Impedance per pole		[mΩ]	—	—	—	—

① At maximum permissible ambient temperature.

DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
307	307	463	463	463	463	463
177	177	265	265	265	265	265
30	30	30	30	30	30	30
0.1	0.1	0.1	0.1	0.1	0.1	0.1
200	200	200	200	200	200	200
—	—	—	—	—	—	—
—	—	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
11	11	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
—	—	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
400	400	—	—	—	—	—
—	—	—	—	—	—	—
188	236	227	257	288	355	355
120	120	120	150	200	239	355
—	—	—	—	—	—	—

DILM185 – DILM1000 Contactors
DILM185
DILM225
DILM250
DILM300
Magnet System
Voltage tolerance

AC operated	Pick-up	xV coil	[xU _c]	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max
	Drop-out	xV coil	[xU _c]	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max
Dual Voltage Coil 50Hz, 60Hz or Single Voltage Coil 50Hz	Pick-up	xV coil	[xU _c]	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max
	Drop-out	xV coil	[xU _c]	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max
Dual Frequency Coil 50/60Hz	Pick-up	xV coil	[xU _c]	—	—	—	—
	Drop-out	xV coil	[xU _c]	—	—	—	—
DC operated ①	Pick-up	xV coil	[xU _c]	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max	0.7 x U _c min... 1.15 x U _c max
	Drop-out	xV coil	[xU _c]	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max	0.2 x U _c min... 0.6 U _c max

Power consumption of the coil in a cold state and 1.0 x U_c
AC operated

Dual Voltage Coil 50Hz, 60Hz	pick-up sealed	[VA] [VA/W]	— —	— —	— —	— —
Single Voltage Coil 50Hz	pick-up sealed	[VA] [VA/W]	380 4.3/3.3	380 4.3/3.3	450 4.3/3.3	450 4.3/3.3
Single Voltage Coil 60Hz	pick-up sealed	[VA] [VA/W]	380 4.3/3.3	380 4.3/3.3	450 4.3/3.3	450 4.3/3.3
Dual Frequency Coil 50/60Hz	pick-up sealed	[VA] [VA/W]	380 4.3/3.3	380 4.3/3.3	450 4.3/3.3	450 4.3/3.3
DC operated ①	pick-up sealed	[W] [W]	170 4.3	170 4.3	170 4.3	350 4.3

Duty factor DF

Switching times at 100% U _c (rated coil voltage) main contacts	% DF	100	100	100	100
---	------	-----	-----	-----	-----

AC operated	Closing delay Opening delay	Min./Max. Min./Max.	[ms] [ms]	< 100 < 80	< 100 < 80	< 80 < 80
DC operated ①	Closing delay Opening delay	Min./Max. Min./Max.	[ms] [ms]	< 100 < 80	< 100 < 80	< 80 < 80

Arcing time (AC)

Arcing time (AC)	Maximum	[ms]
------------------	---------	------

Permissible contact resistance (of the external command device with actuation of A11)	[mΩ]	<500	<500	<500	<500
--	------	------	------	------	------

Permissible residual current (with actuation of A11 by the electronics with 0 signal)	[mA]	<1	<1	<1	<1
--	------	----	----	----	----

SPS signal level (A3 - A4) to IEC/EN61131-2 (Type 2)	High Low	[V] [V]	15 5	15 5	15 5
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Electromagnetic Compatibility (EC)

Emitted interference	This product is designed for operation in industrial environments (Environment 2). Usage in domestic areas (Environment 1) can cause radio frequency interference (RFI) so that additional interference to noise suppression measures must be provided.				
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Noise immunity					
----------------	--	--	--	--	--

① True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
0.7 x U_c min... 1.15 x U_c max						
0.2 x U_c min... 0.6 U_c max						
0.7 x U_c min... 1.15 x U_c max						
0.2 x U_c min... 0.6 U_c max						
—	—	—	—	—	—	—
—	—	—	—	—	—	—
0.7 x U_c min... 1.15 x U_c max						
0.2 x U_c min... 0.6 U_c max						
—	—	—	—	—	—	—
—	—	—	—	—	—	—
450 4.3/3.3	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5
450 4.3/3.3	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5
450 4.3/3.3	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5	800 7.5/6.5
350 4.3	350 4.3	900 9.5	900 9.5	900 9.5	900 9.5	900 9.5
100	100	100	100	100	100	100
< 80	< 80	< 70	< 70	< 70	< 70	< 70
< 80	< 80	< 70	< 70	< 70	< 70	< 70
< 80	< 80	< 70	< 70	< 70	< 70	< 70
< 80	< 80	< 70	< 70	< 70	< 70	< 70
<500	<500	<500	<500	<500	<500	<500
<1	<1	<1	<1	<1	<1	<1
15 5						

This product is designed for operation in industrial environments (Environment 2). Usage in domestic areas (Environment 1) can cause radio frequency interference (RFI) so that additional interference to noise suppression measures must be provided.

Auxiliary Contacts	...DILE(M)	DILA-XHI DILM32-XHI	DILM150-XHI	DILM1000-XHI			
General							
UL/CSA Pilot duty rating	[AC] [DC]	— —	A600 - 10A 600V general use P300 - 1A 250V general use	A600 - 15A 600V general use Yes Yes			
Positively guided contacts within an auxiliary contact module (to IEC60947-5-1 Annex L) does not apply to early make - late break contacts.		—	Yes	Yes			
Break contact (not late break contact) suitable as a mirror contact (to IEC/EC 60947-4-1 Annex F)		—	Yes	Yes			
Interlocked opposing contacts to ZH 1 / 457, including auxiliary contact module (not late break contact)		Yes	—	—			
Rated Impulse withstand voltage	U_{imp}	[VAC]	6000	6000			
Overvoltage category/pollution degree			III/3	III/3			
Rated (insulation) voltage - IEC	U_i	[VAC]	690	690			
Rated operational voltage - IEC	U_e	[VAC]	600	500			
Safe isolation to VDE 0106 Part 101 and Part 101/A1							
Between coil and auxiliary contacts		[VAC]	300	440			
Between the auxiliary contacts		[VAC]	300	440			
IEC 974 Operating Current I_e							
AC-15	220...240V 230V 380...415V	I_e I_e I_e	[A] [A] [A]	6/4 — 3/2	— 6 4	— 6 4	
DC-13 ①	L/R ≤ 15 ms	500V 24V 60V	I_e I_e I_e	[A] [A] [A]	1.5/1.5 2.5 —	1.5 10 6	1.5 10 6
Single contact		110V 220V	I_e I_e	[A] [A]	— —	3 1	3 1
Contacts in series	2	60V	I_e	[A]	2.5	—	—
	3	110V	I_e	[A]	1.5	—	—
	3	220V	I_e	[A]	0.5	—	—
Conventional thermal current		I_{th}	[A]	10	10	15	15
Control circuit reliability ②		Failure rate	[0ps]	Less than (1) one failure at 100 million operations			
Component lifespan at $U_e = 230V$, AC-15, 3A		Ops	[x 10 ⁹]	0.2	1.3	1.3	1.3
DC-13 ③ L/R = 50ms: 2 contacts in series at $I_e=0.5A$		Ops	[x 10 ⁹]	0.15	—	—	—
Short-circuit rating without welding							
Maximum overcurrent protective device				PKZMO-4	—	—	—
Maximum fuse	500V 500V		[A gG/gL] [A fast]	6 10	10	16	16
Current heat loss at conventional free air thermal current					—	—	—
Per contact		I_{th}	[W]	0.2	0.2	—	—

① Making and breaking conditions to DC-13, time L/R constant as stated.

② At $U_e = 24V$ DC, $U_{min} = 17V$, $I_{min} = 5.4mA$

③ True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

Parallel Links		DILM12-XP1	DILM32-XP1	DILM65-XP1	DILM150-XP1
General					
Terminal capacities					
Solid	[mm ²]	1 - 16	16	16	—
Flexible with ferrule	[mm ²]	1 X (0.5-25) 2 X (0.5-16)	1 X (16-35)	1 X (16-120)	—
Stranded	[mm ²]	1 X (0.5-25) 2 X (0.5-16)	1 X (16-50)	1 X (16-120)	1 X (35-300) 2 X (35-120)
Flat conductor	Number of segments X width X thickness	[mm]	6 X 9 X 0.8	—	2 X (11 X 21 X 1)
Tightening torque		[Nm]	4	4	14
Tool					
Pozidriv screwdriver		[Size]	2	2	—
Hexagon socket-head spanner	SW	[mm]	—	5	6
Conventional thermal current					
3 - Pole	I_{th}	[A]	50	100	180
4 - Pole	I_{th}	[A]	60	—	—
Single phase rating AC-1 (single contactor - 3 poles in series) open style					
Voltage	220V,230V,240V	[KW]	13	18	26
	380V,400V,440V	[KW]	22	32	45
	660V,690V	[KW]	38	55	78
Rated operational current $I_e = I_{th}$ or I_{the}		[A]	60	88	125
Three - phase rating AC-1 (single contactor - 3 poles in parallel) open style					
Voltage	220V,230V,240V	[KW]	—	13	18
	380V,400V,440V	[KW]	—	22	31
	660V,690V	[KW]	—	38	54
Rated operational current $I_e = I_{th}$ or I_{the}		[A]	—	35	50
Three - phase rating AC-1 (three contactors - 3 poles in series) open style					
Voltage	220V,230V,240V	[KW]	22	32	45
	380V,400V,440V	[KW]	38	55	78
	660V,690V	[KW]	65	95	136
Rated operational current $I_e = I_{th}$ or I_{the}		[A]	60	88	125

Amplifier Module; Timing Relay
ETS4-VS3 Amplifier Module
DILM32-XTE Timing Relay
General

Standards	UL, CSA, IEC/EN 60947, VDE 0660			UL, CSA, DIN EN61812, IEC/EN 60947, VDE 0660
Lifespan, mechanical				
AC operated	Ops	[x 10 ⁶]	—	3
DC operated	Ops	[x 10 ⁶]	30	3
Maximum operating frequency	220V 230V	Ops	[x 10 ³]	72000
Climatic proofing	Damp heat, constant to IEC 60068-2-78; Damp heat, cyclical, to IEC 60068-2-30			
Ambient temperature				
Storage		[°C / °F]	10 °C / 50 °F	-40...80 °C / -40...176 °F
Open		[°C / °F]	-25...60 °C / -13...140 °F	-25...60 °C / -13...140 °F
Enclosed		[°C / °F]	-25...45 °C / -13...113 °F	-25...40 °C / -13...104 °F
Mounting position	As required			As required, not suspended
Mechanical shock resistance (IEC/EN 60068-2-27)				
Half-sinusoidal shock 20 ms		[g]	10	—
NO contact				
Half-sinusoidal shock 10 ms		[g]	10	6
NO contact		[g]	8	6
Degree of protection	IP20			IP20
Protection against direct contact when actuated from the front (IEC 536)	Finger and back-of-hand proof			
Weight	[kg (oz)]	0.09 (3.17)		0.09 (3.17)
Terminal capacity				
Solid	[mm ²]	1 x (0.75 – 2.5) 2 x (0.75 – 2.5) ①	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)
Flexible with ferrule	[mm ²]	1 x (0.75 – 2.5) 2 x (0.75 – 1.5) ①	1 x (0.75 – 1.5) 2 x (0.75 – 1.5)	1 x (0.75 – 1.5) 2 x (0.75 – 1.5)
Solid or stranded	[AWG]	16 – 14	16 – 14	18 – 14
Terminal screw		M3.5		M3.5
Tools				
Pozidrive screwdriver	[Size]	2	2	
Standard screwdriver	[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	1 x 6
Tightening torque	[Nm]	1.2		1.2
Contacts				
Rated impulse withstand voltage	U_{imp}	[V AC]	6000	6000
Overvoltage category/pollution degree			III/3	III/3
Rated insulation voltage				
UL / CSA		[V AC]	250	—
IEC	U_i	[V AC]	440	600
Rated operational voltage	U_e	[V AC]	440	400

① Use only equal cross sections.

Amplifier Module; Timing Relay	ETS4-VS3 Amplifier Module	DILM32-XTE Timing Relay
Contacts (continued)		
Rated operational current		
UL / CSA (general purpose) B300	I_e [A]	10
AC-15	220/240 V I_e [A]	2
	380/415 V I_e [A]	2
DC-13 ①		please inquire please inquire
DC-13 L/R – 15 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	2.6 1 0.6 0.2
DC-13 L/R – 50 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	2 0.6 0.08 0.08
DC-13 L/R – 300 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	0.6 0.2 0.08 0.03
Safe isolation to VDE 0106 Part 101 and Part 101/A1		
Between coil and auxiliary contacts	[V AC]	—
Between the auxiliary contacts	[V AC]	250 250
Control circuit reliability (at $U_e = 24$ V DC, $U_{min} = 17$ V, $I_{min} = 5.4$ mA)	Failure rate	λ <10 ⁸ , < one failure in 100 million operations
Conventional thermal current	I_{th} [A]	6
Component lifespan		
AC-15		
230V, $I_e = 0.1$ A	Ops [x 10 ⁶]	7
230V, $I_e = 1.2$ A	Ops [x 10 ⁶]	1
Short-circuit rating without welding		
Short-circuit protection, max-fuse		
500 V	[A gG/gL]	—
500 V	[A fast]	4
6		—
Magnet Systems		
Voltage tolerance		
AC operated	Pick-up [x U_c]	—
DC operated	Pick-up [x U_c]	0.85 – 1.2
0.8 – 1.1		
0.7 – 1.2		
Power consumption		
AC	Pick-up [VA]	—
DC	Pick-up [W]	—
DC operated	Pull in -Sealing [W]	0.6
2		
1.8		
0		
Duty factor	[% DF]	100
100		
Switching times at 100 % U_c (approximate values)		
DC operated closing delay	[ms]	7
DC operated opening delay	[ms]	3
Maximum operating frequency	[Ops/h]	—
6 A / 250V	[Ops/h]	9000
3600		
360		
Minimum contact closing time		
On-delayed	[ms]	—
Off-delayed	[ms]	—
< 50		
< 200		
Repetition accuracy (with constant parameters)	Deviation [%]	—
Recovery time (after 100% time delay)	[ms]	—
Contact changeover time	t_u [ms]	—
10		

① Making and breaking conditions to DC-13, time constant as stated.

NEMA/EEMAC Rated Contactors
General

	DILM-00N			DILM-ON	
Standards	UL, CSA, IEC/EN60947, VDE 0660				
Lifespan, mechanical					
AC operated	Operations	[x 10 ⁶]	10	10	
DC operated	Operations	[x 10 ⁶]	10	10	
Max. Operating frequency, mechanical					
AC operated		[Ops/h]	9000	9000	
DC operated		[Ops/h]	9000	9000	
Climatic proofing					
Open			Damp heat constant to IEC60068-2-78		
Enclosed			Damp heat, cyclic, to IEC60068-2-30		
Ambient temperature					
Open	[C]	-25 °C...60 °C	-25 °C...60 °C		
	[F]	-13 °F...140 °F	-13 °F...140 °F		
Enclosed	[C]	-25 °C...40 °C	-25 °C...40 °C		
	[F]	-13 °F...104 °F	-13 °F...104 °F		
Storage	[C]	-40 °C...80 °C	-40 °C...80 °C		
	[F]	-40 °F...176 °F	-40 °F...176 °F		
Mounting position					
AC and DC					
Mechanical shock resistance (IEC/EN 60068-2-27)					
Half-sinusoidal shock, 10 ms					
Main Contacts	NO contacts	Make	[g]	10	10
	NO/NC contacts	Make/Break	[g]	—	—
Auxiliary contacts	NO contacts	Make	[g]	7	7
	NC contacts	Break	[g]	5	5
Degree of protection			IP20	IP20	
Protection against direct contact when actuated from front (IEC536)			Finger and-back-of-hand proof		
Weight					
AC		[kg]	0.23	0.23	
DC		[kg]	0.28	0.28	
Main terminals					
Wire Capacity (Cu cable)	minimum	[AWG]	18 AWG (single or double)	18 AWG (single or double)	
	maximum	[AWG]	14 AWG (single or double)	14 AWG (single or double)	
Main cable cross sections					
Solid		[mm ²]	1 x (0.75-4.0)	1 x (0.75-4.0)	
Flexible with ferrule		[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-2.5) 2 x (0.75-2.5)	
Flexible with cable lug		[mm ²]	—	—	
Stranded		[mm ²]	—	—	
Stranded with cable lug		[mm ²]	—	—	
Flat conductor	Number of segments x width x thickness	[mm]	—	—	
Bus bar	Width	[mm]	—	—	
Main cable connection screw/bolt			M3.5	M3.5	
Tightening torque		[Nm]	1.2	1.2	
Control circuit cable cross sections					
Solid		[mm ²]	1 x (0.75-4.0) 2 x (0.75-2.5)	1 x (0.75-4.0) 2 x (0.75-2.5)	
Flexible with ferrule		[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-2.5) 2 x (0.75-2.5)	
Solid or stranded		[AWG]	18-14	18-14	
Control circuit cable connection screw/bolt			M3.5	M3.5	
Tightening torque		[Nm]	1.2	1.2	

DILM-1N	DILM-2N	DILM-3N	DILM-4N	DILM-5N
UL, CSA, IEC/EN60947, VDE 0660				
10	10	10	10	10
10	10	10	10	10
5000	5000	3600	3600	3600
5000	5000	3600	3600	3600
Damp heat constant to IEC60068-2-78				
Damp heat, cyclic, to IEC60068-2-30				
-25 °C...60 °C	-25 °C...60 °C	-25 °C...60 °C	-25 °C...60 °C	-25 °C...60 °C
-13 °F...140 °F	-13 °F...140 °F	-13 °F...140 °F	-13 °F...140 °F	-13 °F...140 °F
-25 °C...40 °C	-25 °C...40 °C	-25 °C...40 °C	-25 °C...40 °C	-25 °C...40 °C
-13 °F...104 °F	-13 °F...104 °F	-13 °F...104 °F	-13 °F...104 °F	-13 °F...104 °F
-40 °C...80 °C	-40 °C...80 °C	-40 °C...80 °C	-40 °C...80 °C	-40 °C...80 °C
-40 °F...176 °F	-40 °F...176 °F	-40 °F...176 °F	-40 °F...176 °F	-40 °F...176 °F
10	10	10	10	10
—	—	—	—	—
7	7	7	7	7
5	5	5	5	5
IP00	IP00	IP00	IP00	IP00
Finger and-back-of-hand proof				
0.42	0.9	2	2	2
0.48	1.1	2.1	2.1	2.1
14 AWG (single or double) 6 AWG (single or double)	14 AWG (single or double) 1 AWG (2 x 2 AWG)	10 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)	8 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)	8 AWG (single or double) 3/0 AWG (2 x 2/0 AWG)
1 x (0.75-16)	1 x (2.5-16)	—	—	—
1 x (0.75-16)	1 x (2.5-35)	1 x (10-95)	1 x (10-95)	1 x (10-95)
2 x (0.75-10)	2 x (2.5-25)	2 x (10-70)	2 x (10-70)	2 x (10-70)
—	—	—	—	—
1 x 16	1 x (16-50) 2 x (16-35)	1 x (16-120) 2 x (16-95)	1 x (16-120) 2 x (16-95)	1 x (16-120) 2 x (16-95)
—	—	—	—	—
—	12 x (6 x 9 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)
—	—	—	—	—
M5	M6	M10	M10	M10
3	3	14	14	14
1 x (0.75-4)	1 x (0.75-4)	1 x (0.75-4)	1 x (0.75-4)	1 x (0.75-4)
1 x (0.75-4)	1 x (0.75-4)	2 x (0.75-4)	2 x (0.75-4)	2 x (0.75-4)
1 x (0.75-2.5)	1 x (0.75-2.5)	1 x (0.75-2.5)	1 x (0.75-2.5)	1 x (0.75-2.5)
2 x (0.75-2.5)	2 x (0.75-2.5)	2 x (0.75-2.5)	2 x (0.75-2.5)	2 x (0.75-2.5)
18-14	18-14	18-14	18-14	18-14
M3.5	M3.5	M3.5	M3.5	M3.5
1.2	1.2	1.2	1.2	1.2

NEMA/EEMAC Rated Contactors

General (continued)

Tools

			DILM-00N	DILM-ON
Main cable	Posidriv screwdriver	[Size]	2	2
	Hexagon socket-head spanner	SW [mm]	—	—
	Standard screw driver	[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6
	Wrench	[mm]	—	—
Control cable	Posidriv screwdriver	[Size]	2	2
	Standard screwdriver	[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6

Main Contacts

Rated impulse withstand	U_{imp}	[VAC]	8000	8000
Overshoot category/pollution degree			III/3	III/3
Rated insulation	U_i	[VAC]	690	690
Rated operational voltage	U_e	[VAC]	690	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1				
Between coil and contacts		[VAC]	400	400
Between contacts		[VAC]	400	400
Making capacity $\cos \varphi$ to IEC/NE 60-947 up to 690V		[A]	112	144
Breaking capacity, AC	200V	[A]	—	—
$\cos \varphi = 0.35$	230V	[A]	—	—
50...60Hz	200...230V	[A]	—	—
	220...230V	[A]	90	120
	380...400V	[A]	90	120
	460V	[A]	—	—
	500V	[A]	70	100
	575V	[A]	—	—
	660...690V	[A]	50	70
	1000V	[A]	—	—

Component lifespan

AC-1; 400V	I_e	[Ops x 10 ⁶]	—	—
AC3, AC4** Refer main catalog or catalog supplement for lifespan graphs				

Maximum operating frequency

AC-1; 400V	I_e	[Ops/h]	—	—
AC-3; 400V	I_e	[Ops/h]	3600	—
AC-4; 400V	I_e	[Ops/h]	—	—

Refer catalog supplement for frequency of operation graphs

Short circuit rating					
Max. fuse	Type "2"	400V	gG/gL 500V	[A]	20
		690V	gG/gL 690V	[A]	16
		1000V	gG/gL 1000V	[A]	—
Type "1"	Type "1"	400V	gG/gL 500V	[A]	35
		690V	gG/gL 690V	[A]	20
		1000V	gG/gL 1000V	[A]	—

DILM-1N	DILM-2N	DILM-3N	DILM-4N	DILM-5N
2	2	—	—	—
—	—	5	5	5
0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	—	—	—
—	—	—	—	—
2	2	2	2	2
0.8 x 5.5 1 x 6				
8000	8000	8000	8000	8000
III/3	III/3	III/3	III/3	III/3
690	690	—	—	—
690	690	1000	1000	1000
440	440	690	690	690
440	440	690	690	690
238	560	1120	1610	1610
—	—	—	—	—
—	—	—	—	—
—	—	—	—	—
170	400	800	1150	1150
170	400	800	1150	1150
—	—	—	—	—
170	400	800	1150	1150
—	—	—	—	—
120	250	650	1100	1100
—	—	—	—	—
—	—	—	—	—
—	—	—	—	—
—	—	—	—	—
25	63	160	250	250
25	50	160	—	—
—	—	—	—	—
63	125	250	250	250
50	80	200	—	—
—	—	—	—	—

NEMA/EEMAC Rated Contactors
UL/CSA Ratings

Continuous current rating

50/60Hz, 3 pole	Open	[A]	20	20
	Enclosed	[A]	18	18

Horsepower ratings (AC)

Single phase	115VAC	[HP]	1/3	1
	200VAC	[HP]	—	—
	230VAC	[HP]	1	2
Three phase	200VAC	[HP]	1 1/2	3
	230VAC	[HP]	1 1/2	3
	460VAC	[HP]	2	5
	575VAC	[HP]	2	5

NEMA Size (non-joging duty)

Current heat loss at I_{th}	I_{th}	[W]	4.7	4.7
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 Current heat loss at I_e to AC-3/400V

Impedance per pole	I_e	[W]	0.6	1.1
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Magnet System

Voltage tolerance

AC operated	Pick-up	x V coil	[x U_c]	0.8-1.1	0.8-1.1
	Drop-out	x V coil	[x U_c]	0.3-0.6	0.3-0.6
Dual Voltage Coil 50Hz, 60Hz or Single Voltage Coil 50Hz	Pick-up	x V coil	[x U_c]	0.8-1.1	0.8-1.1
	Drop-out	x V coil	[x U_c]	0.3-0.6	0.3-0.6
Dual Frequency Coil 50/60Hz	Pick-up	x V coil	[x U_c]	—	—
	Drop-out	x V coil	[x U_c]	—	—
DC operated ①	Pick-up	x V coil	[x U_c]	0.8-1.1 ②	0.8-1.1 ②
	Drop-out	x V coil	[x U_c]	0.15-0.6	0.15-0.6

 Power consumption of the coil in a cold state and $1.0 \times U_c$

AC operated	pick-up	[VA]	—	—
	sealed	[VA/W]	—	—
Single Voltage Coil 50Hz	pick-up	[VA]	24	24
	sealed	[VA/W]	3.4/1.2	3.4/1.2
Single Voltage Coil 60Hz	pick-up	[VA]	30	30
	sealed	[VA/W]	4.4/1.4	4.4/1.4
Dual Frequency Coil 50/60Hz	pick-up	[VA]	25-27	25-27
	sealed	[VA/W]	3.3-4.2 / 1.2-1.4	3.3-4.2 / 1.2-1.4
DC operated ①	pick-up	[W]	3	4.5
	sealed	[W]	3	4.5

Duty factor DF

Duty factor DF	[% DF]	100	100
----------------	--------	-----	-----

 Switching times at 100% U_c (rated coil voltage) main contacts

AC operated	Closing delay	Min./Max.	[ms]	15-21	15-21
	Opening delay	Min./Max.	[ms]	9-18	9-18
DC operated ①	Closing delay	Min./Max.	[ms]	31	31
	Opening delay	Min./Max.	[ms]	12	12

Arcing time (AC)

Arcing time (AC)	Maximum	[ms]	10	10
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Permissible residual current (with actuation of A11 by the electronics with no signal)

Permissible residual current (with actuation of A11 by the electronics with no signal)	[mA]	—	—
--	------	---	---

Electromagnetic Compatibility (EC)

Emitted interference to EN 60947-1

Noise immunity to EN 60947-1

① True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

② At 24V: 0.7...1.3 without additional auxiliary contact modules and ambient temperature 40 °C

DILM-1N	DILM-2N	DILM-3N	DILM-4N	DILM-5N
35	55	125	160	160
32	50	113	144	144
2	3	7 1/2	—	—
—	—	—	—	—
3	7 1/2	15	—	—
7 1/2	10	25	40	75
7 1/2	15	30	50	100
10	25	50	100	200
10	25	50	100	200
1	2	3	4	5
7.3	11.3	14.6	30.4	30.4
1.7	7.2	11.5	23.8	23.8
2	1.5	0.6	0.6	0.6
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0.8-1.1	0.8-1.1	0.8 to 1.1	0.8 to 1.1	0.8 to 1.1
0.3-0.6	0.3-0.6	0.3 to 0.6	0.25 to 0.6	0.25 to 0.6
0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
—	—	—	—	—
—	—	—	—	—
0.7-1.2 ③	0.7-1.2 ③	0.7 to 1.2 ③	0.7 to 1.2 ③	0.7 to 1.2 ③
0.15-0.6	0.15-0.6	0.15 to 0.6	0.15 to 0.6	0.15 to 0.6
<hr/>				
—	—	—	—	—
—	—	—	—	—
52	149	310	180	180
7.1/2.1	16/4.6	26/5.8	3.1/2.1	3.1/2.1
67	178	345	170	170
8.7/2.6	19/5.3	30/7.1	3.1/2.1	3.1/2.1
58-62	154-168	328-372	170	170
6.5-9.1 / 2-2.5	14-22 / 4.3-5.3	22.6-37.1 / 6.1-7.5	3.1/2.1	3.1/2.1
12 AT 24V	12 AT 24V	90 AT 24V	149 AT 24V	149 AT 24V
0.5 AT 24V	0.5 AT 24V	1.3 AT 24V	2.1 AT 24V	2.1 AT 24V
100	100	100	100	100
<hr/>				
16-22	12-18	14-20	28 - 33	28 - 33
8-14	8-13	9-14	35 - 41	35 - 41
47	54	45	35	35
30	24	34	30	30
10	10	15	15	15
—	<1	<1	<1	<1
<hr/>				
to EN 60947-1				
to EN 60947-1				

③ RDC 24 (U_c min 24V DC, U_c max 27V DC)
 RDC 60 (U_c min 48V DC, U_c max 60V DC)
 RDC 130 (U_c min 110V DC, U_c max 130V DC)

RDC 240 (U_c min 200V DC, U_c max 240V DC)
 i.e.: $U_c = 0.7 \times U_c \text{ min} - 1.2 \times U_c \text{ max}$
 $U_c = 0.7 \times 24V = 16.8V \text{ DC} - 1.2 \times 27V = 32.4V \text{ DC}$

DILK Capacitor Switching Contactors	DILK12	DILK20	DILK25	DILK33	DILK50
General					
Standards					
Lifespan, mechanical					
AC operated	0ps	[x 10 ⁶]	10	10	10
DC operated	0ps	[x 10 ⁶]	10	10	10
Max. Operating frequency, mechanical					
AC operated		Ops/h	9000	5000	5000
DC operated		Ops/h	9000	5000	5000
Climatic proofing					
Open			Damp heat constant to IEC60068-2-78		
Enclosed			Damp heat, cyclic to IEC 60068-2-30		
Ambient temperature					
Open	[C]	-25 °C...60 °C	-25 °C...60 °C	-25 °C...60 °C	-25 °C...60 °C
	[F]	-13 °F...140 °F	-13 °F...140 °F	-13 °F...140 °F	-13 °F...140 °F
Enclosed	[C]	-25 °C...40 °C	-25 °C...40 °C	-25 °C...40 °C	-25 °C...40 °C
	[F]	-13 °F...104 °F	-13 °F...104 °F	-13 °F...104 °F	-13 °F...104 °F
Storage	[C]	-40 °C...80 °C	-40 °C...80 °C	-40 °C...80 °C	-40 °C...80 °C
	[F]	-40 °F...176 °F	-40 °F...176 °F	-40 °F...176 °F	-40 °F...176 °F
Mounting position					
AC and DC					
Mechanical shock resistance (IEC/EN 60068-2-27)					
Half-sinusoidal shock, 10 ms					
Main Contacts	NO contacts	Make	[g]	10	10
	NO/NC contacts	Make/Break	[g]	—	—
Auxiliary contacts	NO contacts	Make	[g]	7	7
	NC contacts	Break	[g]	5	5
Degree of protection			IP20	IP00	IP00
Protection against direct contact when actuated from front (IEC536)			Finger and-back-of-hand proof		Finger and-back-of-hand proof
Weight					
AC		[kg]	0.41	0.55	0.55
DC		[kg]	—	—	—
Main terminals					
Wire Capacity	min	[AWG]	18 AWG (single or double)	14 AWG (single or double)	14 AWG (single or double)
(Cu cable)	max	[AWG]	14 AWG (single or double)	6 AWG (single or double)	6 AWG (single or double)
				1 AWG (2 x 2 AWG)	1 AWG (2 x 2 AWG)
Main cable cross sections					
Solid		[mm ²]	1 x (0.75-4.0) 2 x (0.75-2.5)	1 x (0.75-16) 2 x (0.75-10)	1 x (0.75-16) 2 x (2.5-16)
Flexible with ferrule		[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)	1 x (0.75-16) 2 x (0.75-10)	1 x (2.5-35) 2 x (2.5-25)
Flexible with cable lug		[mm ²]	—	—	—
Stranded		[mm ²]	—	1 x 16	1 x (16-50) 2 x (16-35)
Stranded with cable lug		[mm ²]	—	—	—
Flat conductor	Number of segments x width x thickness	[mm]	—	—	12 x (6 x 9 x 0.8)
Bus bar	Width	[mm]	—	—	12 x (6 x 9 x 0.8)
Main cable connection screw/bolt			M3.5	M5	M5
Tightening torque		[Nm]	1.2	3	3

DILK Capacitor Switching Contactors
General (continued)
Control circuit cable cross sections

Solid	[mm ²]	1 x (0.75-4.0) 2 x (0.75-2.5)	1 x (0.75-4) 1 x (0.75-4)			
Flexible with ferrule	[mm ²]	1 x (0.75-2.5) 2 x (0.75-2.5)				

Solid or stranded

Solid or stranded	[AWG]	18-14	18-14	18-14	18-14	18-14
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Control circuit cable connection screw/bolt

Control circuit cable connection screw/bolt	M3.5	M3.5	M3.5	M3.5	M3.5
---	------	------	------	------	------

Tightening torque

Tightening torque	[Nm]	1.2	1.2	1.2	1.2	1.2
-------------------	------	-----	-----	-----	-----	-----

Tools

Main cable	Posidriv screwdriver	[Size]	2	2	2	2
	Hexagon socket-head spanner	SW	[mm]	—	—	—
	Standard screw driver		[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6
	Wrench		[mm]	—	—	—
Control cable	Posidriv screwdriver	[Size]	2	2	2	2
	Standard screwdriver		[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6

Main Contacts

Rated impulse withstand	U_{imp}	[VAC]	8000	8000	8000	8000
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Overvoltage category/pollution degree		III/3	III/3	III/3	III/3	III/3
---------------------------------------	--	-------	-------	-------	-------	-------

Rated insulation	U_i	[VAC]	690	690	690	690
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Rated operational voltage	U_e	[VAC]	690	690	690	690
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Safe isolation to VDE 0106 Part 101 and Part 101/A1

Between coil and contacts	[VAC]	400	440	440	440	440
Between contacts	[VAC]	400	440	440	440	440

Making capacity cos φ to IEC/NE 60-947 up to 690V	[A]	144	238	384	560	910
---	-----	-----	-----	-----	-----	-----

Breaking capacity, AC	200V	[A]	—	—	—	—
	230V	[A]	—	—	—	—
	50...60Hz	[A]	—	—	—	—
	220...230V	[A]	120	170	320	400
	380...400V	[A]	120	170	320	400
	460V	[A]	—	—	—	—
	500V	[A]	100	170	320	400
	575V	[A]	—	—	—	—
	660...690V	[A]	70	120	180	250
	1000V	[A]	—	—	—	—

Short circuit rating

Max. fuse	Type "2"	400V	gG/gL 500V	[A]	20	25	63	63	125
		690V	gG/gL 690V	[A]	20	25	35	50	80
		1000V	gG/gL 1000V	[A]	—	—	—	—	—
	Type "1"	400V	gG/gL 500V	[A]	35	63	125	125	250
		690V	gG/gL 690V	[A]	25	50	63	80	100
		1000V	gG/gL 1000V	[A]	—	—	—	—	—

DILK Capacitor Switching Contactors		DILK12	DILK20	DILK25	DILK33	DILK50
UL/CSA Ratings						
Continuous current rating						
50/60Hz, 3 pole	Open	[A]	20	35	40	55
	Enclosed	[A]	18	32	36	50
Capacitive switching ratings						
240V		[A]	18	28	37	48
480V		[A]	18	28	37	48
600V		[A]	18	28	37	48
240V		[KVAR]	7	12	15	20
480V		[KVAR]	15	20	30	40
600V		[KVAR]	15	30	40	50
IEC Capacitor Duty Ratings						
Group compensation motor rating of three - phase capacitors						
230V		[KVAR]	7.5	11	15	20
400V		[KVAR]	12.5	20	25	33.3
525V		[KVAR]	16.7	25	33.3	40
690V		[KVAR]	20	33.3	40	55
Group compensation rated operational current I_e of three-phase capacitors						
Open						
230V	I_e	[A]	18	29	38	50
400V	I_e	[A]	18	29	38	50
525V	I_e	[A]	18	29	38	50
690V	I_e	[A]	18	29	38	50
Enclosed						
230V	I_e	[A]	16	26	34	45
400V	I_e	[A]	16	26	34	45
525V	I_e	[A]	16	26	34	45
690V	I_e	[A]	16	26	34	45
Individual compensation rated operational current of three - phase capacitors						
Open						
up to 525V	I_e	[A]				
690V	I_e	[A]				
Making capacity (I - peak value) without damping						
Component lifespan	Ops	[x 10 ⁶]	0.15	0.15	0.15	0.15
Max. operating frequency		[Ops/h]	120	120	120	120
Current Heat Loss (3 or 4 Pole)						
Current heat loss at I_{th}	I_{th}	[W]	4.7	7.3	12.1	11.3
Current heat loss at I_e to AC-3/400V	I_e	[W]	1.1	1.7	6.1	7.2
Impedance per pole		[mΩ]	2.5	2	2	1.5

DILK Capacitor Switching Contactors			DILK12	DILK20	DILK25	DILK33	DILK50
Magnet System							
Voltage tolerance							
AC operated	Pick-up	xV coil	[xUc]	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
	Drop-out	xV coil	[xUc]	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
Dual Voltage Coil 50Hz, 60Hz or Single Voltage Coil 50Hz	Pick-up	xV coil	[xUc]	0.8-1.1	0.8-1.1	0.8-1.1	0.8-1.1
	Drop-out	xV coil	[xUc]	0.3-0.6	0.3-0.6	0.3-0.6	0.3-0.6
Dual Frequency Coil 50/60Hz	Pick-up	xV coil	[xUc]	—	—	—	—
	Drop-out	xV coil	[xUc]	—	—	—	—
DC operated ①	Pick-up	xV coil	[xUc]	0.8-1.1 ②	0.7-1.2 ③	0.7-1.2 ③	0.7-1.2 ③
	Drop-out	xV coil	[xUc]	0.15-0.6	0.15-0.6	0.15-0.6	0.15-0.6
Power consumption of the coil in a cold state and 1.0 X Uc							
AC operated							
Dual Voltage Coil 50Hz, 60Hz	pick-up		[VA]				
	sealed		[VA/W]				
Single Voltage Coil 50Hz	pick-up		[VA]	24	52	52	149
	sealed		[VA/W]	3.4/1.2	7.1/2.1	7.1/2.1	16/4.6
Single Voltage Coil 60Hz	pick-up		[VA]	30	67	67	178
	sealed		[VA/W]	4.4/1.4	8.7/2.6	8.7/2.6	19/5.3
Dual Frequency Coil 50/60Hz	pick-up		[VA]	25-27	58-62	58-62	154- 168
	sealed		[VA/W]	3.3-4.2 / 1.2-1.4	6.5-9.1 / 2-2.5	6.5-9.1 / 2-2.5	14-22 / 4.3-5.3
DC operated ①	pick-up		[W]	4.5	12 AT 24V	12 AT 24V	12 AT 24V
	sealed		[W]	4.5	0.5 AT 24V	0.5 AT 24V	0.5 AT 24V
Duty factor DF			[% DF]	100	100	100	100
Switching times at 100% Uc (rated coil voltage) main contacts							
AC operated	Closing delay	Min./Max.	[ms]	15-21	16-22	16-22	12-18
	Opening delay	Min./Max.	[ms]	9-18	8-14	8-14	8-13
DC operated ①	Closing delay	Min./Max.	[ms]	31	47	47	54
	Opening delay	Min./Max.	[ms]	12	30	30	24
Arcing time (AC)		Maximum	[ms]	10	10	10	10
Electromagnetic Compatibility (EC)							
Emitted interference						to EN 60947-1	
Noise immunity						to EN 60947-1	

① True DC voltage or derived from a full wave 3-phase bridge rectifier or filtered 1-phase AC supply.

② At 24V: 0.7...1.3 without additional auxiliary contact modules and ambient temperature 40 °C

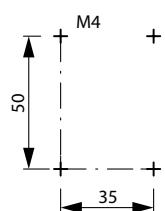
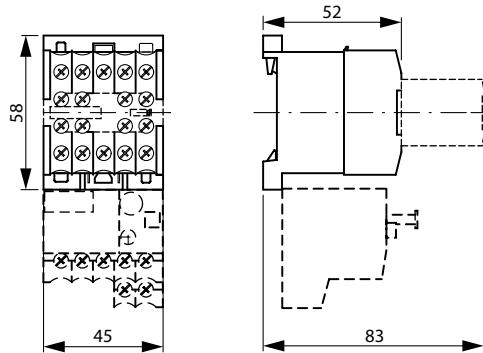
③ RDC 24 (U_c min 24V DC, U_c max 27V DC)
 RDC 60 (U_c min 48V DC, U_c max 60V DC)
 RDC 130 (U_c min 110V DC, U_c max 130V DC)
 RDC 240 (U_c min 200V DC, U_c max 240V DC)
 i.e.: $U_c = 0.7 \times U_c \text{ min} - 1.2 \times U_c \text{ max}$
 $U_c = 0.7 \times 24V = 16.8V \text{ DC} - 1.2 \times 27V = 32.4V \text{ DC}$



A

Miniature Contactor

DILEM-...

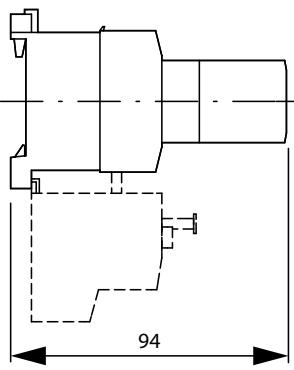
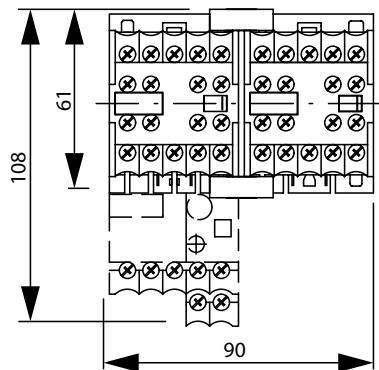


Dimensions are in millimeters.
Not intended for manufacturing purposes.

Contactors

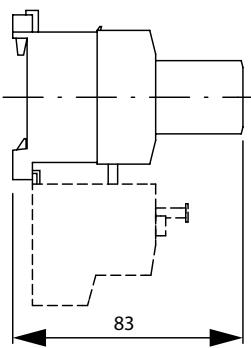
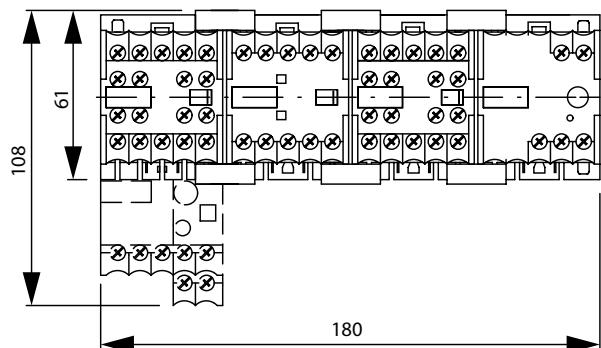
Reversing Combination

DIULEM...



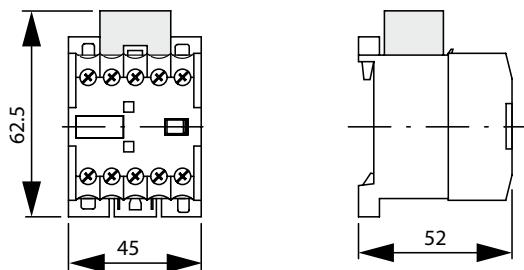
Star-Delta Starter Combinations

SDAINLEM...



Miniature Contactor with Suppressor

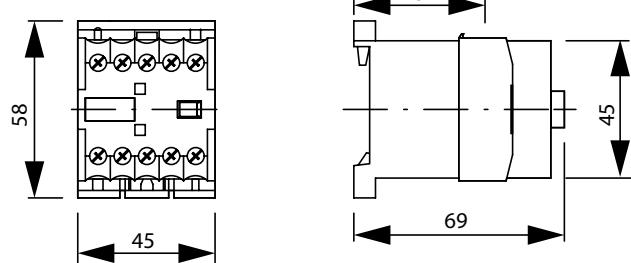
RCDILE...; VGDILE...



Dimensions are in millimeters.
Not intended for manufacturing purposes.

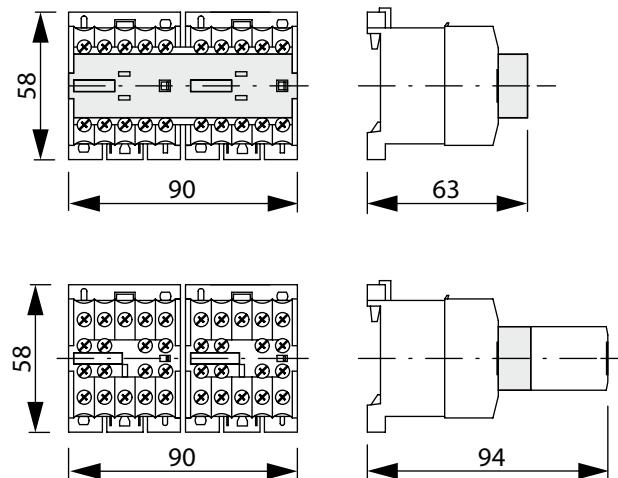
With Sealable Shroud

DILEM-...+HDILE



Mechanical Interlock

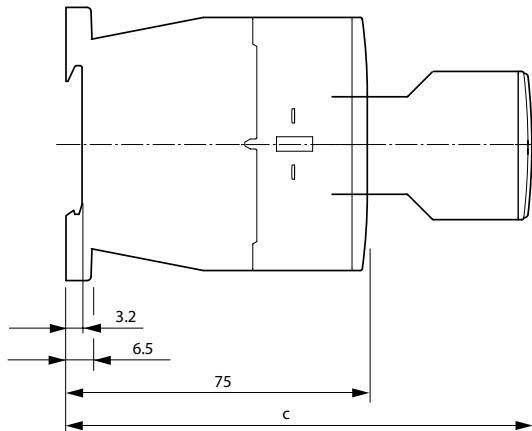
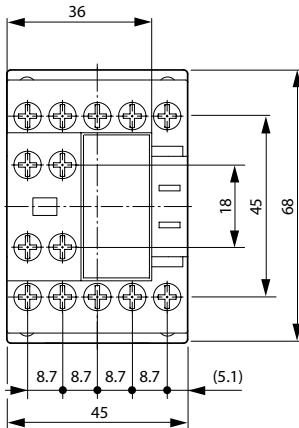
MVDILE



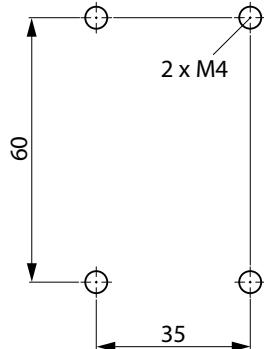
A

Contactors (low range)

DILM7-...; DILM9-...; DILM12-...

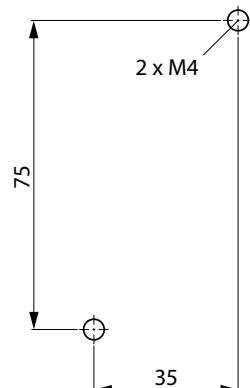
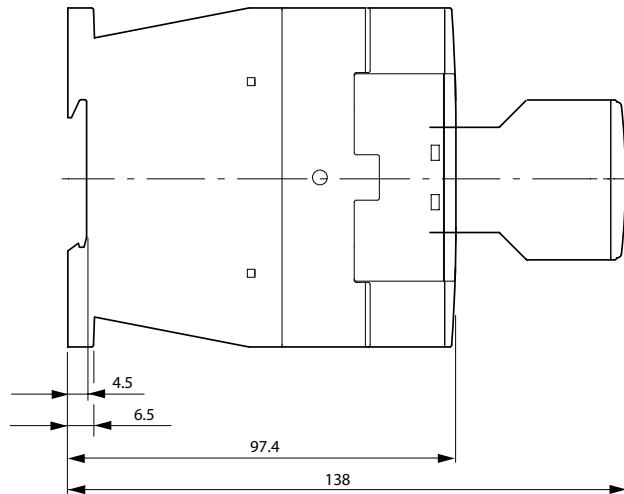
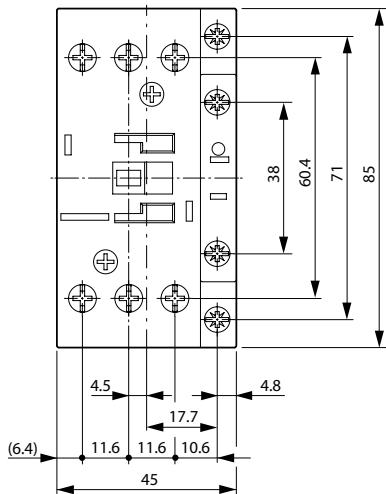


Dimensions are in millimeters.
Not intended for manufacturing purposes.



Auxiliary Contact	c
DILM32-XHI	117
DILA-XHI	117
DILA-XHI...T	125

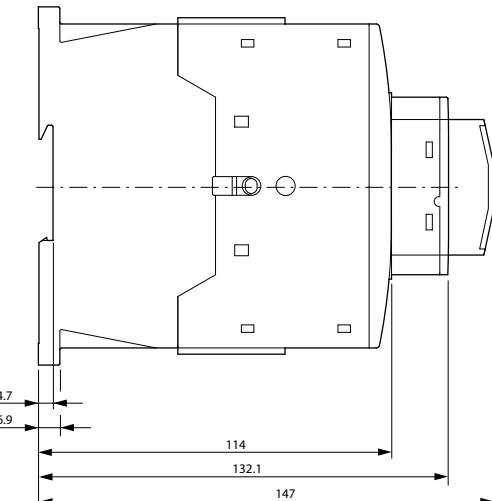
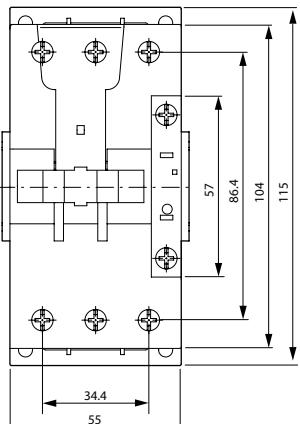
DILM17-...; DILM25-...; DILM32-...



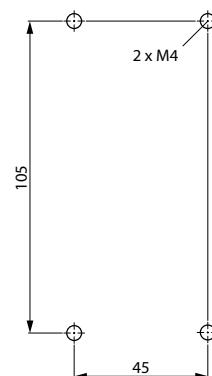
Sideways distance to
grounding parts: 6mm

Contactors (low range)

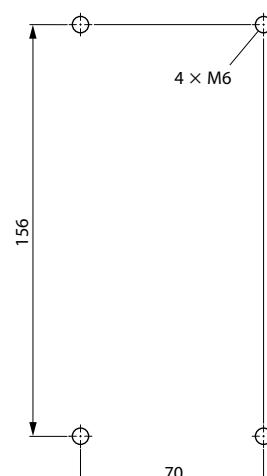
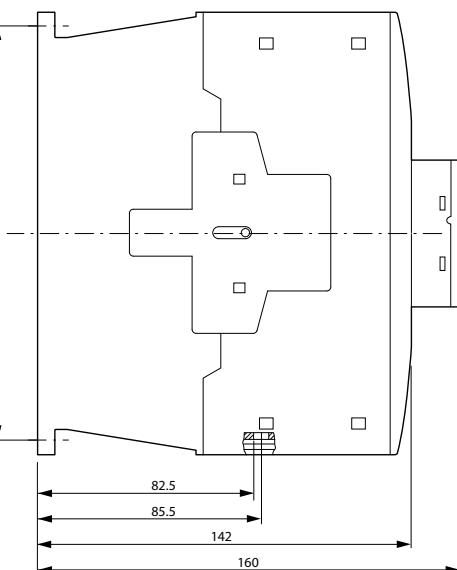
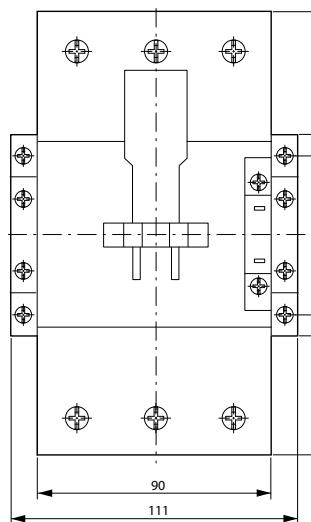
DILM40-...; DILM50-...; DILM65-...

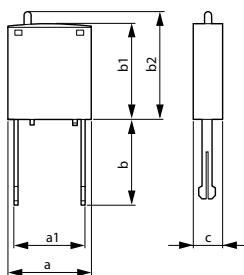


Dimensions are in millimeters.
Not intended for manufacturing purposes.


 Sideways distance to
grounding parts: 6mm

DILM80-...; DILM95-...; DILM115-...; DILM150-...


 Sideways distance to
grounding parts: 10mm

Plug-in Modules


dimension	DILM12-XSPR...	DILM32-XSPR...	DILM95-XSPR...
DILM12-XSPV...	25	25	25
DILM12-XSPI...	9.2	9.2	20
DILM12-XSPD...	25.9	16	18.5
b1	28	28	28
b2	≈32	≈32	≈32
c	9	9	9

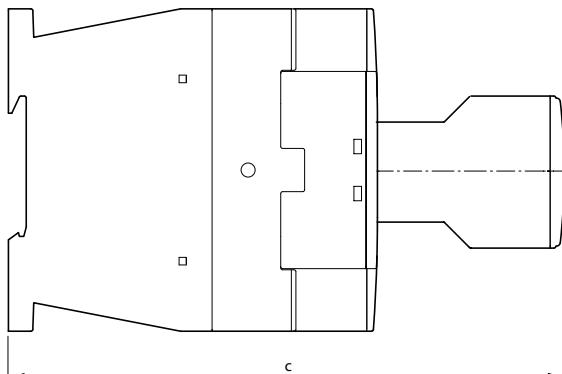
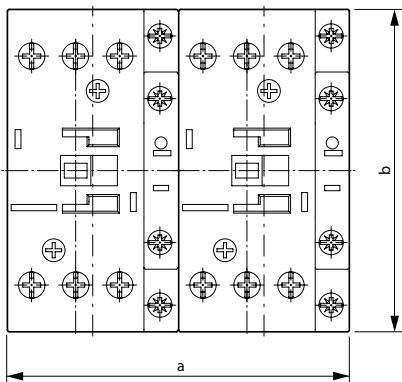
A

Reversing Combinations

DIULM7-... – DIULM65-...

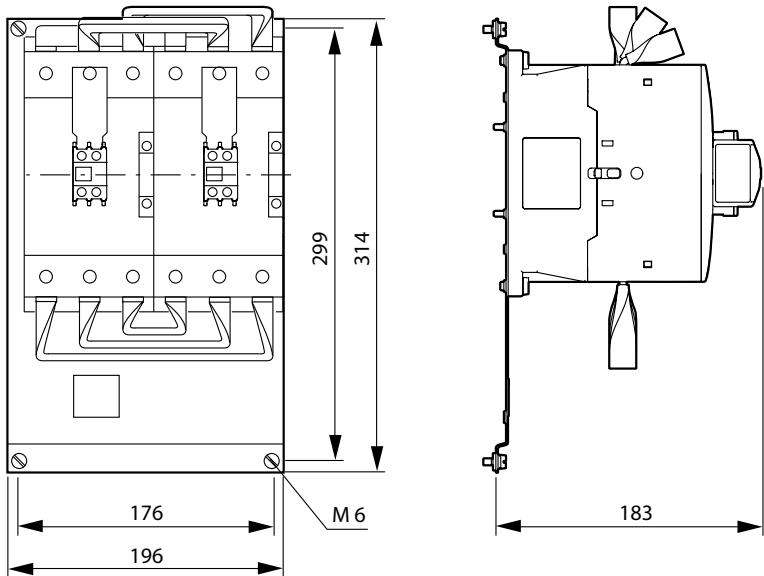
Contactors

Dimensions are in millimeters.
Not intended for manufacturing purposes.



dimension	DIULM7/11 – DIULM12/21	DIULM17/21 – DIULM32/21	DIULM40/11 – DIULM65/11
a	90	90	110
b	68	85	115
c	117	138	147

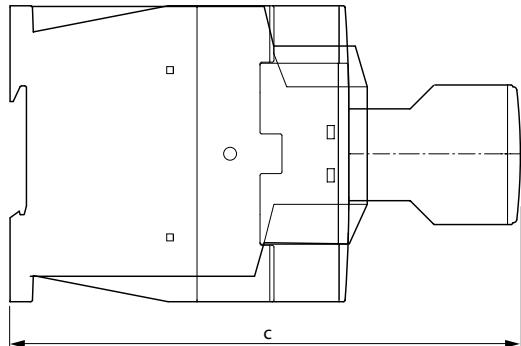
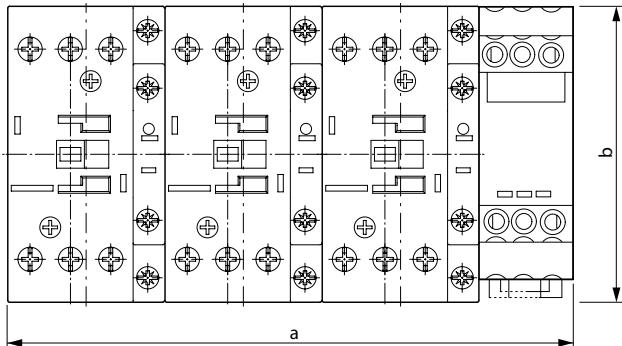
DIULM80-... – DIULM150-...



Star-Delta Combination

SDAINLM12-... – SDAINLM115-...

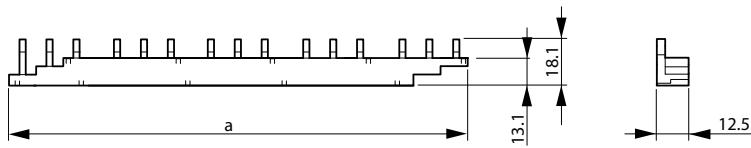
Dimensions are in millimeters.
Not intended for manufacturing purposes.



dimension	SDAINLM12 – SDAINLM22	SDAINLM30 – SDAINLM55	SDAINLM70 – SDAINLM115
a	158	158	188
b	68	85	115
c	117	138	147

Three-phase Commoning Link

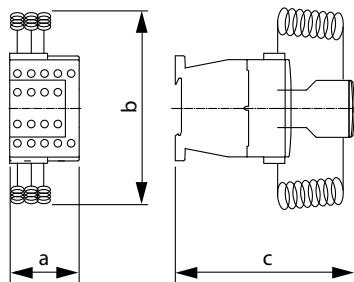
DILM12-XDSB...



	DILM12-XDSB0/3	DILM12-XDSB0/4	DILM12-XDSB0/5
a	112	157	202

Capacitor Switching Contactors

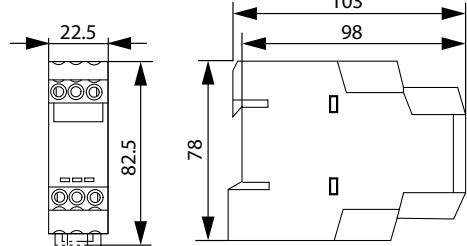
DILK12-... – DILK50-...



dimension	DILK	DILK20	DILK25	DILK33	DILK50
a	45	45	45	55	55
b	120	135	135	190	190
c	118	138	138	147	147
a1	35	35	35	45	45
b1	60	75	75	105	105
d	2 x M4				

Amplifier Module

ETS4-VS3



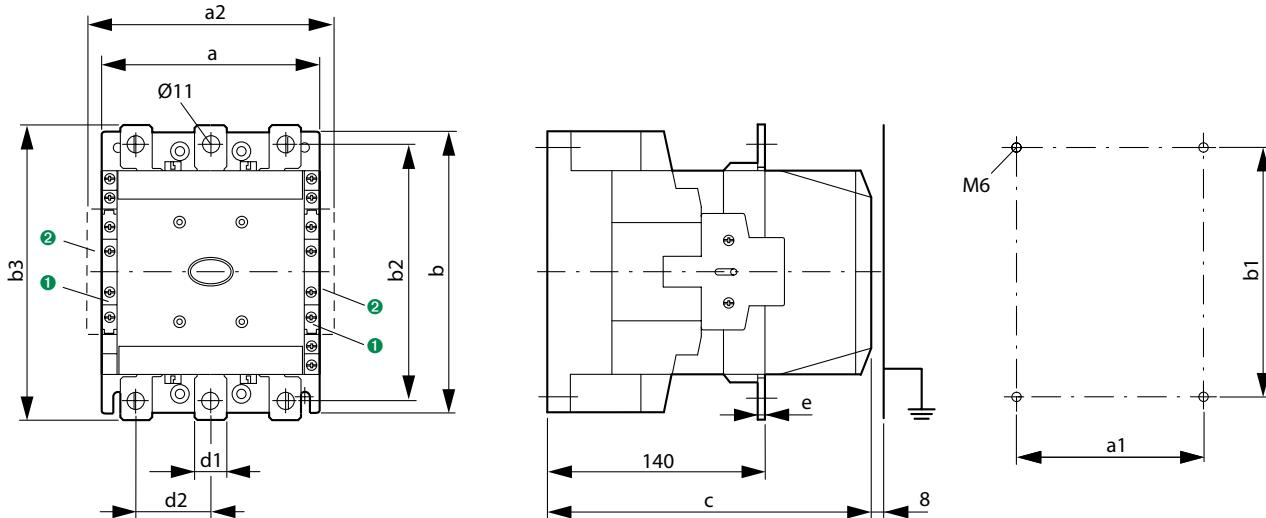
A

Contactors (high range)

DILM185-... – DILM500-...

Contactors

Dimensions are in millimeters.
Not intended for manufacturing purposes.



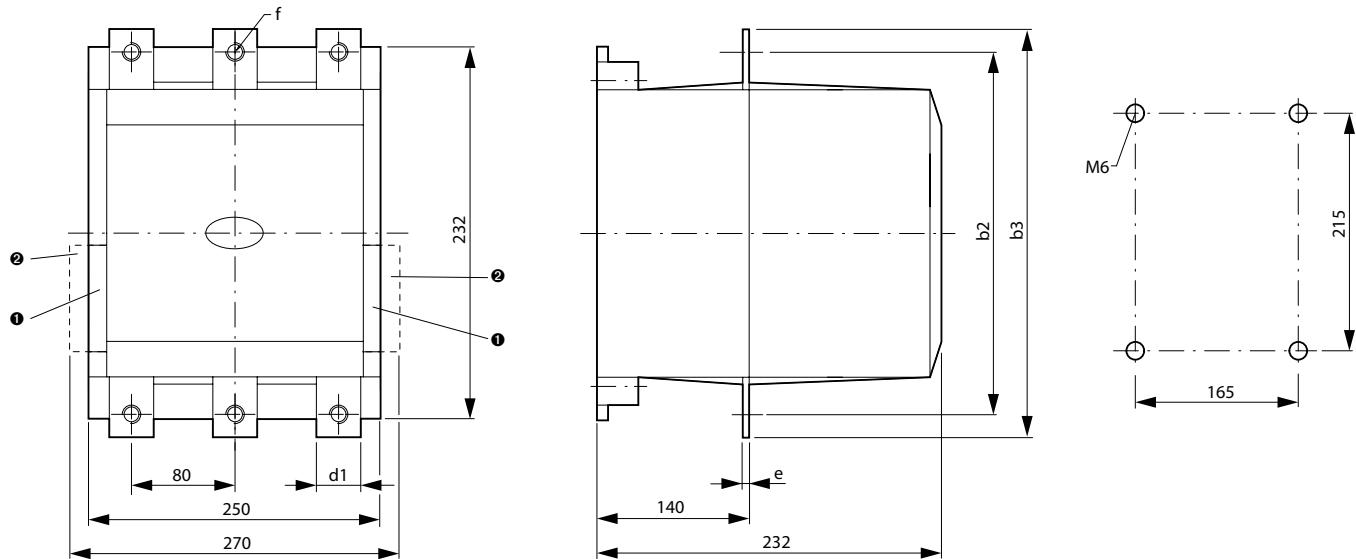
dimension	DILM185	DILM225	DILM250	DILM300	DILM400	DILM500
a	140	140	140	160	160	160
a1	120	120	120	130	130	130
a2	160	160	160	180	180	180
b	180	180	180	200	200	200
b1	160	160	160	180	180	180
b2	164	164	164	184	184	189
b3	189	189	189	209	209	219
d1	20	20	25	25	25	38
d2	48	48	48	48	48	57
e	5	5	5	6	6	6
c	208	208	208	216	216	216

- ① DILM1000-XHI...-SI
- ② DILM1000-XHI11-SA

Contactors (high range)

DILM580... – DILM1000...

Dimensions are in millimeters.
Not intended for manufacturing purposes.

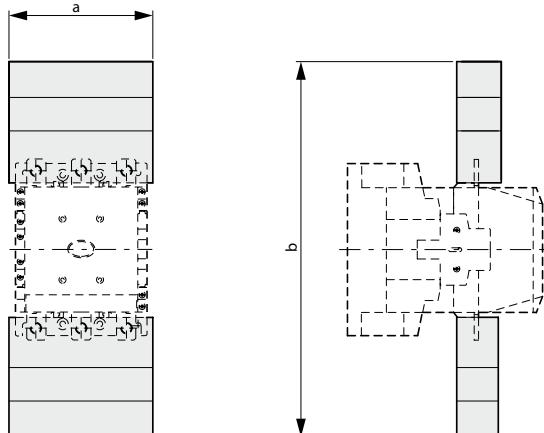


dimension	DILM580	DILM650	DILM750	DILM820	DILM1000
b2	256	256	256	256	256
b3	286	286	296	296	296
d1	35	35	45	45	45
e	6	6	6	6	10
f	11	11	13.5	13.5	13.5

- ① DILM1000-XH1...-SI
- ② DILM1000-XH11-SA

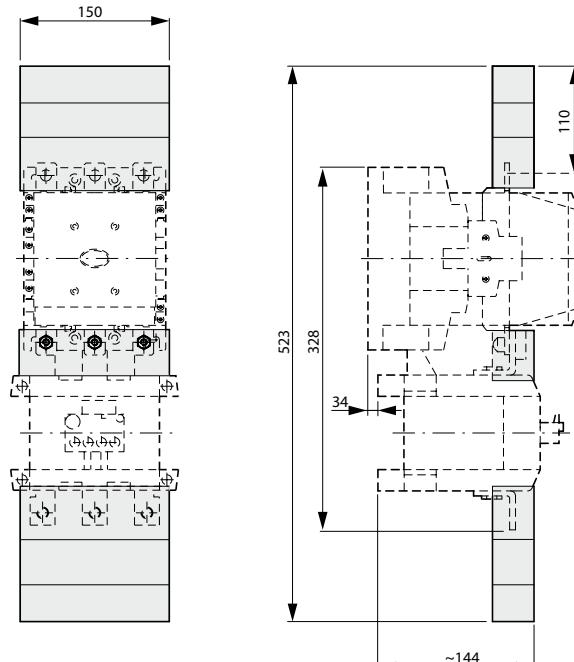
Contactor with Terminal Shroud

DILM185-... – DILM1000-... + DILM...-XHB



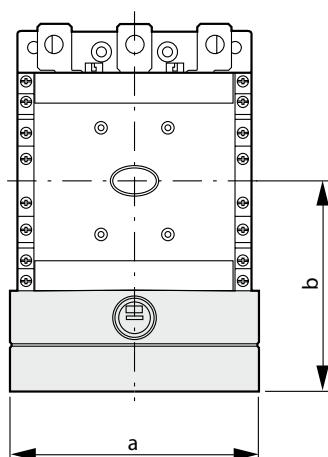
dimension	DILM185	DILM225	DILM250	DILM300	DILM400	DILM500	DILM580	DILM650	DILM750	DILM820	DILM1000
a	150			150	150	174					236
b	384			404	404	426					506

DILM185-... – DILM250-... + Z5-.../FF250



Contactor with Start-Point Bridge + Terminal Shroud

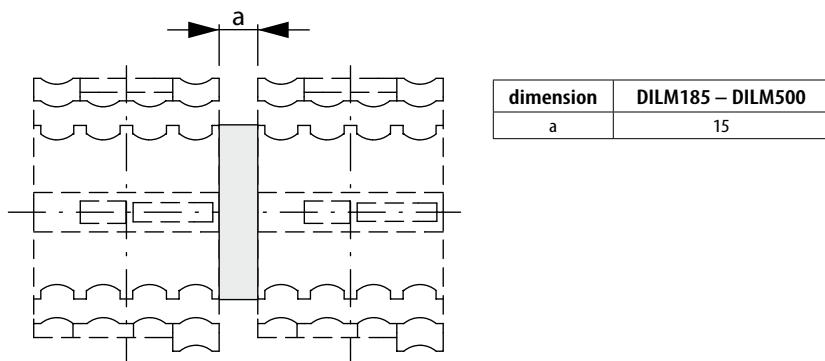
DILM...-XS1



dimension	DILM185 – DILM250	DILM300 - DILM400	DILM500
a	150	150	176
b	127	137	146

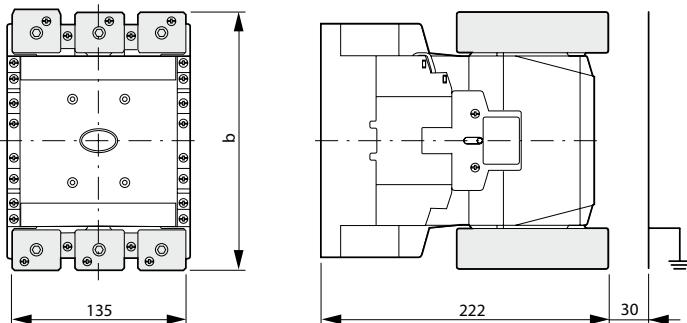
Mechanical Interlock

DILM500-XMV


 Dimensions are in millimeters.
 Not intended for manufacturing purposes.

Cable Terminal Block

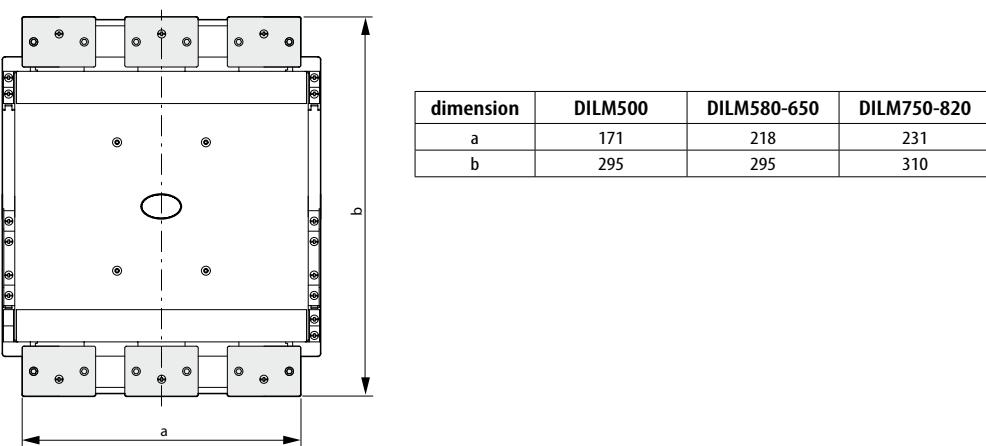
DILM...-XKU-S



dimension	DILM185 – DILM225	DILM250	DILM300 – DILM400
b	198	198	218

Flat Strip Conductor Terminals

DILM...-XKB-S





Contactors

Notes



A

Contactors

A86 | moellerNA.com

STARTER-CAT-USA-1206

For Immediate Delivery call KMParts.com at (866) 595-9616

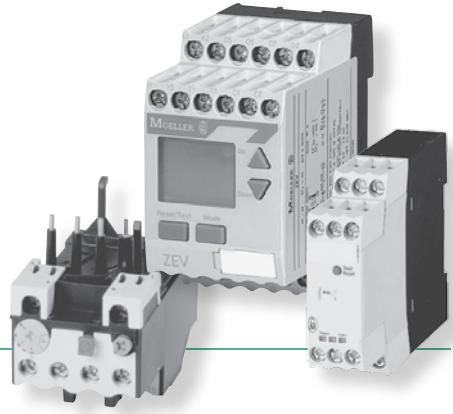
motor protection

<i>General Information</i>	B2
<i>Contactor to Overload Protection Guide</i>	B3
<i>Series Z Thermal Overload Relays</i>	B4
<i>ZW7 Current Transformer Overload Relays</i>	B9
<i>ZEV Electronic Motor Protective Relay</i>	B18
<i>EMT Thermistor Protection Relays</i>	B28

MOELLER 

motor protection from Moeller

protection solutions to 820A



- > Superior IEC designs
- > Class 10 protection for modern motors
- > Ambient temperature compensation
- > Test / OFF button
- > Automatic & manual reset
- > Trip indication & trip-free release
- > Integrated NO & NC contact

Moeller offers an array of motor protection solutions, from the modest "ZE" bi-metallic thermal overload relay, to our advanced ZEV electronic motor protector. We also offer relays specifically built for motors with PTC thermistors.

Better protection

Modern motors are built with less metal, which means they dissipate less heat. This calls for the modern protection offered by IEC-style Class 10 overload relays... they trip in 10 seconds under locked rotor conditions. Most motor manufacturers today recommend this type of "close" protection. If your application calls for longer run-up times, our ZW7 current transformer relay or ZEV programmable relay are an ideal choice.

Many standard features

All Moeller overload relays come with a host of standard features including phase-failure sensitivity, temperature compensation, test / reset buttons and a trip-free release. This safety feature prevents the relay from being held closed during an actual overload.

Worldwide approvals

With the benefit of all major approvals, motor protection from Moeller can be used in virtually every country on the planet.

Feature Comparison

	Protection Relay					
	ZE	ZB	Z5	ZW7	ZEV	EMT
Phase-failure sensitivity	✓	✓	✓		✓	✓
Temperature compensation	✓	✓	✓	✓	✓	N/A
Auxiliary switch 1 NO + 1 NC	✓	✓	✓	✓	✓	✓
Test / OFF button	✓	✓	✓	✓	✓	✓
Reset button manual / auto	✓	✓	✓	✓	✓	✓
Separate mounting		✓	✓	✓	✓	N/A
Protection for heavy starting duty				✓	✓	✓
Trip-free release	✓	✓	✓	✓	✓	N/A
LCD Display					✓	
LED Display						✓
Selectable trip time					✓	

✓ = standard features

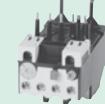
Overload Protection Guide

Select Contactor

Locate contactor first, then scan down to determine appropriate overload relay



Thermal Overload Relays

ZE - Direct Mount 0.1 – 12A setting range <i>See page B5</i>							
ZB12 - Direct Mount 0.1 – 16A setting range <i>See page B6</i>							
ZB32 - Direct Mount 0.1 – 32A setting range <i>See page B6</i>							
ZB65 - Direct Mount 6 – 65A setting range <i>See page B7</i>							
ZB150 - Direct or Separate Mount 25 – 150A setting range <i>See page B7</i>							
Z5.../FF250 - Direct or Separate Mount 50 – 250A setting range <i>See page B8</i>							

Current Transformer-operated Overload Relay

ZW7-... ① 42 – 540A setting range <i>See page B9</i>		
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Electronic Motor-protective Relay

ZEV ② 1 – 820A setting range <i>See page B19</i>		
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Thermistor Protection Relays

EMT6(DB)K <i>See page B29</i>		
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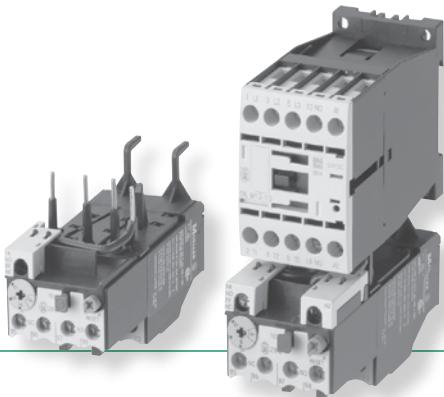
① Can only be used from DILM50 to DILM580.

② Can only be used up to DILM820.

NEW >>

thermal overload relays

reliable, consistent motor protection



B



Motor Protection

Thermal overload motor protection has come a long way from the eutectic alloy solder-pots and replaceable "heaters" of yesterday. Today's IEC-style relays from Moeller feature bimetal technology that is very consistent, reliable and economical.

A great combination

Most of our thermal relays are specifically designed to be close-coupled to a matching contactor. Virtually all ZE, ZB and Z5-series overloads, which cover the range from fractional to 250A, are direct mount designs. The resulting motor starters fit in an extremely compact footprint as narrow as 45mm. Protection for larger amp sizes is accomplished with Moeller's ZW7 overload relay with integrated current transformers.

Many standard features

Z-series overloads are the ideal choice in most industrial starting applications. Below 250A, all relays are Class 10, which means they trip within 10 seconds of a locked rotor condition. Many motor manufacturers agree that Class 10 devices offer superior protection against overloads, and also extend motor life by protecting winding insulation.

All of Moeller's thermal overload relays have ambient temperature compensation, automatic or manual reset and a test button. In addition, trip indication and a trip-free release are important safety features. Trip-free releases prevent the device from being held closed, even in the event of an overload.

Easy installation and operation



Once the overload is installed, a convenient dial adjustment is used to set the motor full load amps. Moeller's factory calibration assures that your motor investment is protected accurately.

- > Superior IEC designs
- > Class 10 protection for modern motors
- > Ambient temperature compensation
- > Test / OFF button
- > Automatic & manual reset
- > Trip indication & trip-free release
- > Integrated NO & NC contact



- > Designed for Moeller's DIL EM miniature contactors
- > Class 10 overload; trip response from 2 to 10 seconds
- > Ambient compensated, bimetallic overload tripping mechanism
- > Phase failure sensitive to IEC/EN 60947
- > Manual / Automatic reset button
- > Built-in NO and NC auxiliary contacts

Direct Mount ZE Thermal Overload Relays for DILEM Miniature Contactors ①

B

Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection (Max 600V AC)		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	0.1 – 0.16	1	1	DILEM DIULEM	1	15	ZE-0,16	72
	0.16 – 0.24	1	1		1	15	ZE-0,24	72
	0.24 – 0.4	1	1		1	15	ZE-0,4	72
	0.4 – 0.6	1	1		1	15	ZE-0,6	72
	0.6 – 1	1	1		3	15	ZE-1,0	72
	1 – 1.6	1	1		6	15	ZE-1,6	72
	1.6 – 2.4	1	1		6	15	ZE-2,4	72
	2.4 – 4	1	1		15	15	ZE-4	72
	4 – 6	1	1		20	15	ZE-6	72
	6 – 9	1	1		35	15	ZE-9	72
	9 – 12	1	1		45	–	ZE-12 ②	72

① When using DILEM and ZE, a distance of at least 5mm should be maintained between overload relays mounted side-by-side.

② Max. 480V AC.

Motor Protection

- > Class 10 overload; trip response from 2 to 10 seconds
- > Ambient compensated, bimetallic overload tripping mechanism
- > Phase failure sensitive to IEC/EN 60947
- > Manual / Automatic reset button
- > Built-in NO and NC auxiliary contacts

Direct Mount ZB Thermal Overload Relays for DILM7 – DILM32 Contactors ①

B

Motor Protection

Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection (Max 600V AC)		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	0.1 – 0.16	1	1	DILM7 – DILM12 DIULM7 – DIULM12	1	25	ZB12-0,16	72
	0.16 – 0.24	1	1		1	25	ZB12-0,24	72
	0.24 – 0.4	1	1		1	25	ZB12-0,4	72
	0.4 – 0.6	1	1		1	25	ZB12-0,6	72
	0.6 – 1	1	1		3	25	ZB12-1	72
	1 – 1.6	1	1		6	25	ZB12-1,6	72
	1.6 – 2.4	1	1		6	25	ZB12-2,4	72
	2.4 – 4	1	1		15	25	ZB12-4	72
	4 – 6	1	1		20	25	ZB12-6	72
	6 – 10	1	1		40	25	ZB12-10	72
	9 – 12	1	1		60	30	ZB12-12	72
	12 – 16	1	1		60	30	ZB12-16	72
	0.1 – 0.16	1	1	DILM17 – DILM32 DIULM17 – DIULM32	1	25	ZB32-0,16	76
	0.16 – 0.24	1	1		1	25	ZB32-0,24	76
	0.24 – 0.4	1	1		1	25	ZB32-0,4	76
	0.4 – 0.6	1	1		1	25	ZB32-0,6	76
	0.6 – 1	1	1		3	25	ZB32-1	76
	1 – 1.6	1	1		6	25	ZB32-1,6	76
	1.6 – 2.4	1	1		6	25	ZB32-2,4	76
	2.4 – 4	1	1		15	25	ZB32-4	76
	4 – 6	1	1		20	25	ZB32-6	76
	6 – 10	1	1		40	25	ZB32-10	76
	10 – 16	1	1		60	30	ZB32-16	76
	16 – 24	1	1		90	30	ZB32-24	76
	24 – 32	1	1		125	40	ZB32-32	96

① ZB32 overload relays can be separately mounted using separate mounting base (catalog number: ZB32-XEZ).

- > Class 10 overload; trip response from 2 to 10 seconds
- > Ambient compensated, bimetallic overload tripping mechanism
- > Phase failure sensitive to IEC/EN 60947
- > Manual / Automatic reset button
- > Built-in NO and NC auxiliary contacts

Direct Mount ZB Thermal Overload Relays for DILM40 – DILM150 Contactors ①

Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection (Max 600V AC)		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	6 – 10	1	1	DILM40 – DILM65 DIULM40 – DIULM65	40	40	ZB65-10	100
	10 – 16	1	1		60	60	ZB65-16	100
	16 – 24	1	1		90	90	ZB65-24	118
	24 – 40	1	1		125	125	ZB65-40	118
	40 – 57	1	1		200	150	ZB65-57	130
	50 – 65	1	1		200	150	ZB65-65	130
	25 – 35	1	1	DILM80 – DILM150 DIULM80 – DIULM150	125	125	ZB150-35	190
	35 – 50	1	1		225	200	ZB150-50	190
	50 – 70	1	1		250	250	ZB150-70	190
	70 – 100	1	1		600 Class J	400	ZB150-100	200
	95 – 125	1	1		500 Class J	500	ZB150-125	280
	120 – 150	1	1		400 Class J	600	ZB150-150	280

Separate Mount ZB Thermal Overload Relays for DILM80 – DILM150 Contactors

Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection (Max 600V AC)		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	25 – 35	1	1	DILM80 – DILM150 DIULM80 – DIULM150	400 Class J	600	ZB150-35/KK	200
	35 – 50	1	1		400 Class J	600	ZB150-50/KK	200
	50 – 70	1	1		400 Class J	600	ZB150-70/KK	200
	70 – 100	1	1		400 Class J	600	ZB150-100/KK	212
	95 – 125	1	1		400 Class J	600	ZB150-125/KK	300
	120 – 150	1	1		400 Class J	600	ZB150-150/KK	300

① ZB65 overload relays can be separately mounted using separate mounting base (catalog number: ZB65-XEZ).

- > Class 10 overload; trip response from 2 to 10 seconds
- > Ambient compensated, bimetallic overload tripping mechanism
- > Phase failure sensitive to IEC/EN 60947
- > Manual / Automatic reset button
- > Built-in NO and NC auxiliary contacts

Direct or Separate Mount Z5 Thermal Overload Relays for DILM185 – DILM250 Contactors

B

Motor Protection

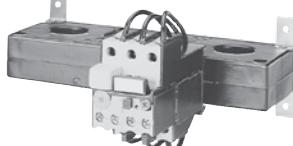
Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection (Max 600V AC) ①		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	50 – 70	1	1	DILM185 – DILM250 DIULM185 – DIULM250	250	250	Z5-70/FF250	380
	70 – 100	1	1		400 class J	400	Z5-100/FF250	395
	95 – 125	1	1		500 class J	500	Z5-125/FF250	395
	120 – 160	1	1		600 class J	600	Z5-160/FF250	410
	160 – 220	1	1		800 class L	800	Z5-220/FF250	430
	200 – 250	1	1		700 class L	600	Z5-250/FF250	430

① When directly mounting device observe the maximum permissible fuse of the contactor.



- > Designed for heavy-duty starting applications having long accelerating times
- > Tripping time in 20 to 30 seconds under locked rotor conditions
- > Ambient compensated, bimetallic overload tripping mechanism
- > Manual / Automatic reset button
- > Built-in NO and NC auxiliary contacts

Separate Mount ZW7 Current Transformer-Operated Thermal Overload Relays ①

Overload Relay	Adjustable Setting Range (A)	Auxiliary Contacts		For use with...	Short-Circuit Protection		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	42 – 63	1	1	DILM50 – DILM580 DIULM50 – DIULM580	As required by associated contactor. Overload relay is self-protecting.	ZW7-63	530	
	60 – 90	1	1			ZW7-90	530	
	85 – 125	1	1			ZW7-125	600	
	110 – 160	1	1			ZW7-160	600	
	160 – 240	1	1			ZW7-240	725	
	190 – 290	1	1			ZW7-290	725	
	270 – 400	1	1			ZW7-400	725	
	360 – 540	1	1			ZW7-540	775	

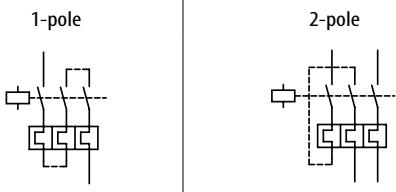
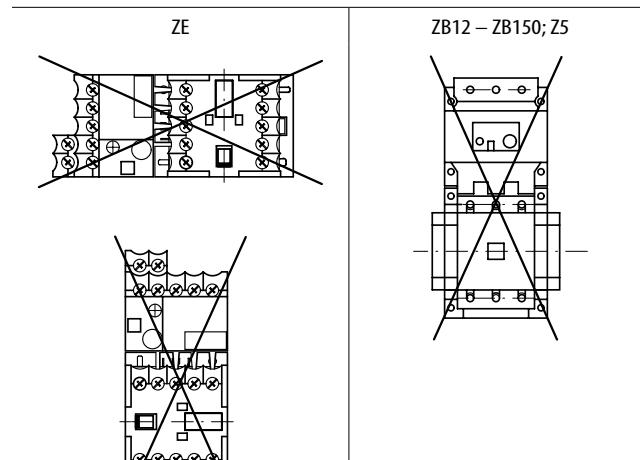
B
Motor Protection

① The specified primary rated current applies to one cable loop; For lower rated motor current, loop cable several times (e.g., Looping cable twice with ZW7-63 will produce 21 ... 31.5 A rated motor current).

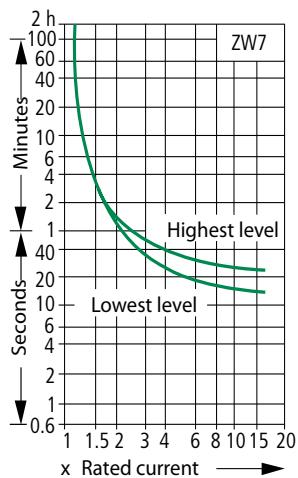
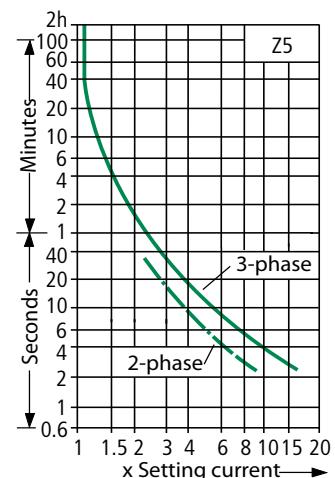
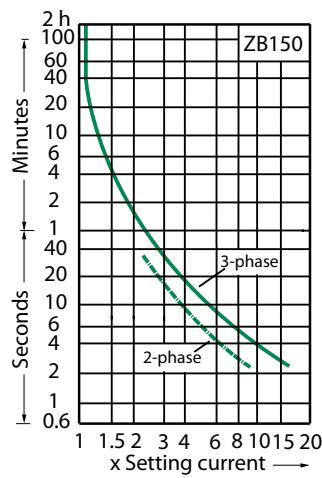
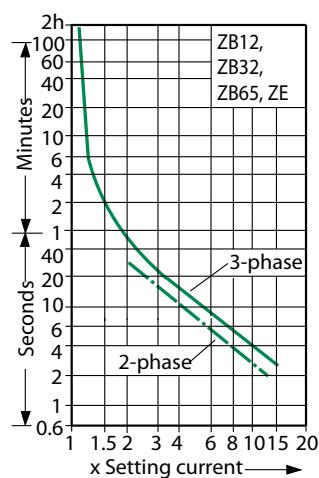
Accessory	Description	For use with...	Catalog Number	Price	
Bases (for separate mounting)					
	For snap mounting on EN 50 022 DIN-rail or screw mounting.	ZB32	ZB32-XEZ	18	
		ZB65	ZB65-XEZ	30	
External Reset/Off Pushbuttons (for enclosed overload relays – mounting diameter: 22.5mm)					
	Actuator and Rod; 4X; IP 65 with: • Blue button plate with "R" inscription	ZE; Z5; ZW7 ZB12 – ZB150	M22-DZ-B-X6	18	
	Actuator and Rod; 4X; IP 65 with: • Blue button plate with "RESET" inscription		M22-DZ-B-GB14	18	
	Actuator and Rod; 4X; IP65 without button plate Order with button plate from selection below:	ZE; Z5; ZW7 ZB12 – ZB150 Order with M22-DZ-X above to complete accessory unit.	M22-DZ-X	14	
	• Red button plate; blank		M22-XD-R	3.10	
	• Red button plate with white circle inscription		M22-XD-R-X0	4.30	
	• Red button plate with "STOP" inscription		M22-XD-R-GB0	4.30	
Terminal Covers					
	Overload relays for separate mounting Possible configurations for cover combinations:	Z5/FF250-XHB Z5.../FF250 Z5/FF250-XHB	Z5-.../FF250	Z5/FF250-XHB	60
	Overload relay fitted directly to contactor Possible configurations for cover combinations:	DIL M185/225/250 Z5/FF250-XHB-Z Z5.../FF250 Z5/FF250-XHB-Z	Direct mounting of Z5-.../FF250 to DILM185, DILM225, DILM250	Z5/FF250-XHB-Z	40
Set of box terminals					
	One set of three terminals. Wire size: #6 AWG – 350 MCM UL Recognized/CSA Approved.	Z5-.../FF250	Z5-FF250-XK-CNA	125	


EC prototype test certification number:

ZE	PTB 01 ATEX 3331
ZB	PTB 04 ATEX 3022
Z5	PTB 02 ATEX 3165

Protection of single-phase and DC current motors:

Cannot be Mounted in these positions:

B
Motor Protection
Tripping characteristics:

These tripping characteristics are mean values of the spread at 20 °C ambient temperature in a cold state. Tripping time depends on response current. With devices at operating temperature, the tripping time of the overload relay reduces to approximately 25% of the read off value.





Thermal Overload Relays	ZE	ZB12 ZB32	ZB65	ZB150	Z5-.../FF250	ZW7
General						
Standards IEC/EN 60947, VDE 0660, UL, CSA						
Climatic proofing Damp heat, constant, to IEC 60068-2-78; Damp heat, cyclic, to IEC 60068-2-30						
Ambient temperature						
Open [°C]	-25...50 °C	-25...55 °C	-25...55 °C	-25...55 °C	-25...50 °C	-25...50 °C
Open [°F]	-13...122 °F	-13...131 °F	-13...131 °F	-13...131 °F	-13...122 °F	-13...122 °F
Enclosed [°C]	-25...40 °C	-25...40 °C	-25...40 °C	-25...40 °C	-25...40 °C	-25...40 °C
Enclosed [°F]	-13...104 °F	-13...104 °F	-13...104 °F	-13...104 °F	-13...104 °F	-13...104 °F
Temperature compensation		Continuous				
Mounting position		See page 83				
Weight [kg]	0.09	0.15	0.25	1.64	1.8	0.95
Mechanical shock resistance half-sinusoidal shock 10ms [g]	10	10	10	10	10	10
Degree of protection	IP20	IP00	IP00	IP00	IP00	IP00
Protection against direct contact when actuated from front	Finger and back-of-hand proof	Finger and back-of-hand proof	Finger and back-of-hand proof	Finger and back-of-hand proof	With terminal cover	Finger and back-of-hand proof
Main Contacts						
Rated impulse withstand voltage U_{imp} [V AC]	6000	6000	6000	6000	8000	6000
Overvoltage category / pollution degree	III/3	III/3	III/3	III/3	III/3	III/3
Rated insulation voltage U_i [V AC]	690	690	690	690	1000	690
Rated operational voltage U_e [V AC]	690	690	690	690	1000	690
Safe isolation to VDE 0106 Part 101 and Part 101/A1						
Between auxiliary contacts and main contacts [V AC]	300	440	440	440	440	440
Between the main contacts [V AC]	300	440	440	440	440	440
Overload relay setting range [A]	0.1 – 9	0.1 – 32	6 – 65	25 – 150	50 – 250	40 – 540
Temperature compensation residual error > 20 °C [% / K]	≤ 0.25	≤ 0.25	≤ 0.25	≤ 0.25	≤ 0.25	–
Short-circuit protection rating maximum fuse	See page 77	See page 78	See page 79	See page 79	See page 80	①
Current heat loss (3 conductors)						
Lower value of setting range [W]	2.5	2.5	3	16	16	3
Upper value of setting range [W]	6	6	7.5	28	28	10
Terminal capacity						
Solid [mm²]	2 x (0.75 – 2.5)	2 x (1 – 6)	2 x (1 – 6)	2 x (4 – 16)	–	–
Flexible without ferrules [mm²]	–	–	–	–	–	–
Flexible with ferrule [mm²]	2 x (0.5 – 1.5) 2 x (1 – 6) ②	2 x (1 – 4) 2 x (1 – 10) ③	1 x 25 2 x (4 – 70)	1 x (4 – 70) 2 x (4 – 50)	–	–
Stranded [mm²]	–	–	1 x 35 2 x 10	–	–	–
Flexible with cable lug [mm²]	–	–	–	–	95	–
Stranded with cable lug [mm²]	–	–	–	–	120	–
Solid or stranded [AWG]	18 – 14	14 – 8	14 – 2	2/0	250 MCM	–
Flat conductor [mm]	–	–	–	–	6 x 15 x 0.8 ④	–
Number of segments x width x thickness						
Busbar Width [mm]	–	–	–	–	20 x 3	–
Push-through opening Ø [mm]	–	–	–	–	–	27
Terminal screw M3.5	M4	M6	M10	M8 x 25	–	
Tightening torque [Nm]	1.2	1.8	3.5	10	24	–
Tools						
Pozidriv screwdriver [Size]	2	2	2	–	–	–
Standard screwdriver [mm]	0.8 x 5.5	1 x 6	1 x 6	–	–	–
Hexagon socket-head screw SW [mm]	–	–	–	5	13	–

① As required by the contactor.

② 6 mm² flexible with ferrules to DIN 46228.

③ When using 2 conductors, use identical cross-section.

④ Fixing with box terminals.



Thermal Overload Relays	ZE	ZB12 ZB32	ZB65	ZB150	Z5.../FF250	ZW7
Auxiliary and control circuit connections						
Rated impulse withstand voltage	U_{imp}	[V]	6000	6000	6000	6000
Overvoltage category / pollution degree			III/3	III/3	III/3	III/3
Terminal capacity						
Solid	[mm ²]	2 x (0.75 – 2.5)	2 x (0.75 – 4)	2 x (0.75 – 4)	2 x (0.75 – 2.5)	2 x (0.75 – 4)
Flexible with ferrule	[mm ²]	2 x (0.5 – 1.5)	2 x (0.75 – 2.5)	2 x (0.75 – 2.5)	2 x (0.5 – 1.5)	2 x (0.75 – 2.5)
Solid or stranded	[AWG]	2 x (18 – 12)	2 x (18 – 12)	2 x (18 – 12)	2 x (18 – 12)	2 x (18 – 12)
Terminal screw		M3.5	M3.5	M3.5	M3.5	M3.5
Tightening torque		[Nm]	0.8 – 1.2	0.8 – 1.2	0.8 – 1.2	0.8 – 1.2
Tools						
Pozidriv screwdriver	[Size]	2	2	2	2	2
Standard screwdriver	[mm]	0.8 x 5.5	1 x 6	1 x 6	1 x 6	1 x 6
Auxiliary circuit rated insulation voltage	U_i	[V AC]	690	500	500	500
Rated operational voltage	U_e	[V AC]	500	500	500	500
Safe isolation to VDE 0106 Part 101 and Part 101/A1						
Between the auxiliary contacts		[V AC]	300	240	240	240
Conventional thermal current	I_{th}	[A]	6	6	6	6
Rated operational current						
AC-15						
Make contact	120V	I_e	[A]	1.5	1.5	1.5
	240V	I_e	[A]	1.5	1.5	1.5
	415V	I_e	[A]	0.5	0.5	0.5
	500V	I_e	[A]	0.3	0.5	0.5
Break contact	120V	I_e	[A]	1.5	1.5	1.5
	240V	I_e	[A]	1.5	1.5	1.5
	415V	I_e	[A]	0.7	0.9	0.9
	500V	I_e	[A]	0.5	0.8	0.8
DC-13 L/R ≤ 15 ms ①						
	24V	I_e	[A]	0.9	0.9	0.9
	60V	I_e	[A]	0.75	0.75	0.75
	110V	I_e	[A]	0.4	0.4	0.4
	220V	I_e	[A]	0.2	0.2	0.2
Short-circuit rating without welding						
Max. fuse		[A gG/gL]	4	6	6	6
UL / CSA Data						
Rated voltage	[V AC / DC]	300 / 300	600 / 300	600 / 300	600 / 300	600 / 300
Pilot duty rating	[AC]	D300 ②	B600 - same polarity; B300 - opp. polarity			
	[DC]	R300	R300	R300	R300	R300

① Rated operational current: Making and breaking conditions to DC-13, L/R constant as stated.

② Additional rating of 0.6A at 600V AC and 1.5A at 240V AC.



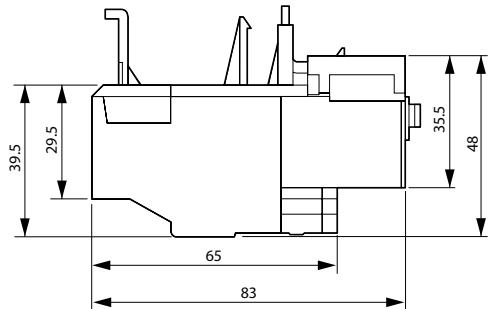
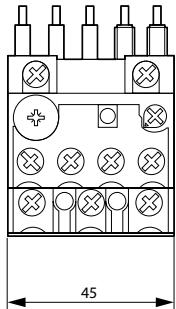
Overload Relays

ZB12-...; ZB32-...

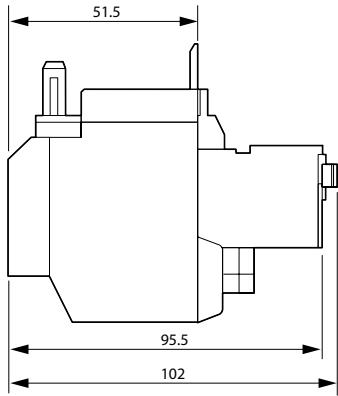
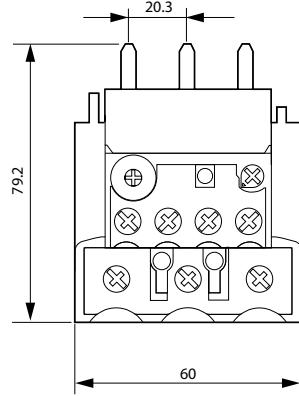
Dimensions are in millimeters.
Not intended for manufacturing purposes.

B

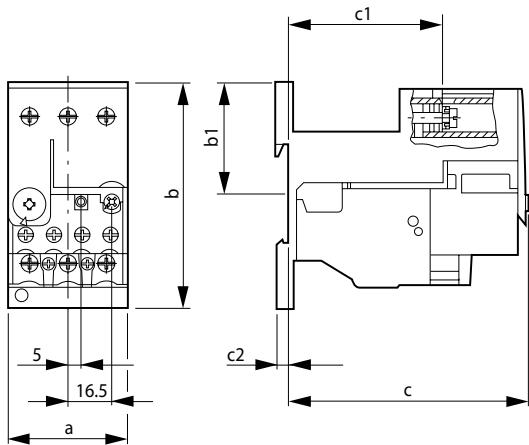
Motor Protection



ZB65-...



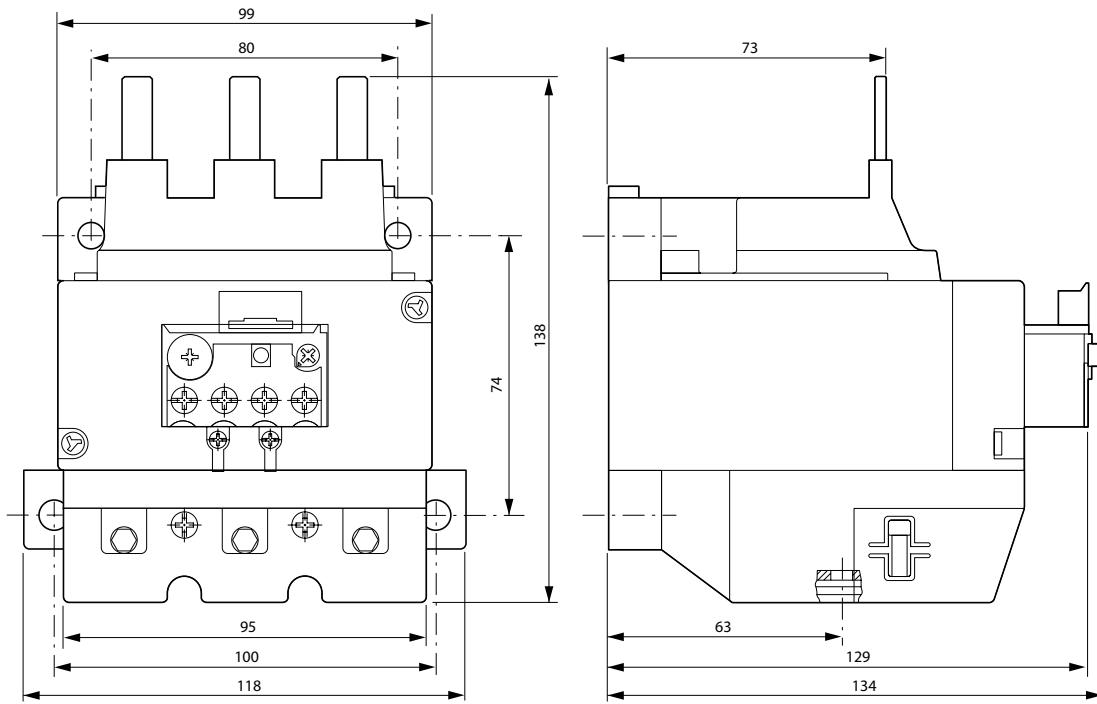
ZB32-XEZ; ZB65-XEZ



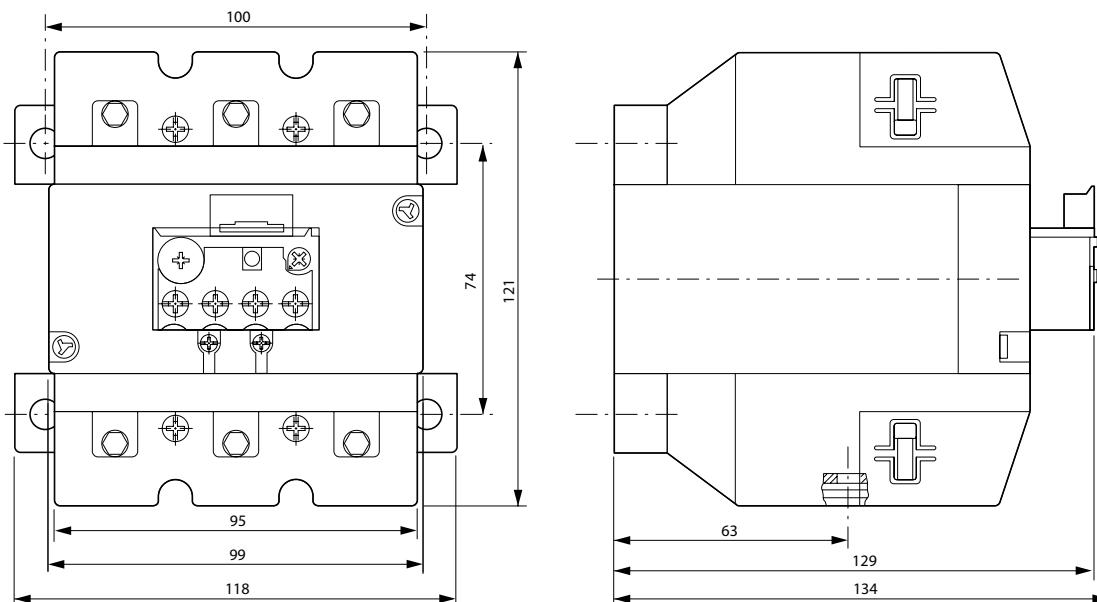
	ZB32-XEZ	ZB65-XEZ
a	45	60
b	85	86
b1	42.5	42.5
c	90.5	112
c1	58.3	80.5
c2	3.8	4.7

Overload Relays (continued)

ZB150-...

 Dimensions are in millimeters.
 Not intended for manufacturing purposes.


ZB150-.../KK



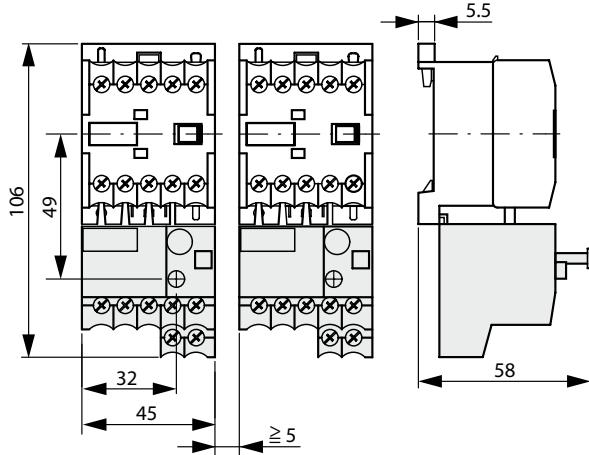


Overload Relays (continued)

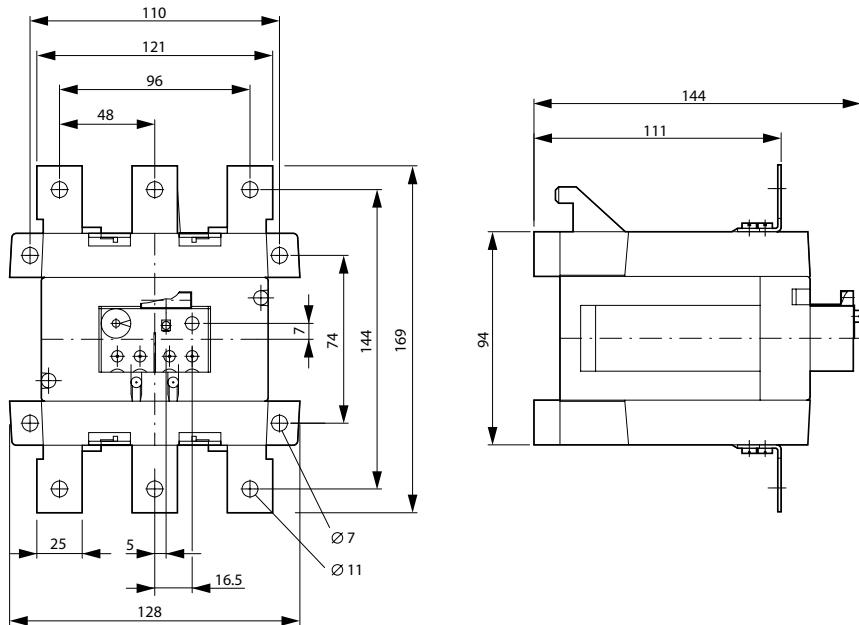
ZE-...

Dimensions are in millimeters.
Not intended for manufacturing purposes.

B



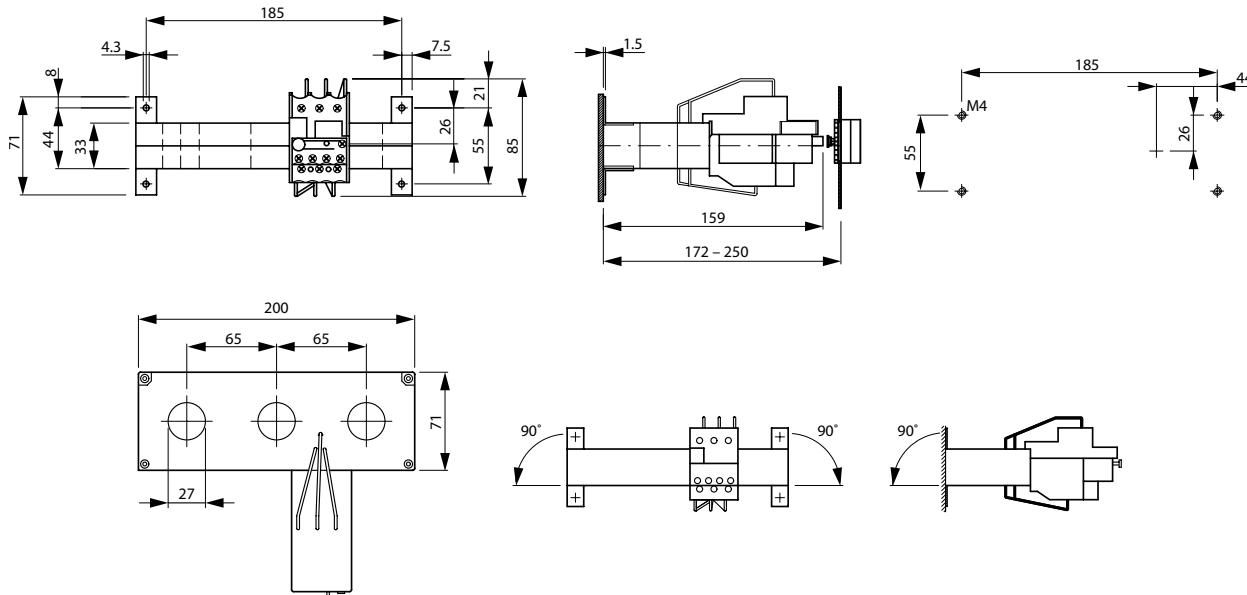
ZS-.../FF250



Current Transformer-operated Overload Relay

ZW7-...

Dimensions are in millimeters.
Not intended for manufacturing purposes.



B

Motor Protection

ZEV electronic overload relay

the ultimate motor protection for applications to 820A



Moeller's ZEV electronic overload relay offers the ultimate motor protection at an economical price. The base unit protects against overloads, phase failure and phase imbalance in motors from 1 to 820A. Thermistor connections and optional ground-fault protection make the ZEV a great choice for virtually all applications where sophisticated, yet economical motor protection is required.

The new standard in protection

Newly-developed sensor systems and tripping units make the ZEV electronic overload relay the "top-of-the-range" in motor protection. Enhanced tripping classes provide reliable protection for motors with run-up times as long as 40 seconds. Trip classes are selectable from 5 to 40 seconds, allowing precise protection for a range of applications.

Additional features and options

Optional core-balance transformers detect ground faults quickly, while an integrated thermistor connection makes it easy to upgrade to a full motor-protection system. Check out other great features of the ZEV relay listed on the left.

Easy to operate

A built-in LCD guides you through set-up and operation. In the event of a fault, the display indicates the origin – speeding the process of troubleshooting and repair. Configurable auxiliary contacts may be added for communication of ground faults, thermistor trips, internal faults or early warning of an overload.

Flexibility for multiple environments

The multi-voltage module automatically adapts to different voltages from 24-240V AC/DC, providing a fast and flexible connection to all conventional control.

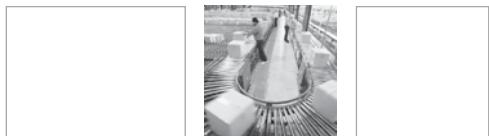
Compact design

Ring-type current sensors make the ZEV a great choice for protection of even small motors. There's no need for main current wiring or back pan drilling. The sensor is installed quickly and easily with hook & loop fasteners. Compared to conventional transformers, this design is up to 58 times smaller, saving valuable space in the control panel.

Safety and approvals

The ZEV electronic overload relay is touch safe to IP20 specifications. It meets approval standards of UL, CSA, IEC/EN 60 947 and VDE 0660.

- > Early warning of an overload
- > Internal fault detection
- > Ambient temperature compensation
- > Test / OFF button
- > Automatic & manual reset
- > Trip indication & trip-free release
- > Integrated NO & NC contact





- > Protects against overloads, phase failure, phase imbalance, internal fault, thermistor tripping and optional ground-fault
- > Eight tripping classes from Class 5 to Class 40 protection
- > LCD guides set-up and ensures straightforward operation during a fault condition
- > DIN-rail or optional screw mounting

ZEV Electronic Motor-Protective Relays (Complete Unit Selection)

B

Motor Protection

Overload Relay	Adjustable Setting Range (A)	Length (mm)	Diameter (mm)	For use with...	Catalog Number	Price
ZEV Electronic Motor-Protective Relay						
	1 – 820	–	–	DILEM DILM7 – DILM820	ZEV	248
Current Sensors						
	1 – 25	–	6	DILEM; DILM7 – DILM25	ZEV-XSW-25	160
	3 – 65	–	13	DILM32 – DILM50	ZEV-XSW-65	160
	10 – 145	–	21	DILM65 – DILM115	ZEV-XSW-145	390
	40 – 820	–	110	DILM185 – DILM820	ZEV-XSW-820	480
Connecting Cables						
	–	200	–	ZEV-XSW-25 ZEV-XSW-65 ZEV-XSW-145 ZEV-XSW-820	ZEV-XVK-20	12
	–	400	–		ZEV-XVK-40	14
	–	800	–		ZEV-XVK-80	16

Ordering Instructions

- ★ A complete ZEV Electronic Motor Protective Relay consists of
 - One ZEV base unit
 - One Current Sensor
 - One Connecting Cable
- ★ For optional ground leakage protection select one Core Balance Transformer

Accessories for ZEV Electronic Motor-Protective Relays

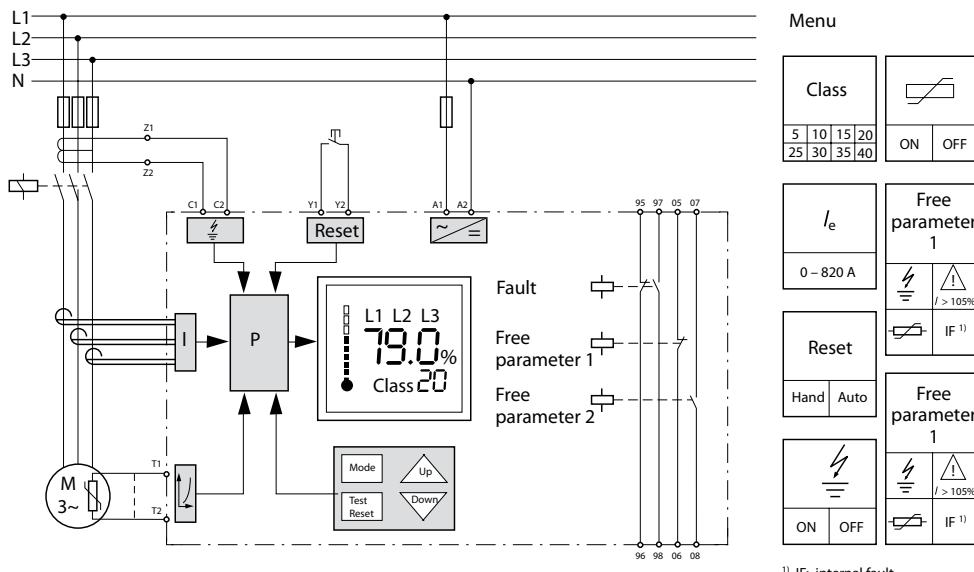
Accessory	Diameter (mm)	For use with...	Fault Current (A)	Catalog Number	Price
SSW Core-Balance Transformers (for ground-leakage monitoring)					
	40	—	0.3	SSW40-0,3	335
	40	—	0.5	SSW40-0,5	335
	40	—	1	SSW40-1	335
	65	—	0.5	SSW65-0,5	445
	65	—	1	SSW65-1	445
	120	—	0.5	SSW120-0,5	1172
	120	—	1	SSW120-1	1172
Mounting Adapter					
	Enables screw mounting of ZEV and Current Sensors to back pan	ZEV ZEV-XSW-25 ZEV-XSW-65 ZEV-XSW-145	—	ZB4-101-GF1	2

Ordering Instructions

- ★ A complete ZEV Electronic Motor Protective Relay consists of
 - One ZEV base unit
 - One Current Sensor
 - One Connecting Cable
- ★ For optional ground leakage protection select one Core Balance Transformer



Circuit for Manual Restart



1) IF: internal fault

Inputs		Outputs	
A1 / A2	Rated control voltage	95 / 96	NC contact for overload / thermistor
T1 / T2	Thermistor sensor	97 / 98	NO contact for overload / thermistor
C1 / C2	SSW core-balance transformers	05 / 06	NC contact freely assignable
Y1 / Y2	Remote reset	07 / 08	NO contact freely assignable

Switchgear and cable sizing corresponding to the respective starting inertia (CLASS)

The switchgear is designed for "CLASS 10" in normal and overload operation. To ensure that the switchgear (circuit-breaker and contactor) as well as the cables are not overloaded with extended tripping times, they must be over-dimensioned accordingly. The rated operational current I_e for switchgear and cables can be calculated with the following current factor while taking the tripping class into account:

Tripping Class	Class 5	Class 10	Class 15	Class 20	Class 25	Class 30	Class 35	Class 40
Current factor for rated operational current I_e	1.00	1.00	1.22	1.41	1.58	1.73	1.89	2.00

Relays with integrated sensor

With the ZEV-XSW-25 to ZEV-XSW-145 push-through sensors, the motor supply leads for each phase are pushed through the respective push-through openings. On motor currents which are less than 1 A, the motor supply leads with the ZEV-XSW-25 are inserted in loops. The number of loops depends on the rated motor current involved.

Number of loops n	4	3	2
Rated motor current I_N [A]	0.31 – 0.4	0.41 – 0.62	0.63 – 1.24
Current settings on relay I_E between lowest and highest value [A]	1.24 – 1.6	1.23 – 1.86	1.26 – 2.48

The current setting I_E of the device is calculated as: $I_E = n \times I_N$

B
Motor Protection



Tripping times for ZEV electronic motor-protective relay

Tripping class, can be selected	5	10	15	20	25	30	35	40
Tripping time in s ($\pm 20\%$)	With 3-pole symmetric loading from cold state							
Setting current I_E	x 3	11.3	22.6	34	45.3	56.6	67.9	79.2
	x 4	8	15.9	23.9	31.8	39.8	47.7	55.7
	x 5	6.1	12.3	18.4	24.6	30.7	36.8	43
	x 6	5	10	15	20	25	30	40
	x 7.2	4.1	8.2	12.3	16.4	20.5	24.5	28.6
	x 8	3.6	7.3	10.9	14.6	18.2	21.9	25.5
	x 10	2.9	5.7	8.6	11.5	14.4	17.2	20.1

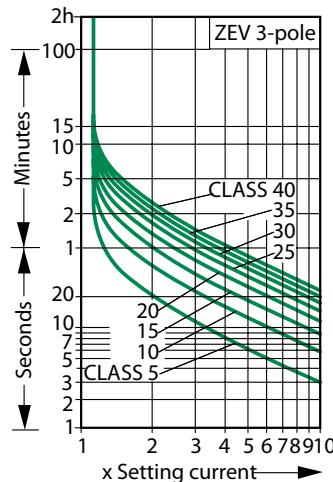
B

Recovery time after trip

Class	5	10	15	20	25	30	35	40
/recovery after overload trip [min]	5	6	7	8	9	10	11	12
/recovery after test button trip [sec]	5	5	5	5	5	5	5	5

Tripping characteristics:

These tripping characteristics are mean values of the spread at 20°C ambient temperature in a cold state. Tripping time depends on response current. With devices at operating temperature, the tripping time of the overload relay reduces to approximately 25% of the read off value.



With a phase failure or unbalance > 50%, the ZEV will trip within 2.5 seconds.

Thermistor tripping

Rated trip resistance $R = 3200 \Omega \pm 15\%$

Recovery resistance $R = 1500 \Omega \pm 10\%$

Total PTC thermistor resistance $\sum R_K \leq 1500 \Omega$

at $R_K \leq 250 \Omega$ per sensor: 6 sensors

at $R_K \leq 100 \Omega$ per sensor: 9 sensors

Ready to respond after trip at 5 °C under response temperature

EC prototype test certification number:

ZEV | PTB 01 ATEX 3233

For protection of motors in EEx e area, also order AWB2300-1433G "ZEV motor-protective system, Overload monitoring of motors in EEx e areas".


Electronic Overload Relay
ZEV
General

Standards	IEC/EN 60947, VDE 0660, UL, CSA		
Climatic proofing	Damp heat, constant, to IEC 60068-2-78; Damp heat, cyclic, to IEC 60068-2-30		
Ambient temperature			
Open ①	[°C]	-25...60 °C	
	[°F]	-13...140 °F	
Enclosed ①	[°C]	-25...40 °C	
	[°F]	-13...104 °F	
Storage	[°C]	-40...80 °C	
	[°F]	-40...176 °F	
Temperature compensation	Continuous		
Mounting position	As required		
Weight	[kg]	0.20	
Mechanical shock resistance half-sinusoidal shock 10ms	[g]	15	
Degree of protection	IP20		
Protection against direct contact when actuated from front	Finger and back-of-hand proof		

Main Contacts

Overload relay setting range	[A]	1 – 820 ②	
Short-circuit protection rating maximum fuse		With overload relay in conjunction with a transformer as required for the contactor	
Terminal screw			M3.5
Tightening torque			[Nm] 0.8
Tools			
Pozidriv screwdriver	[Size]	1	
Standard screwdriver	[mm]	0.8 x 5.5	

Auxiliary and control circuit connections

Rated impulse withstand voltage	U_{imp}	[V]	4000
Overvoltage category / pollution degree			III/3
Terminal capacity			
Solid	[mm²]	1 x (0.5 – 2.5) 2 x (0.5 – 1.5) ③	
Flexible with ferrule	[mm²]	1 x (0.5 – 2.5) 2 x (0.5 – 1.5) ③	
Solid or stranded	[AWG]	1 x (18 – 14)	
Terminal screw		M3.5	
Tightening torque	[Nm]	0.8	
Tools			
Pozidriv screwdriver	[Size]	1	
Standard screwdriver	[mm]	0.8 x 5.5	

① Limited readability of the LCD display at <-15 °C (5 °F).

② Setting range dependant on current sensor.

 ③ Only the following combinations are permissible: 0.5 and 0.75mm², 0.75 and 1 mm², 1 and 1.5 mm².

Electronic Overload Relay
ZEV
Auxiliary and control circuit connections (continued)

Auxiliary circuit rated insulation voltage	U_i	[V AC]	250
Rated operational voltage	U_e	[V AC]	240
Safe isolation to VDE 0106 Part 101 and Part 101/A1			
Between the auxiliary contacts		[V AC]	240 ④
Conventional thermal current	I_{th}	[A]	6
Rated operational current			
AC-15			
Make contact	120V	I_e	[A] 3 ⑤
	240V	I_e	[A] 3 ⑤
	415V	I_e	[A] –
	500V	I_e	[A] –
Break contact			
120V	I_e	[A]	3
240V	I_e	[A]	3
415V	I_e	[A]	–
500V	I_e	[A]	–
DC-13 L/R ≤ 15 ms ⑥			
24V	I_e	[A]	1
60V	I_e	[A]	–
110V	I_e	[A]	–
220V	I_e	[A]	–
Power consumption		$P_{max.}$	[W] 2.5
Short-circuit rating without welding			
Max. fuse		[A gG/gL]	6
Pick-up and drop-out values			
AC operated		[x U_d]	0.85 – 1.1
DC operated		[x U_d]	0.85 – 1.1
UL / CSA			
Rated Voltage		[V AC/DC]	600 / 300
Pilot Duty		[AC]	B600 Same polarity B300 Opposite polarity [DC] R300
Thermistor Protection			
Total resistance (cold)		[Ω]	1500
Response value		[Ω]	2720 – 3680
Reset range		[Ω]	1500 – 1650
Recovery time			
Overload			See page B22
Thermistor tripping			5 °C under response temperature
Ground-fault protection			Immediate


Current Sensors
General

	ZEV-XSW-25	ZEV-XSW-65	ZEV-XSW-145	ZEV-XSW-820
Standards	IEC/EN 60947, VDE 0660, UL, CSA			
Climatic proofing	Damp heat, constant, to IEC 60068-2-78; Damp heat, cyclic, to IEC 60068-2-30			
Ambient temperature				
Open	[°C] -25...60 °C [°F] -13...140 °F	-25...60 °C -13...140 °F	-25...60 °C -13...140 °F	-25...60 °C -13...140 °F
Enclosed	[°C] -25...40 °C [°F] -13...104 °F	-25...40 °C -13...104 °F	-25...40 °C -13...104 °F	-25...40 °C -13...104 °F
Storage	[°C] -40...80 °C [°F] -40...176 °F	-40...80 °C -40...176 °F	-40...80 °C -40...176 °F	-40...80 °C -40...176 °F
Temperature compensation	Continuous			
Mounting position	As required			
Weight	[kg] 0.21	0.37	0.45	0.30
Mechanical shock resistance half-sinusoidal shock 10ms	[g] 15	15	15	15
Degree of protection	IP20			
Protection against direct contact when actuated from front	Finger and back-of-hand proof			
Main Contacts				
Rated impulse withstand voltage	U_{imp} [V AC]	1	1	1
Overvoltage category / pollution degree		1	1	1
Rated insulation voltage	U_i [V AC]	1	1	1
Rated operational voltage	U_e [V AC]	1	1	1
Safe isolation to VDE 0106 Part 101 and Part 101/A1				
Between busbar and sensor	[V AC]	—	—	500
Overload relay setting range	[A]	1 – 25	3 – 65	10 – 145
Short-circuit protection rating maximum fuse	With overload relay in conjunction with a transformer as required for the contactor			
Push-through opening	Ø [mm]	6	13	21
				110

B
Motor Protection

① Dependant on the current wiring that is used.

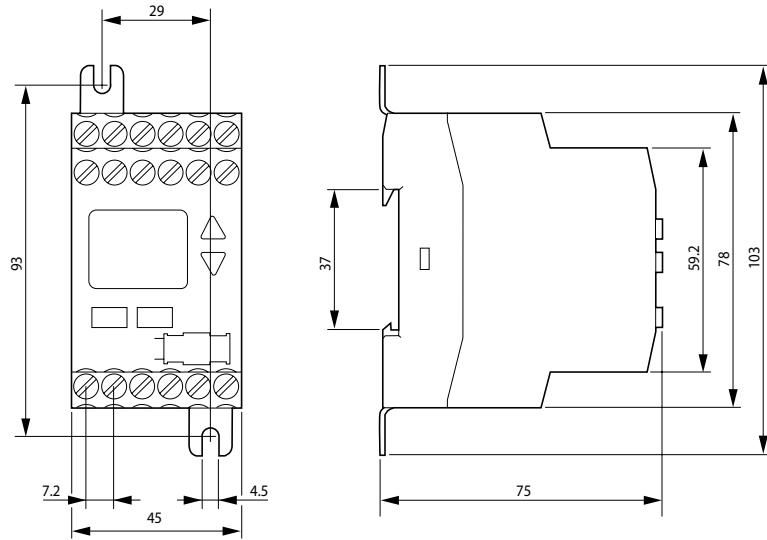
Overload Relays

ZEV

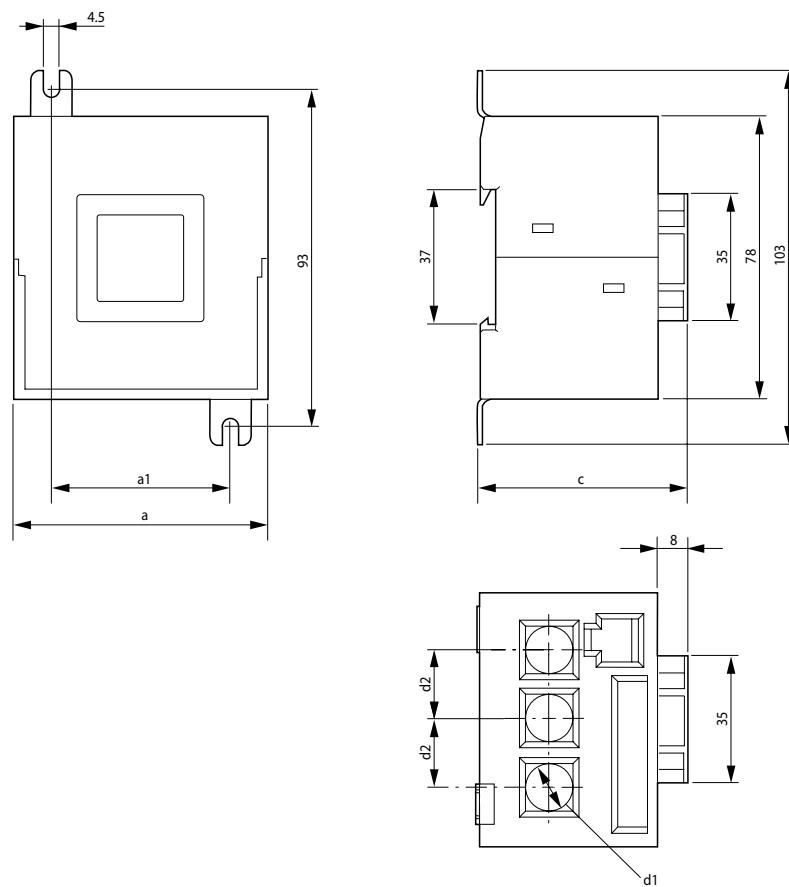
 Dimensions are in millimeters.
 Not intended for manufacturing purposes.

B

Motor Protection


Current Sensors

ZEV-XSW-...

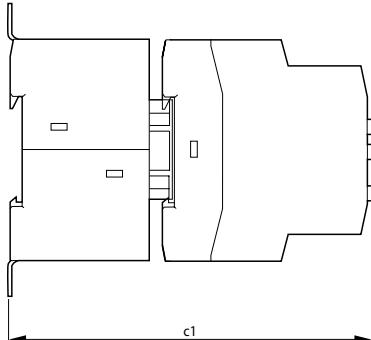


ZEV-XSW-...	25	65	145
a	45	70	90
a1	24	49	68
c	50	58	65
d1	6	13	21
d2	11.2	19	26



Overload Relays

ZEV + ZEV-XSW-...



ZEV + ZEV-XSW-...	25	65	145
c1	120	128	134

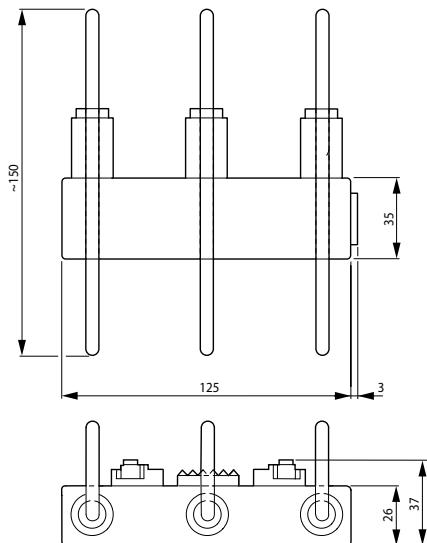
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B

Motor Protection

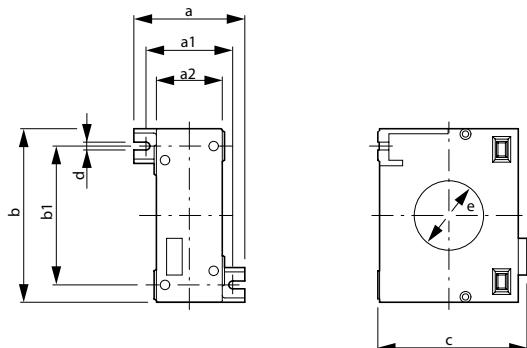
Current Sensor

ZEV-XSW-820

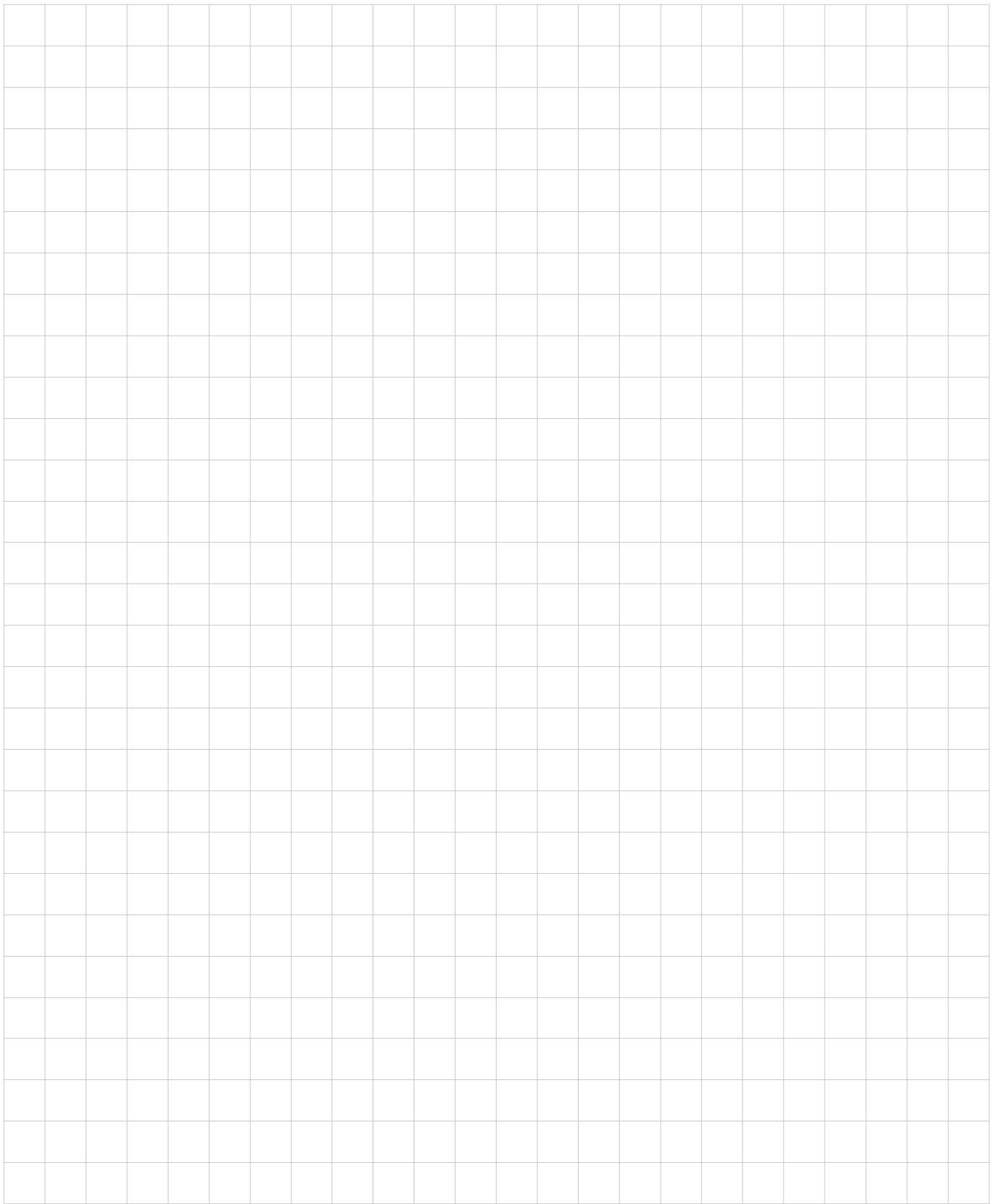


Core-balance Transformer

SSW40-...; SSW65-...; SSW120-...



SSW...	40-...	65...	120...
a	64	75	86.5
a1	50	60	70
a2	38	43	54.5
b	100	124	200
b1	80	100	170
c	86	112	205
d	4.5	4.5	4.5
e	40	65	120



EMT thermistor protection relays

for motors with imbedded P.T.C. thermistors



Moeller's EMT Thermistor Protection Relays are specifically designed to monitor positive temperature coefficient (PTC) thermistors embedded in the motor windings. Typically used in "mission critical" applications, PTC thermistors, coupled with EMT Thermistor Protection Relays provide extremely precise thermal feedback and increased motor protection.

Three designs to choose

All EMT relays feature automatic reset with Power-ON and fault-indicating LED. Depending on the model chosen, the following additional features are also available:

- Selectable manual or automatic reset
- Remote reset
- Short circuit recognition in the sensor circuit
- Reliable fault signaling even under supply voltage failure (zero voltage safety)
- Short circuit recognition and zero-voltage safety can be switched off
- Test button

Universal input voltage

Moeller EMT Thermistor Protection relays accept voltage inputs of 24 – 240V AC 50-60Hz; and 24 – 240V DC making them ideal for the majority of normal control circuit applications.

- > Extremely accurate overload protection
- > Universal supply voltage
- > Choose from basic to advanced protection

Zero-voltage safety

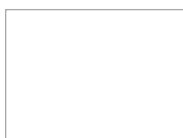
The EMT6-DBK includes fault signaling even with a loss of supply voltage. This important safety feature stores the condition of the relay prior to the loss of power. When power is restored, the relay's output and LED fault indication retain state and act accordingly.

Feature Comparison

Protection Relay

	EMT-6	EMT6-DB	EMT6-DBK
LED power-ON and fault indication	✓	✓	✓
Thermal overload protection (from PTC sensors)	✓	✓	✓
Automatic reset	✓	✓	✓
Universal control voltage	✓	✓	✓
Short circuit recognition in the sensor circuit	✓ (option)	✓ (option)	✓
Manual or automatic reset		✓	✓
Remote or local reset		✓	✓
Test button		✓	✓
Fault signaling with loss of supply voltage (zero-voltage safety)			✓
Short circuit recognition and zero voltage safety can be turned off			✓

✓ = standard features





- > For protection of motors with P.T.C. thermistors embedded in their windings
- > LED display of operational status
- > Manual / Automatic reset or remote reset available

Thermistor Protection Relays

Protection Relay	Description	IEC Rated Operating Current		UL/CSA		Catalog Number	Price
		AC-15 220 – 240 V (A)	AC-14 380 – 400 V (A)	Pilot Duty Rating	Rated Operational Voltage Range		
Automatic Reset							
	<ul style="list-style-type: none"> Automatic RESET Power ON and fault indicating LED display 	3	3	B 300	24 – 240 V 50/60 Hz; 24 – 240 V DC	EMT6	315
	<ul style="list-style-type: none"> Automatic RESET Power ON and fault indicating LED display Short-circuit recognition in the sensor circuit 	3	3	B 300	24 – 240 V 50/60 Hz; 24 – 240 V DC	EMT6-K	255
	<ul style="list-style-type: none"> Automatic RESET Power ON and fault indicating LED display 	3	3	B 300	230 V 50/60 Hz	EMT6(230V)	315
Manual + Automatic Reset							
	<ul style="list-style-type: none"> Manual or automatic RESET For manual or remote resetting Test button Power ON and fault indicating LED display 	3	3	B 300	24 – 240 V 50/60 Hz; 24 – 240 V DC	EMT6-DB	465
	<ul style="list-style-type: none"> Manual or automatic RESET For manual or remote resetting Test button Power ON and fault indicating LED display Short-circuit recognition in the sensor circuit 	3	3	B 300	24 – 240 V 50/60 Hz; 24 – 240 V DC	EMT6-KDB	440
	<ul style="list-style-type: none"> Manual or automatic RESET For manual or remote resetting Test button Power ON and fault indicating LED display 	3	3	B 300	230 V 50/60 Hz	EMT6-DB(230V)	465
Manual + Automatic Reset / Multi-function Device							
	<ul style="list-style-type: none"> Manual or automatic reset / Multi-function device Short-circuit recognition in the sensor circuit Reliable fault signalling even under supply voltage failure (zero-voltage safety) For manual or remote resetting Test button Short-circuit recognition and zero-voltage safety can be switched off Power ON and fault indicating LED display 	3	3	B 300	24 – 240 V 50/60 Hz; 24 – 240 V DC	EMT6-DBK	540

LED display	Flow diagrams	Notes
green		Supply voltage is applied
red		Device has tripped
red		Device has tripped/short circuit in the sensor circuit

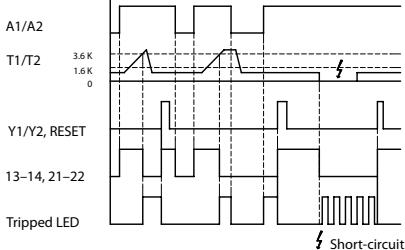
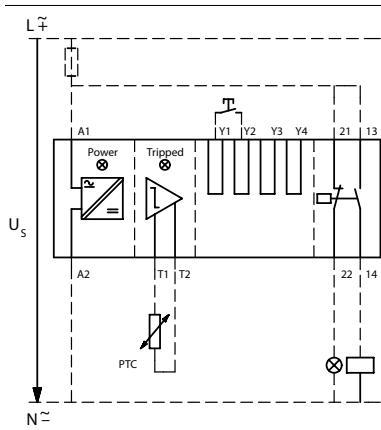
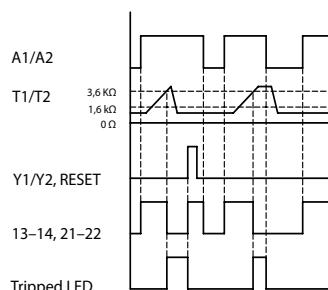
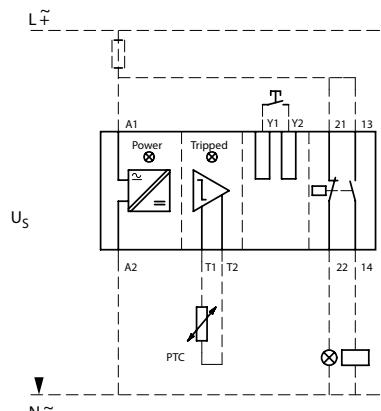
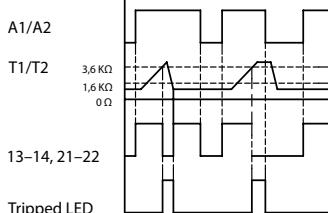
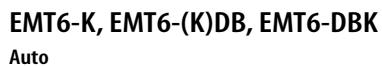
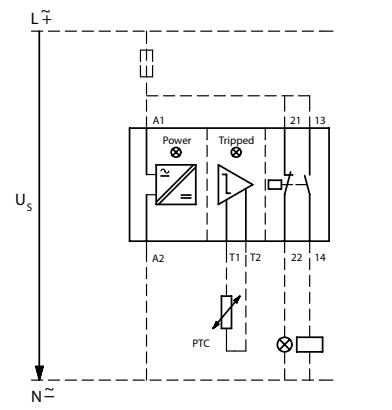
B
Motor Protection

Accessories

Accessory	Description	For use with...	Catalog Number	Price
Screw Adapter				
	Without the adaptor the EMT 6 is suitable for 35mm DIN-rail mounting only. The adapter enables the relay to become a panel mounted device using conventional screws.	EMT6	CS-TE	9

B

Application Notes



With the EMT6, EMT6(230V), EMT6-DB and EMT6-DB(230V) an additional short-circuit protection in the sensor circuit with current monitor is to be provided.

Can be snap-mounted on an EN 50 022 35mm DIN rail.

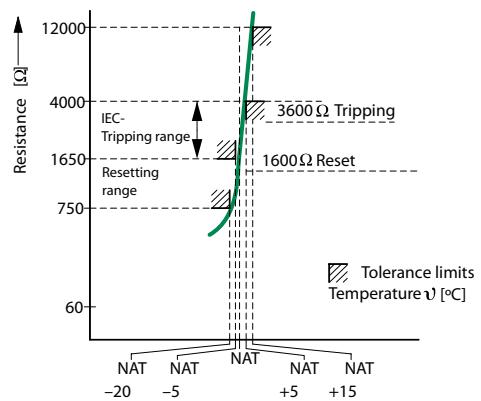
At $R_k \leq 250 \Omega$ per sensor: 6 sensors,
 At $R_k \leq 100 \Omega$ per sensor: 9 sensors in the winding
 (provided by user)
 Maximum length of thermistor cable 250 m (un-
 screened);
 Total PTC thermistor resistance $\Sigma R_k \leq 1500 \Omega$

Sensor characteristic values at U_s and +20 °C

EMT6...		
T1, T2 short-circuited	—	1.9
4 k Ω	3	0.8
T1-T2 open	5.1	—

Functions that can be disconnected on EMT6-DBK:

Function	Disconnection via jumper
Short-circuit recognition	$Y_1 - Y_3$
Zero-voltage safety	$Y_1 - Y_4$



Thermistor Overload Relays

EMT6...

General

Standards	IEC/EN 60947, VDE 0660, UL, CSA			
EC Prototype test certification number	PTB 02 ATEX 3162			
Climatic proofing	Damp heat, constant, to IEC 60068-2-78; Damp heat, cyclic, to IEC 60068-2-30			
Ambient temperature				
Open	[°C / °F]	-25...60 °C / -13...140 °F		
Enclosed	[°C / °F]	-25...45 °C / -13...113 °F		
Storage	[°C / °F]	-45...60 °C / -49...140 °F		
Mounting position		As required		
Weight	[kg]	0.13		
Mechanical shock resistance half-sinusoidal shock 10ms	[g]	10		
Degree of protection		IP20		
Protection against direct contact when actuated from front	Finger and back-of-hand proof			
Safe isolation to VDE 0106 Part 101 and Part 101/A1				
Between the contacts	[V AC]	250		
Between contacts and supply voltage	[V AC]	250		
Auxiliary and Control Circuit Connections				
Rated impulse withstand voltage	U_{imp}	[V AC]	6000	
Overvoltage category / pollution degree		III/3		
Auxiliary and control circuit terminal capacity				
Solid	[mm ²]	1 x 2.5; 2 x (0.5 – 1.5)		
Flexible with ferrule	[mm ²]	1 x 2.5; 2 x (0.5 – 1.5)		
Solid or stranded	[AWG]	20 – 14		
Terminal screw		M3.5		
Tightening torque	[Nm]	1.2		
Tools				
Pozidriv screwdriver	[Size]	2		
Standard screwdriver	[mm]	1 x 6		
Auxiliary Circuit				
Rated insulation voltage	U_i	[V]	400	
Rated operational current				
AC-14				
Make contact	415 V	I_e	[A]	3
Break contact	415 V	I_e	[A]	3
AC-15				
Make contact	240 V	I_e	[A]	3
	415 V	I_e	[A]	1
Break contact	240 V	I_e	[A]	3
	415 V	I_e	[A]	1
Short-circuit protective device				
Max. Fuse	gG/gL	[A]	6	
Control Circuit				
Rated insulation voltage	U_i	[V]	240	
Rated operational voltage	U_e	[V]	240 ①	
Pick-up and drop-out values	[x U_e]	0.85 – 1.1		
Power consumption				
AC	[VA]	3.5		
DC	[W]	2		
Trip at approx.	[Ω]	≥ 3600		
Recovery at approx.	[Ω]	≥ 1600		

B

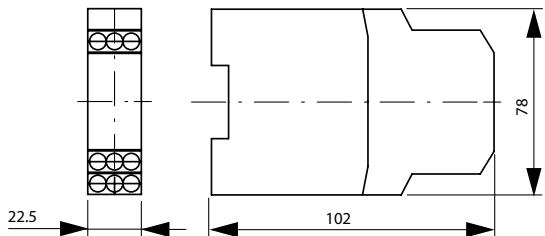
Motor Protection

① EMT6(-DB)230 V; $U_e = 230$ V

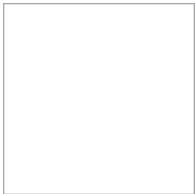
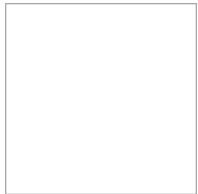
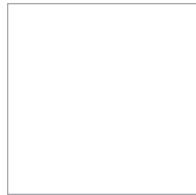
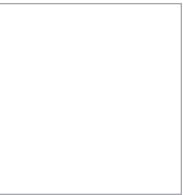
**Thermistor Protection Relays**

EMT6...

Dimensions are in millimeters.
Not intended for manufacturing purposes.

**B**

Motor Protection



control relays

<i>DIL A and DIL ER Control Relays.....</i>	<i>C3</i>
<i>Accessories</i>	<i>C8</i>
<i>Utilization Curves</i>	<i>C12</i>
<i>Travel Diagrams.....</i>	<i>C14</i>
<i>Technical Data</i>	<i>C15</i>
<i>Dimensions</i>	<i>C21</i>

C

Control Relays

MOELLER 

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Control Relays

Notes

C

Control Relays

C2 | *moellerNA.com*

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series DIL control relays

compact general purpose relays for industry



Flexibility, safety and economy... Moeller's DIL series of control relays offer modern features in a compact, smart design. The line is made up of two models; DIL A relays, which are based on Moeller's new range of popular DIL M contactors; and DIL ER relays, which are built in the same compact frame as our miniature DIL EM contactors. Both lines share the same accessories with their contactor family. This simplifies stocking and makes ordering fast and efficient.

Ideal for fail-safe control circuits

Modern applications requiring safety redundancy circuits ensure trouble free fault detection if the control relays have positively guided contacts. Both the DIL A and the miniature DIL ER control relays and auxiliary contacts (except overlapping contacts) meet these requirements. Positively-guided contacts are designed such that no NO contact can close before any NC contact can open. This important feature maintains a minimum contact clearance of 0.5mm and ensures that the NC contact stays open if a NO contact welds. This feature makes Moeller's DIL series of control relays ideal for critical applications such as press control.

Moeller's DC relays also include built-in surge suppressors that eliminate harmful voltage spikes caused when the relay is de-energized. This protects sensitive electronics, such as PLCs, that are within the same control circuit. Suppressors for AC relays are an available option.

DIL A – comprehensive and modern



Base DIL A control relays have four-poles rated to 10 amps, (UL/CSA general purpose). Two and four-pole auxiliary contact blocks may be added to increase the relay's capacity to a maximum of eight poles. Various NO and NC configurations are available, including late break and early make. Auxiliary contacts are also rated to 10 amps.

A comprehensive range of accessories from suppressors and voltage indicators to amplifiers and timing modules make DIL A relays a great choice for applications demanding maximum flexibility.

DIL ER – compact and economical

Moeller's miniature DIL ER relays are small but rugged. These four-pole devices are housed in a package only 45mm (1.77") wide, but provide up to 10 million operations! Two and four-pole auxiliary contact blocks can be used to create a six or eight pole relay. The base relay and auxiliaries are all rated to 10 amps (UL/CSA general purpose).

C

Control Relays

- > 4, 6 and 8 pole general purpose relays
- > Two product lines to choose
- > Versatile and economical
- > Broad line of accessories



- > Six and eight-pole relays available by adding snap-on auxiliary contact block
- > Positively guided contacts; NO and NC contacts can never be closed simultaneously
- > Share common accessories with Moeller's popular DIL M contactor line

DILA Control Relays with AC Coil, 4-pole ①

Control Relay	Schematic	Contacts		UL/CSA		Catalog Number	Price
		NO	NC	Pilot Duty Rating	General Purpose (A)		
		4	0	A 600 P 300	10	DILA-40◆	62
		3	1			DILA-31◆	62
		2	2			DILA-22◆	62

A.C. Coil Codes ①

Complete catalog number (◆) with...	Voltage Range	
	50Hz	60Hz
(24V60Hz)	—	24V
(48V60Hz)	42V	48V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage								VA	
		120VAC		240VAC		480VAC		600VAC			
		Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2	7200	720
UL/CSA Standard	Continuous Amps	125VDC								VA	
		Make	Break	Make	Break	Make	Break	Make	Break		
		5	1.1	1.1	0.55	0.55	—	—	—	138	138

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

① Other coil voltages between 12 and 600VAC available by special order; Contact your Moeller representative for information.

Ordering Instructions

- 1 Locate the desired relay
- 2 Complete catalog number by adding coil voltage
- 3 See pages C8 - C11 for auxiliaries & accessories



- > Six and eight-pole relays available by adding snap-on auxiliary contact block
- > DC coils supplied with an integrated varistor surge suppressor
- > Positively guided contacts; NO and NC contacts can never be closed simultaneously
- > Share common accessories with Moeller's popular DIL M contactor line

DILA Control Relays with DC Coil, 4-pole ①

Control Relay	Schematic	Contacts		UL/CSA		Catalog Number	Price
		NO	NC	Pilot Duty Rating	General Purpose (A)		
		4	0	A 600 P 300	10	DILA-40◆	74
		3	1			DILA-31◆	74
		2	2			DILA-22◆	74

D.C. Coil Codes ①

Complete catalog number (◆) with...	Voltage
(24VDC)	24V
(48VDC)	48V

C

Control Relays

Ordering Instructions

- 1 Locate the desired relay
- 2 Complete catalog number by adding coil voltage
- 3 See pages C8 - C11 for auxiliaries & accessories

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage						VA	
		120VAC		240VAC		480VAC			
Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2
UL/CSA Standard	Continuous Amps	125VDC		250VDC		301-600VDC		VA	
P300	5	1.1	1.1	0.55	0.55	—	—		
		Make	Break	Make	Break	Make	Break	138	138

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

① Other coil voltages between 12 and 250VDC available by special order; Contact your Moeller representative for information.

- > Miniature, economical relay for worldwide use
- > Six and eight-pole relays available by adding snap-on auxiliary contact block
- > Positively guided contacts; NO and NC contacts can never be closed simultaneously
- > Share common accessories with Moeller's popular DIL EM contactor line

DILER Miniature Control Relays with AC Coil, 4-pole

Control Relay	Schematic	Contacts		UL/CSA		Catalog Number	Price
		NO	NC	Pilot Duty Rating	General Purpose (A)		
		4	0	A 600 P 300	10	DILER-40◆	60
		3	1			DILER-31◆	60
		2	2			DILER-22◆	60

C
Control Relays

A.C. Coil Codes

Complete catalog number (◆) with...	Voltage Range	
	50 Hz	60Hz
(24V60Hz)	—	24V
(48V60Hz)	42V	48V
(120V60Hz)	110V	120V
(208V60Hz)	—	208V
(240V60Hz)	230V	240V
(480V60Hz)	415V	480V
(600V60Hz)	—	600V

Ordering Instructions

- 1 Locate the desired relay
- 2 Complete catalog number by adding coil voltage
- 3 See pages C8 - C11 for auxiliaries & accessories

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage						VA	
		120VAC		240VAC		480VAC			
Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2
UL/CSA Standard	Continuous Amps	125VDC		250VDC		301-600VDC		VA	
P300	5	1.1	1.1	0.55	0.55	—	—	138	138

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

- > Miniature, economical relay for worldwide use
- > Six and eight-pole relays available by adding snap-on auxiliary contact block
- > DC coils have an integrated Resistor/Diode combination surge suppressor
- > Positively guided contacts; NO and NC contacts can never be closed simultaneously
- > Share common accessories with Moeller's popular DIL EM contactor line

DILER Miniature Control Relays with DC Coil, 4-pole

Control Relay	Schematic	Contacts		UL/CSA		Catalog Number	Price
		NO	NC	Pilot Duty Rating	General Purpose (A)		
		4	0	A 600 P 300	10	DILER-40-G◆	70
		3	1			DILER-31-G◆	70
		2	2			DILER-22-G◆	70

D.C. Coil Codes

Complete catalog number (◆) with...	Voltage
(24VDC)	24V
(48VDC)	48V
(110VDC)	110V

Ordering Instructions

- 1 Locate the desired relay
- 2 Complete catalog number by adding coil voltage
- 3 See pages C8 - C11 for auxiliaries & accessories

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage								VA	
		120VAC		240VAC		480VAC		600VAC			
		Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2	7200	720
UL/CSA Standard	125VDC	250VDC	301-600VDC							VA	
	Continuous Amps	Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
P300	5	1.1	1.1	0.55	0.55	—	—	—	—	138	138

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

DILA Auxiliary Contact Modules ①

Accessory	Contacts		UL/CSA Pilot Duty Rating	UL/CSA General Use (A)		Schematic	For Use With...	Catalog Number	Price
	NO	NC		600V AC	250V DC				
	2	0	A600 P300	10	1		DILA DILM7 – DILM32	DILA-XHI20	26
	1	1						DILA-XHI11	26
	0	2						DILA-XHI02	26
	1EM ②	1LB ②						DILA-XHIV11	50
	4	0	A600 P300	10	1		DILA DILM7 – DILM32	DILA-XHI40	46
	3	1						DILA-XHI31	46
	2	2						DILA-XHI22	46
	1	3						DILA-XHI13	46
	0	4						DILA-XHI04	46
	1 + 1EM ②	1 + 1LB ②						DILA-XHIV22	72

① Positively guided contacts: Standard NO and NC contacts can never be closed simultaneously; By definition, overlapping contacts (i.e., Early Make and Late Break) cannot be positively guided.

② EM = Early Make.
LB = Late Break.

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage								VA	
		120VAC		240VAC		480VAC		600VAC			
		Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2	7200	720
UL/CSA Standard	Continuous Amps	125VDC		250VDC		301-600VDC				VA	
P300	5	1.1	1.1	0.55	0.55	—	—	—	—	138	138

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

DILER Auxiliary Contact Modules ①

Accessory	Contacts		UL/CSA Pilot Duty Rating	UL/CSA General Use (A)		Schematic	For Use With...	Catalog Number	Price
	NO	NC		600V AC	250V DC				
	0	2	A600 P300	10	1		DILER DILEM	02DILE	20
	1	1						11DILE	20
	2	0						20DILE	20
	1EM ②	1LB ②						11DDILE	40
	0	4	A600 P300	10	1		DILER DILEM	04DILE	32
	1	3						13DILE	32
	2	2						22DILE	32
	3	1						31DILE	32
	4	0						40DILE	32
	1 + 1EM ②	1 + 1LB ②						22DDILE	60

C

Control Relays

UL/CSA Rating Codes (per UL508 and CSA 22.2 No.14-95)

UL/CSA Standard	Continuous Amps	Circuit Voltage								VA	
		120VAC		240VAC		480VAC		600VAC			
		Make	Break	Make	Break	Make	Break	Make	Break	Make	Break
A600	10	60	6	30	3	15	1.5	12	1.2	7200	720
UL/CSA Standard	Continuous Amps	125VDC		250VDC		301-600VDC		VA		Make	Break
		Make	Break	Make	Break	Make	Break				
P300	5	1.1	1.1	0.55	0.55	—	—	138	138		

NOTE: This table represents minimum requirements to achieve a rating of A600/P300. All Moeller relays meet or exceed these standards.

① Positively guided contacts: Standard NO and NC contacts can never be closed simultaneously; By definition, overlapping contacts (i.e., Early Make and Late Break) cannot be positively-driven.

② EM = Early Make.
LB = Late Break.

Suppressors and Voltage Indicator ①

Accessory	Description	Supply Voltage	Schematic	For use with...	Catalog Number	Price
RC Suppressors ①						
	For AC operated relays (50-60 Hz). Please be aware that RC Suppressors can cause a drop-out delay.	24 – 48V AC		DILER DILEM	RCDILE48	32
		110 – 250V AC			RCDILE250	32
	For AC operated relays (50-60 Hz). DC operated relays have an integrated suppressor. Please be aware that Suppressors can cause a drop-out delay.	24 – 48V AC		DILA DILM7 – 12 DILMP20	DILM12-XSPR48	45
		110 – 240V AC			DILM12-XSPR240	45
		240 – 500V AC			DILM12-XSPR500	45
Varistor Suppressors ①						
	For AC operated Relays (50-60 Hz). DC operated Relays have an integrated suppressor.	24 – 48V AC		DILER DILEM	VGDILE48	28
		110 – 250V AC			VGDILE250	28
		380 – 415V AC			VGDILE415	28
	For AC operated Relays (50-60 Hz). DC operated Relays have an integrated suppressor.	24 – 48V AC		DILA DILM7 – 12 DILMP20	DILM12-XSPV48	45
		48 – 130V AC			DILM12-XSPV130	45
		130 – 240V AC			DILM12-XSPV240	45
		240 – 500V AC			DILM12-XSPV500	45
	Suppressor with LED For AC operated Relays (50-60 Hz). DC operated Relays have an integrated suppressor.	24 – 48V AC		DILA DILM7 – 12 DILMP20	DILM12-XSPVL48	50
		130 – 240V AC			DILM12-XSPVL240	50
Free Wheel Diode Suppressor ①						
	For DC operated Relays. Functions in addition to the built-in DC suppressor circuit. Prevents negative breaking voltage when relays are used with sensitive electronics.	12 – 250V DC		DILA DILM7 – DILM12 DILMP20	DILM12-XSPD	27
Voltage Indicator ①						
	For DC operated Relays. Indicates presence of control voltage.	24 – 48V DC		DILA DILM7 – 12 DILMP20	DILM12-XSPI48	35
		48 – 130V DC			DILM12-XSPI130	35
		130 – 250V DC			DILM12-XSPI250	35
Amplifier Module (separate mounting)						
	DC operated Relays. Interposing relay that provides a dry contact signal to activate an AC operated Contactor or Relay; Actuates on as little as 25mA	24V DC [25mA...2A] ②		When 24VDC low current [25mA...2A] control is required to operate AC coils ②	ETS4-VS3	161

① Suppressors, voltage indicators and electronic timers cannot be mounted simultaneously.

② When contactor AC coil is over 2A, use DILER or DILEM-G relay instead.

Electronic Timing Modules ①

Accessory	Description	Supply Voltage	Timing Range (sec)	Schematic	For use with...	Catalog Number	Price
	ON delay May not be combined with Auxiliary Contact Blocks, Suppressors or Voltage Indicator.	24V AC/DC	Selectable: 0.05 – 1 0.5 – 10 5 – 100		DILA DILM7 – 32 DILMP20	DILM32-XTEE11(RA24)	157
		100 – 130V AC				DILM32-XTEE11(RAC130)	157
		200 – 240V AC				DILM32-XTEE11(RAC240)	157
	OFF delay May not be combined with Auxiliary Contact Blocks, Suppressors or Voltage Indicator.	24V AC/DC	0.05 – 1		DILA DILM7 – 32 DILMP20	DILM32-XTED11-1(RA24)	175
			0.5 – 10			DILM32-XTED11-10(RA24)	175
			5 – 100			DILM32-XTED11-100(RA24)	175
		100 – 130V AC	0.05 – 1			DILM32-XTED11-1(RAC130)	175
			0.5 – 10			DILM32-XTED11-10(RAC130)	175
			5 – 100			DILM32-XTED11-100(RAC130)	175
		200 – 240V AC	0.05 – 1			DILM32-XTED11-1(RAC240)	175
			0.5 – 10			DILM32-XTED11-10(RAC240)	175
			5 – 100			DILM32-XTED11-100(RAC240)	175
Transparent Cover							
	Snap-mounts onto the Timing Module to prevent tampering				DILM32-XTE...	DILM32-XTEPLH	9

Miscellaneous Accessories

Accessory	Description	For use with...	Catalog Number	Price
Fast On Connectors				
	<ul style="list-style-type: none"> 1 x (6.3 x 0.8) mm or 2 x (2.8 x 0.8) mm For auxiliary contact and coil connections Use connectors with insulated sleeves. Standard quantity: 100 	DILER DILEM DILM185 – DILM1000	BT483	0.80
Jumper				
	<ul style="list-style-type: none"> For parallel connection of auxiliary contacts Not insulated Standard quantity: 100 	DILER DILEM	BT480	0.80
Transparent Cover				
	<ul style="list-style-type: none"> Cover snap-mounts onto the relay to prevent tampering Protection to IP40 Cannot be used with any externally mounted components 	DILER DILEM	HDILE	6.00

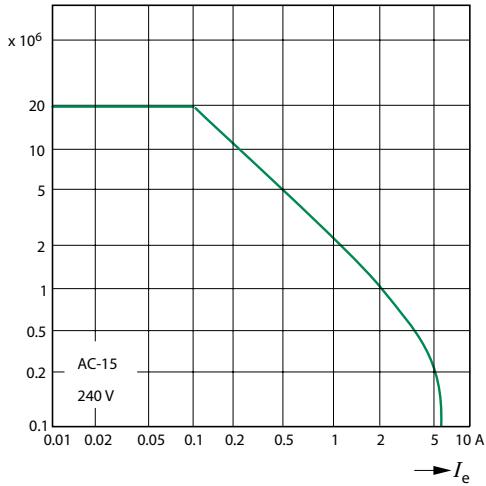
① Suppressors, voltage indicators and electronic timers cannot be mounted simultaneously; Electronic timers cannot be combined with Auxiliary Contact Blocks.



DILA (AC-15)

Component lifespan (operations)

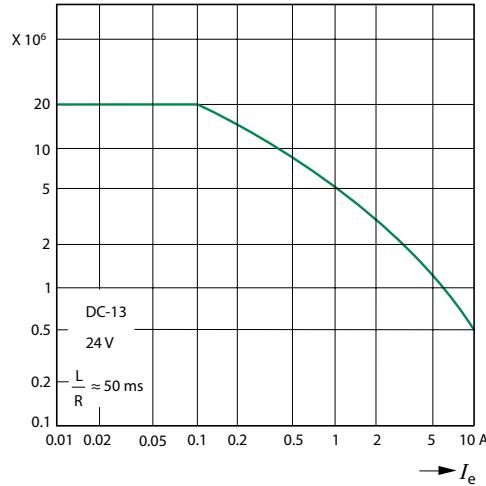
I_e = Rated operational current



DILA (DC-13) ①

Component lifespan (operations)

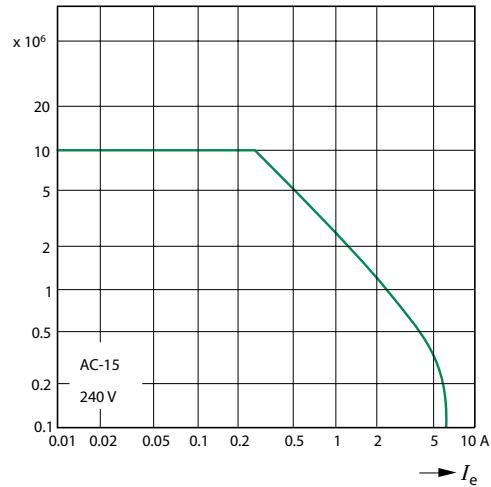
I_e = Rated operational current



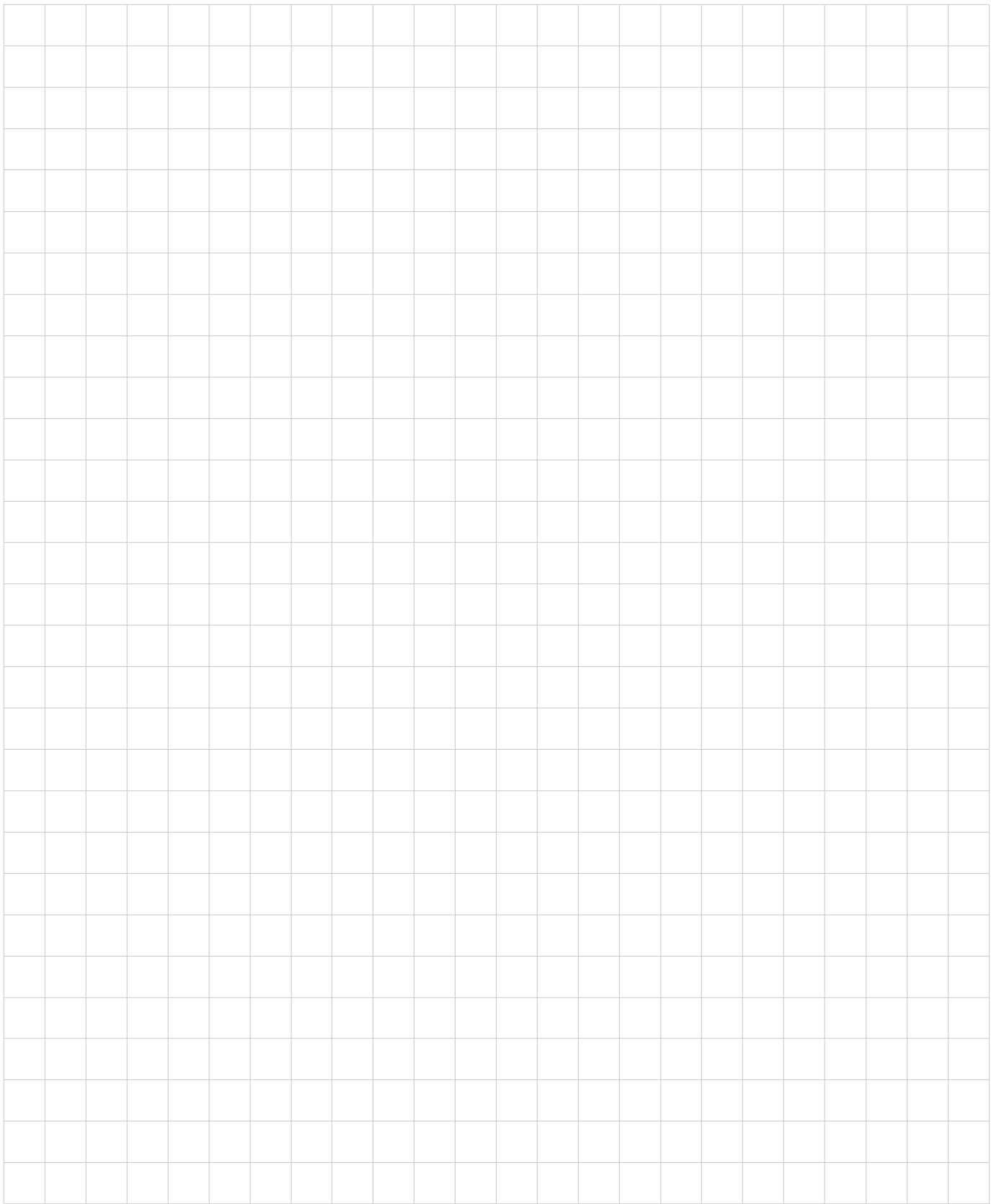
DILER (AC-15)

Component lifespan (operations)

I_e = Rated operational current



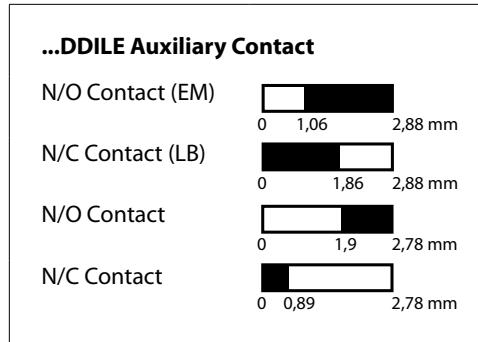
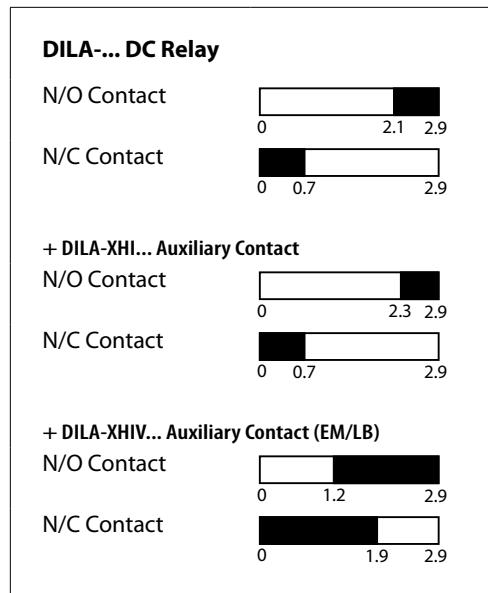
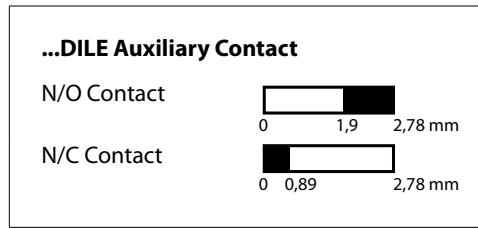
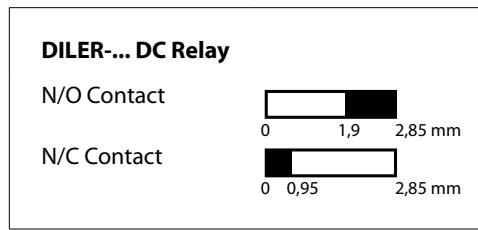
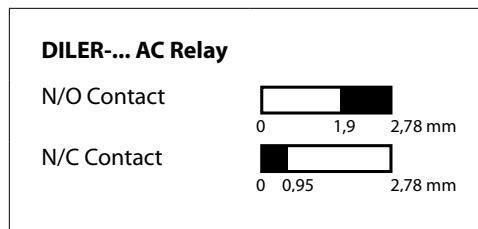
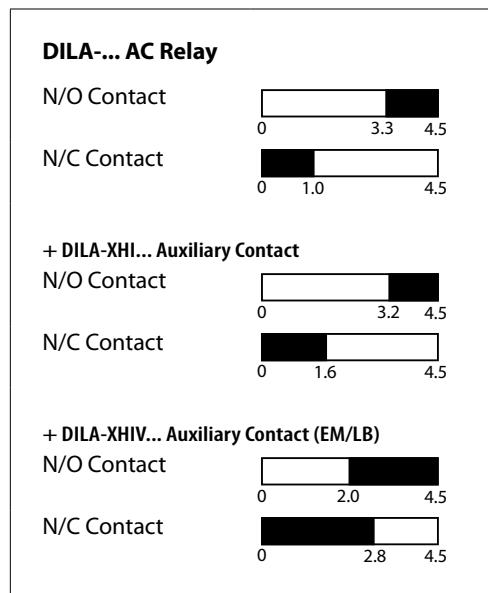
① Making and breaking conditions to DC-13; time constant as stated on page 135.





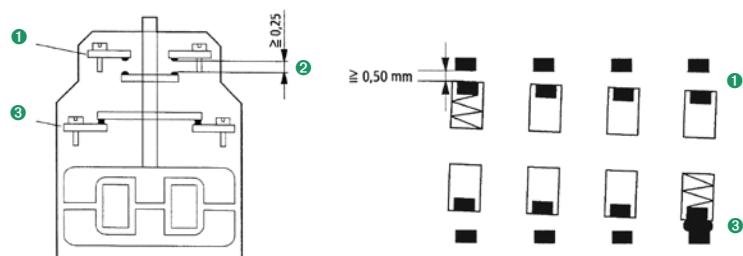
Travel Diagrams for Control Relays

The diagrams show the closing and opening of the auxiliary contacts of control relays and auxiliary contacts at no load. Tolerances are not taken into consideration.



Positively Guided Contacts

Both DIL A and DIL ER relays are designed with positively guided contacts. The break contact will not close if the make contact becomes welded.



- ① Break contact.
- ② $\geq 0,25$ mm with double-break contacts.
- ③ Make contact.

Control Relays	DILA	DILA-XHI	DILER	...(D)DILE
General				
Standards				
Lifespan, mechanical				
AC operated	Ops [x 10 ⁶]	20	10	10
DC operated	Ops [x 10 ⁶]	20	10 20	20
Maximum operating frequency	Ops/h	9000	9000	9000
Climatic proofing		Damp heat, constant to IEC 60068-2-78; Damp heat, cyclical, to IEC 60068-2-30		
Ambient temperature				
Open	[°C] [°F]	-25...60 °C -13...140 °F	-25...60 °C -13...140 °F	-25...50 °C -13...122 °F
Enclosed	[°C] [°F]	-25...40 °C -13...104 °F	-25...40 °C -13...104 °F	-25...40 °C -13...104 °F
Storage	[°C] [°F]	-40...80 °C -40...176 °F	-40...80 °C -40...176 °F	— —
Mounting position			As required, except vertically A1/A2 at the bottom	As required, except vertically A1/A2 at the bottom
Mechanical shock resistance (IEC/EN 60068-2-27) half-sinusoidal shock 10 ms				
Base unit with auxiliary contact module				
Make contact	[g]	7	7	10
Break contact	[g]	5	5	8
Degree of protection		IP20	IP20	IP20
Protection against direct contact from the front when actuated by a perpendicular test finger (IEC 536)		Finger and back-of-hand proof		
Weight				
AC operated	[kg]	0.23	0.23	0.17
DC operated	[kg]	0.28	0.28	—
Terminal capacity				
Solid	[mm ²]	1 x (0.75 – 4) 2 x (0.75 – 2.5)	1 x (0.75 – 4) 2 x (0.75 – 2.5)	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)
Flexible with ferrule	[mm ²]	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)	1 x (0.75 – 1.5) 2 x (0.75 – 1.5)
Solid or stranded	[AWG]	18 – 14	18 – 14	18 – 14
Terminal screw		M3.5	M3.5	M3.5
Tightening torque	[Nm]	1.2	1.2	1.2
Tools				
Pozidrive screwdriver	[Size]	2	2	2
Standard screwdriver	[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6


Control Relays
Contacts

	DILA	DILA-XHI	DILER	...(D)DILE	
Interlocked opposing contacts to ZH 1/457, including auxiliary contact module	Yes	Yes	Yes	Yes	
Rated impulse withstand voltage	U_{imp} [V AC]	6000	6000	6000	
Overtoltage category/pollution degree		III/3	III/3	III/3	
Rated insulation voltage	U_i [V AC]	690	690	690	
Rated operational voltage	U_e [V AC]	690	500	600	
Safe isolation to VDE 0106 Part 101 and Part 101/A1					
Between coil and auxiliary contacts	[V AC]	400	400	300	
Between the auxiliary contacts	[V AC]	400	400	300	
Rated operational current					
AC-15	220/240V I_e [A]	6	6	6	
	380/415V I_e [A]	4	3	3	
	500V I_e [A]	1.5	—	1.5	
DC-13 ①	DC-13 L/R ≤ 15 ms	Contacts in series:			
	1 24V [A]	10	10	2.5	
	1 60V [A]	6	6	—	
	2 60V [A]	10	10	2.5	
	1 110V [A]	3	3	—	
	3 110V [A]	6	6	1.5	
	1 220V [A]	1	1	—	
	3 220V [A]	5	5	0.5	
DC-13 L/R ≤ 50 ms	Contacts in series:				
	3 24V [A]	4	—	—	
	3 60V [A]	4	—	—	
	3 110V [A]	2	—	—	
	3 220V [A]	1	—	—	
Contact reliability (at $U_e = 24$ V DC, $I_{min} = 17$ V, $I_{min} = 5.4$ mA)	Fault probability	$[\lambda]$	<10 ⁸ , < one failure in 100 million operations		
Conventional thermal current	I_{th}	[A]	16	16	10
Short-circuit rating without welding					
Maximum overcurrent protective device	220/240V	[PKZMO]	4	—	4
	380/415V	[PKZMO]	4	—	4
Short-circuit protection, max-fuse ②	500V	[A gG/gL]	10	10	6
	500V	[A fast]	—	—	10
Current heat losses at load of I_{th}					
AC operated		[W]	0.3	0.3	0.2
DC operated		[W]	0.3	0.3	0.3

① Making and breaking conditions to DC-13, time constant as stated.

② Short circuit protection maximum fuse.

Control Relays		DILA	DILA-XHI	DILER	...(D)DILE
Magnet Systems					
Pick-up and drop-out values					
AC operated					
Single-voltage coil 50 Hz and dual-voltage coil 50 Hz, 60 Hz	Pick-up	[x U_c]	0.8 – 1.1	–	0.8 – 1.1
Dual-frequency coil 50/60 Hz	Pick-up	[x U_c]	0.8 – 1.1	–	0.85 – 1.1
DC operated ①					
Pick-up voltage	Pick-up	[x U_c]	0.8 – 1.1	–	0.85 – 1.3
At 24 V: without auxiliary contact module (40 °C)	Pick-up	[x U_c]	0.7 – 1.3	–	0.7 – 1.3
Power consumption					
Single-voltage coil 50 Hz and dual-voltage coil 50 Hz, 60 Hz	Pick-up	[VA]	24	–	25
	Pick-up	[W]	19	–	22
Single-voltage coil 50 Hz and dual-voltage coil 50 Hz, 60 Hz	Sealing	[VA]	3.4	–	4.6
	Sealing	[W]	1.2	–	1.3
Dual-frequency coil 50/60 Hz at 50 Hz	Pick-up	[VA]	27	–	30
	Pick-up	[W]	22	–	26
Dual-frequency coil 50/60 Hz at 50 Hz	Sealing	[VA]	4.2	–	5.4
	Sealing	[W]	1.4	–	1.6
Dual-frequency coil 50/60 Hz at 60 Hz	Pick-up	[VA]	25	–	29
	Pick-up	[W]	25	–	24
Dual-frequency coil 50/60 Hz at 60 Hz	Sealing	[VA]	3.3	–	3.9
	Sealing	[W]	1.2	–	1.1
DC operated	Pull-in = Sealing	[W]	3	–	2.6
Duty factor		[% DF]	100	–	100
Switching times at 100 % U_c (approximate values)					
AC operated closing delay		[ms]	≤ 21	–	14 – 21
AC operated make contact opening delay		[ms]	≤ 18	–	8 – 18
AC operated with auxiliary contact module, max. closing delay		[ms]	–	–	45
DC operated closing delay		[ms]	≤ 31	–	26 – 35
DC operated, make contact opening delay		[ms]	≤ 12	–	15 – 25
DC operated with auxiliary contact module, max. closing delay		[ms]	–	–	70
					70

① Pure DC voltage or three-phase bridge rectifier or full wave rectifier with smoothing capacitor (or filter).


Amplifier Module; Timing Relay
ETS4-VS3 Amplifier Module
DILM32-XTE Timing Relay
General

Standards	UL, CSA, IEC/EN 60947, VDE 0660			UL, CSA, DIN EN61812, IEC/EN 60947, VDE 0660
Lifespan, mechanical				
AC operated	Ops	[x 10 ⁶]	—	3
DC operated	Ops	[x 10 ⁶]	30	3
Maximum operating frequency	220V 230V	Ops	[x 10 ⁶]	72000
Climatic proofing	Damp heat, constant to IEC 60068-2-78; Damp heat, cyclical, to IEC 60068-2-30			
Ambient temperature				
Storage		[°C / °F]	10 °C / 50 °F	-40...80 °C / -40...176 °F
Open		[°C / °F]	-25...60 °C / -13...140 °F	-25...60 °C / -13...140 °F
Enclosed		[°C / °F]	-25...45 °C / -13...113 °F	-25...40 °C / -13...104 °F
Mounting position	As required			As required, not suspended
Mechanical shock resistance (IEC/EN 60068-2-27)				
Half-sinusoidal shock 20 ms		[g]	10	—
NO contact				
Half-sinusoidal shock 10 ms		[g]	10	6
NO contact		[g]	8	6
Degree of protection	IP20			IP20
Protection against direct contact when actuated from the front (IEC 536)	Finger and back-of-hand proof			
Weight	[kg (oz)]	0.09 (3.17)		0.09 (3.17)
Terminal capacity				
Solid	[mm ²]	1 x (0.75 – 2.5) 2 x (0.75 – 2.5) ①	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)	1 x (0.75 – 2.5) 2 x (0.75 – 2.5)
Flexible with ferrule	[mm ²]	1 x (0.75 – 2.5) 2 x (0.75 – 1.5) ①	1 x (0.75 – 1.5) 2 x (0.75 – 1.5)	1 x (0.75 – 1.5) 2 x (0.75 – 1.5)
Solid or stranded	[AWG]	16 – 14	16 – 14	18 – 14
Terminal screw		M3.5		M3.5
Tools				
Pozidrive screwdriver	[Size]	2	2	
Standard screwdriver	[mm]	0.8 x 5.5 1 x 6	0.8 x 5.5 1 x 6	1 x 6
Tightening torque	[Nm]	1.2		1.2
Contacts				
Rated impulse withstand voltage	U_{imp}	[V AC]	6000	6000
Overvoltage category/pollution degree			III/3	III/3
Rated insulation voltage				
UL / CSA		[V AC]	250	—
IEC	U_i	[V AC]	440	600
Rated operational voltage	U_e	[V AC]	440	400

① Use only equal cross sections.

Amplifier Module; Timing Relay	ETS4-VS3 Amplifier Module	DILM32-XTE Timing Relay
Contacts (continued)		
Rated operational current		
UL / CSA (general purpose) B300	I_e [A]	10
AC-15	220/240 V I_e [A]	2
	380/415 V I_e [A]	2
DC-13 ①		please inquire
DC-13 L/R – 15 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	2.6 1 0.6 0.2
DC-13 L/R – 50 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	2 0.6 0.08 0.08
DC-13 L/R – 300 ms	Contacts in series: 1 24 V [A] 1 60 V [A] 1 110 V [A] 1 220 V [A]	0.6 0.2 0.08 0.03
Safe isolation to VDE 0106 Part 101 and Part 101/A1		
Between coil and auxiliary contacts	[V AC]	—
Between the auxiliary contacts	[V AC]	250 250
Control circuit reliability (at $U_e = 24$ V DC, $U_{min} = 17$ V, $I_{min} = 5.4$ mA)	Failure rate [λ]	<10 ⁸ , < one failure in 100 million operations
Conventional thermal current	I_{th} [A]	6
Component lifespan		
AC-15		
230V, $I_e = 0.1$ A	Ops [x 10 ⁶]	7
230V, $I_e = 1.2$ A	Ops [x 10 ⁶]	1
Short-circuit rating without welding		
Short-circuit protection, max-fuse		
500 V	[A gG/gL]	—
500 V	[A fast]	4
6		—
Magnet Systems		
Voltage tolerance		
AC operated	Pick-up [x U_c]	—
DC operated	Pick-up [x U_c]	0.85 – 1.2
0.8 – 1.1		
0.7 – 1.2		
Power consumption		
AC	Pick-up [VA]	—
DC	Pick-up [W]	—
DC operated	Pull in -Sealing [W]	0.6
2		
1.8		
0		
Duty factor	[% DF]	100
100		
Switching times at 100 % U_c (approximate values)		
DC operated closing delay	[ms]	7
DC operated opening delay	[ms]	3
Maximum operating frequency	[Ops/h]	—
6 A / 250V	[Ops/h]	9000
3600		
360		
Minimum contact closing time		
On-delayed	[ms]	—
Off-delayed	[ms]	—
< 50		
< 200		
Repetition accuracy (with constant parameters)	Deviation [%]	—
Recovery time (after 100% time delay)	[ms]	—
Contact changeover time	t_u [ms]	—
10		

① Making and breaking conditions to DC-13, time constant as stated.



Control Relays

Notes

C

Control Relays

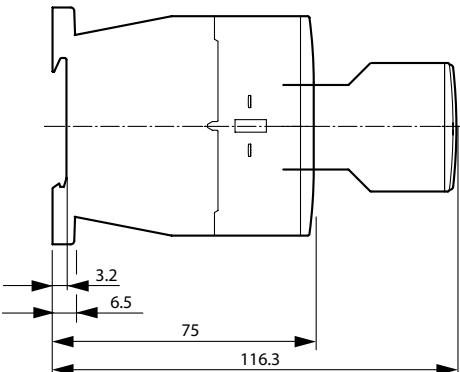
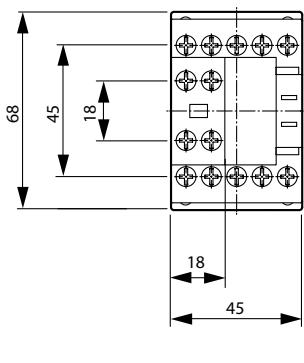
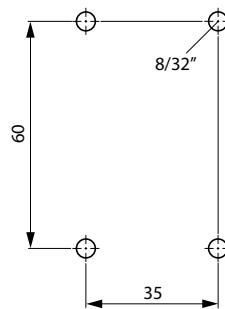
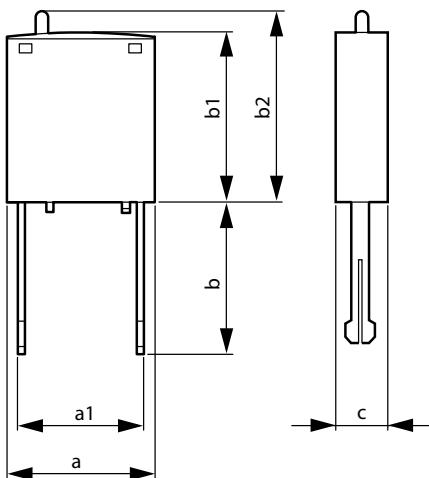
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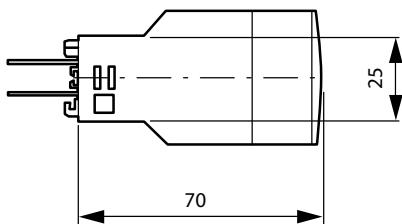
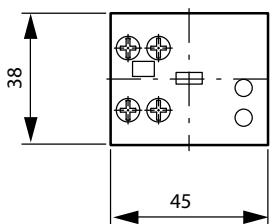
For Immediate Delivery call KMParts.com at (866) 595-9616

DILA Control Relays

DILA-...+ DILA-XHI...

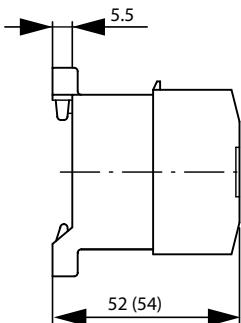
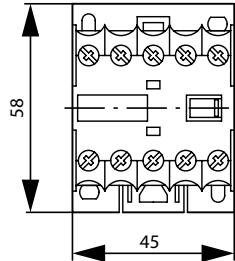

 Dimensions are in millimeters.
Not intended for manufacturing purposes.

DILM12-XSP...


dimension	DILM12-XSPR... DILM12-XSPV...
a	25
a1	9.2
b	25.9
b1	28
b2	~32
c	9

DILM32-XTE...


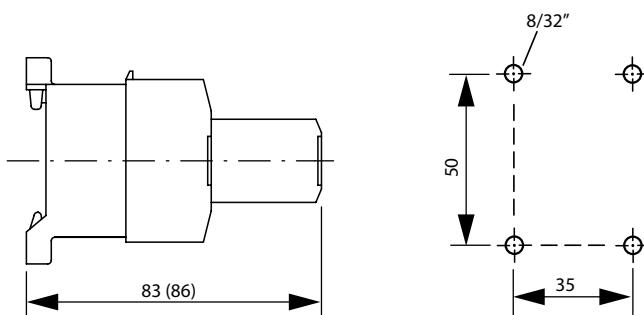
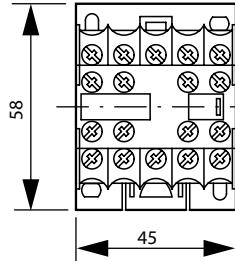
DILER Control Relays

DILER-...

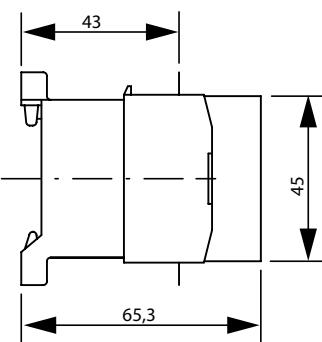
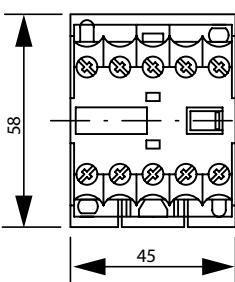


Dimensions are in millimeters.
Not intended for manufacturing purposes.

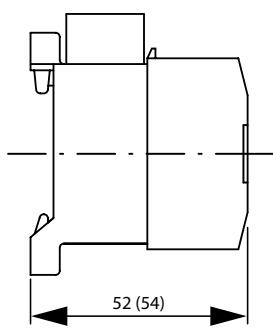
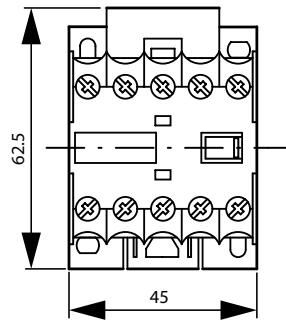
DILER-... + ...(D)DILE

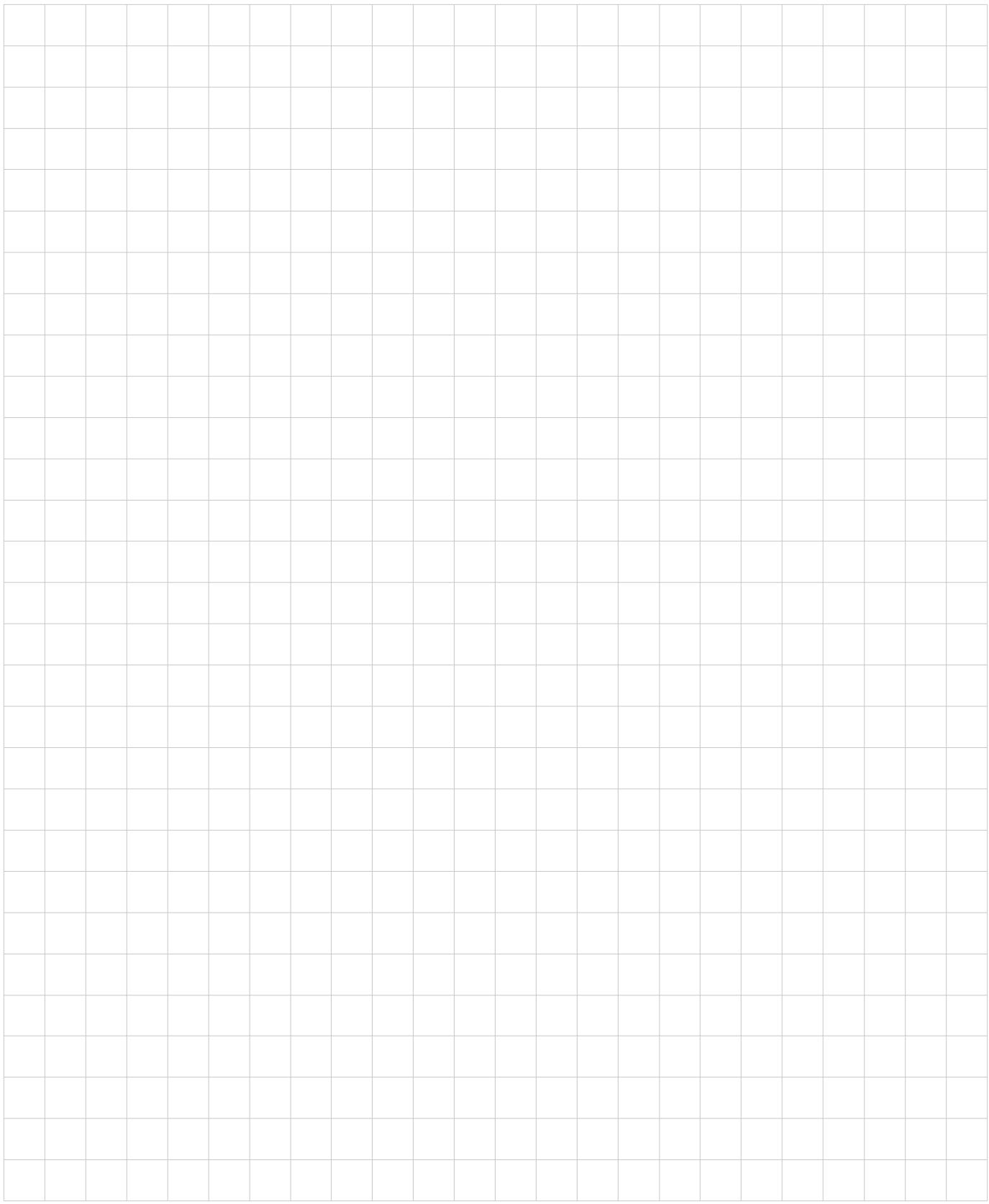


DILER-... + HDILE



DILER-... + RCDILE; DILER-... + VGDILE







Control Relays

Notes

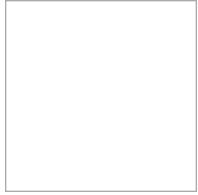
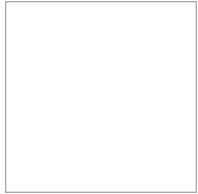
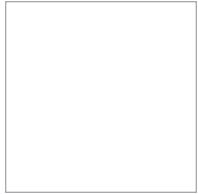
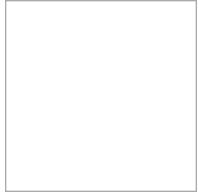
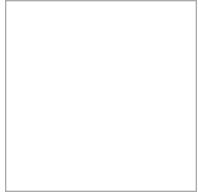
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Control Relays

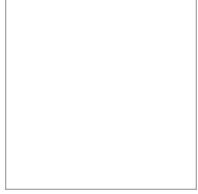
C24 | moellerNA.com

STARTER-CAT-USA-1206

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**SYST
M**



pre-assembled enclosed starters

<i>General Information</i>	D2
<i>SYST-M base units</i>	D3
<i>Overload Relays</i>	D7
<i>Pilot Device Kits</i>	D8
<i>Control Transformers</i>	D10
<i>Remote Control Adapter</i>	D10

D

Pre-assembled
Enclosed Starters

MOELLER 

For Immediate Delivery call KMParts.com at (866) 595-9616



SYST-M starters from Moeller

Economical, ready-made starters to 50HP (at 460V)

**SYST
M**



D

Pre-assembled
Enclosed Starters

- > Pre-assembled, ready made starters to 50HP (at 460V)
- > Non-reversing, reversing, combination and non-combination models available
- > Heavy duty NEMA 1 enclosure for rugged performance
- > Many pilot device control options available
- > Convenient plug-in technology

Moeller has designed a complete line of enclosed, ready-made starters, called SYST-M, that you can install and use immediately. The entire SYST-M family is designed to be fully modular, so availability is generally from stock. The line is designed for a variety of applications to 50HP (@460V), including basic non-reversing and reversing starters. Both configurations are also available in fused combination designs.

Ready-made and rugged

At the heart of every SYST-M starter is the new Moeller DIL M contactor (with 120V coil) and a ZB overload relay. These starter components are the newest and most modern on the market today.

All starters are housed in a heavy duty NEMA 1 enclosure with back plate, grounding terminals and knockouts.

Plug-in speed and convenience



The essence of SYST-M starters is their modularity. All starters come equipped with plug-in connectors for pilot device modules and optional control power transformers. This not only allows us to build and ship the starters quickly, but allows you to change or add components in a snap.

A variety of control

Pre-assembled pilot device kits come in many configurations, from simple 2-position and H-O-A selector switches, to START/STOP pushbuttons with a pilot light. A manual RESET button is also pre-installed on the front cover. All pilot devices are selected from Moeller's exceptional RMQ-Titan line that is rugged and good looking.

Optional accessories available

Optional Control Power Transformers (CPT) are available with both a fused primary and secondary. There are four incoming voltages to choose, including 208, 240, 480 and 600. Output voltage is 120V to match the contactor. You may also choose a Remote Adaptor for use when the starter is being controlled from a remote location. As with all SYST-M components, all accessories are pre-wired with plug-in technology that installs in seconds.

- > Ready made, economical AC, magnetic, non-reversing starters in a heavy duty NEMA 1 enclosure
- > SYST-M starters are in-stock for immediate delivery, or available in 24 hour turn
- > Convenient plug-in technology allows quick-build and quick-change of components
- > All SYST-M starters utilize Moeller contactors... the newest and most modern on the market today.



SYST-M Base Unit ② – Full Voltage, Non-Reversing, Non-Combination

Maximum UL / CSA Horsepower Ratings				Auxiliary Contacts		Dimensions centimeters (inches)			Catalog Number	Price ②	
Three Phase				NO	NC	H	W	D			
200V	230V	460V	575V								
3	3	10		10	1	0	24 (9.5)	17 (6.7)	15 (5.9)	SYSTM-STR-10	143
10	10	20		25	1	0	24 (9.5)	17 (6.7)	15 (5.9)	SYSTM-STR-20	211
20	25	50		60	1	1	40 (15.8)	23 (9.1)	20 (7.9)	SYSTM-STR-30	440

SYST-M Base Units Include ① ②

- NEMA 1 heavy gauge enclosure with back plate, lift-off cover and knockouts
- Moeller DILM contactor (mounted) with 120V coil
- Plug-in quick connector for pilot device module (must order Pilot Device module for a complete SYST-M starter)
- Quick connector for an optional Control Power Transformer (CPT)
- Reset push button pre-mounted on cover
- Pre-installed grounding terminals

D

 Pre-assembled
Enclosed Starters

Ordering Instructions



① All SYST-M starters are designed in a heavy duty NEMA 1 enclosure with 120V AC control. Moeller offers a wide array of custom control panels for any application. If other starter types, enclosures or coil voltages are required, please contact your Moeller representative for a custom solution.

② Must order an overload relay and pilot device module for a complete SYST-M starter.

- > Ready made, economical, AC reversing starters, in a heavy duty NEMA 1 enclosure
- > SYST-M starters are in-stock for immediate delivery, or available in 24 hour turn
- > Convenient plug-in technology allows quick-build and quick-change of components
- > All SYST-M starters utilize Moeller contactors... the newest and most modern on the market today.



SYST-M Base Unit ② – Full Voltage, Reversing, Non-Combination

Maximum UL / CSA Horsepower Ratings					Auxiliary Contacts		Dimensions centimeters (inches)			Catalog Number	Price ②
Three Phase					NO	NC	H	W	D		
200 V	230 V	460 V	575 V								
3	3	10	10	1	1	24 (9.5)	17 (6.7)	15 (5.9)		SYSTM-STR-10R	295
10	10	20	25	1	1	40 (15.8)	23 (9.1)	20 (7.9)		SYSTM-STR-20R	500
20	25	50	60	1	1	40 (15.8)	23 (9.1)	20 (7.9)		SYSTM-STR-30R	720

SYST-M Base Units Include ① ②

- NEMA 1 heavy gauge enclosure with back plate, lift-off cover and knockouts
- Moeller DILM reversing contactors (mounted) with 120V coil
- Plug-in quick connector for pilot device module (must order Pilot Device module for a complete SYST-M starter)
- Quick connector for an optional Control Power Transformer (CPT)
- Reset push button pre-mounted on cover
- Pre-installed grounding terminals

D

 Pre-assembled
Enclosed Starters

Ordering Instructions



① All SYST-M starters are designed in a heavy duty NEMA 1 enclosure with 120V AC control. Moeller offers a wide array of custom control panels for any application. If other starter types, enclosures or coil voltages are required, please contact your Moeller representative for a custom solution.

② Must order an overload relay and pilot device module for a complete SYST-M starter.

- > Ready made, economical AC, combination fusible (HRC 1J), non-reversing starters in a heavy duty NEMA 1 enclosure
- > SYST-M starters are in-stock for immediate delivery, or available in 24 hour turn
- > Convenient plug-in technology allows quick-build and quick-change of components
- > All SYST-M starters utilize Moeller contactors... the newest and most modern on the market today.



SYST-M Base Unit ② – Full Voltage, Non-Reversing, Combination, Fusible (HRC 1J)

Maximum UL / CSA Horsepower Ratings				Fused Disconnect (A)	Auxiliary Contacts		Dimensions centimeters (inches)			Catalog Number	Price ②			
Three Phase														
200V	230V	460V	575V		NO	NC	H	W	D					
3	3	10	10	30	1	0	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-11C	473			
7½	7½	15	20	30	1	0	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-21C	508			
10	10	20	25	60	1	0	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-22C	589			
10	15	30	40	60	1	1	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-32C	617			
20	25	50	60	100	1	1	60 (23.6)	50 (19.7)	20 (7.9)	SYSTM-STR-33C	914			

SYST-M Base Units Include ①②

- NEMA 1 heavy gauge enclosure with back plate, lift-off cover and knockouts
- Moeller DILM contactor (mounted) with 120V coil
- Fused disconnect (HRC 1J) with rotary handle (fuses not included)
- Plug-in quick connector for pilot device module (must order Pilot Device module for a complete SYST-M starter)
- Quick connector for an optional Control Power Transformer (CPT)
- Reset push button pre-mounted on cover
- Pre-installed grounding terminals

D

 Pre-assembled
Enclosed Starters

Ordering Instructions



- ① All SYST-M starters are designed in a heavy duty NEMA 1 enclosure with 120V AC control. Moeller offers a wide array of custom control panels for any application. If other starter types, enclosures or coil voltages are required, please contact your Moeller representative for a custom solution.
- ② Must order an overload relay and pilot device module for a complete SYST-M starter.

- > Ready made, economical AC reversing, combination fusible (HRC 1J) starters in a heavy duty NEMA 1 enclosure
- > Popular SYST-M starters are in-stock for immediate delivery, or available in 24 hour turn
- > Convenient plug-in technology allows quick-build and quick-change of components
- > All SYST-M starters utilize Moeller contactors... the newest and most modern on the market today.



SYST-M Base Unit ② – Full Voltage, Reversing, Combination, Fusible (HRC 1J)

Maximum UL / CSA Horsepower Ratings				Fused Disconnect (A)	Auxiliary Contacts		Dimensions centimeters (inches)			Catalog Number	Price ②	
Three Phase					NO	NC	H	W	D			
200 V	230 V	460 V	575 V									
3	3	10	10	30	1	1	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-11CR	678	
7½	7½	15	20	30	1	1	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-21CR	703	
10	10	20	25	60	1	1	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-22CR	757	
10	15	30	40	60	1	1	60 (23.6)	27 (10.6)	20 (7.9)	SYSTM-STR-32CR	1064	
20	25	50	60	100	1	1	60 (23.6)	50 (19.7)	20 (7.9)	SYSTM-STR-33CR	1200	

SYST-M Base Units Include ①②

- NEMA 1 heavy gauge enclosure with back plate, lift-off cover and knockouts
- Moeller DILM reversing contactors (mounted) with 120V coil
- Fused disconnect (HRC 1J) with rotary handle (fuses not included)
- Plug-in quick connector for pilot device module (must order Pilot Device module for a complete SYST-M starter)
- Quick connector for an optional Control Power Transformer (CPT)
- Reset push button pre-mounted on cover
- Pre-installed grounding terminals

D

 Pre-assembled
Enclosed Starters

Ordering Instructions



① All SYST-M starters are designed in a heavy duty NEMA 1 enclosure with 120V AC control. Moeller offers a wide array of custom control panels for any application. If other starter types, enclosures or coil voltages are required, please contact your Moeller representative for a custom solution.

② Must order an overload relay and pilot device module for a complete SYST-M starter.

Direct Mount ZB Thermal Overload Relays for SYST-M Starters

Overload Relay	Adjustable Setting Range	Auxiliary Contacts		For use with SYST-M starter...	Short-Circuit Protection (Max 600V AC) ①		Catalog Number	Price
		NO	NC		Fuses (A)	Circuit Breaker (A)		
	0.1 – 0.16	1	1	All series "10"	1	25	ZB12-0,16	72
	0.16 – 0.24	1	1		1	25	ZB12-0,24	72
	0.24 – 0.4	1	1		1	25	ZB12-0,4	72
	0.4 – 0.6	1	1		1	25	ZB12-0,6	72
	0.6 – 1	1	1		3	25	ZB12-1	72
	1 – 1.6	1	1		6	25	ZB12-1,6	72
	1.6 – 2.4	1	1		6	25	ZB12-2,4	72
	2.4 – 4	1	1		15	25	ZB12-4	72
	4 – 6	1	1		20	25	ZB12-6	72
	6 – 10	1	1		40	25	ZB12-10	72
	9 – 12	1	1		60	30	ZB12-12	72
	12 – 16	1	1		60	30	ZB12-16	72
	10 – 16	1	1	All series "20"	60	30	ZB32-16	76
	16 – 24	1	1		90	30	ZB32-24	76
	24 – 32	1	1		125	40	ZB32-32	96
	24 – 40	1	1	All series "30"	125	125	ZB65-40	118
	40 – 57	1	1		200	150	ZB65-57	130
	50 – 65	1	1		200	150	ZB65-65	130

D

Pre-assembled
Enclosed Starters

Ordering Instructions



① Observe the maximum permissible fuse of the contactor with direct device mounting.

Pilot Device Kits for Non-reversing SYST-M Starters

Kit	Description	Catalog Number	Price
	<ul style="list-style-type: none"> One green START pushbutton One red STOP pushbutton 	SYSTM-SS	51
	<ul style="list-style-type: none"> One green START pushbutton One red STOP pushbutton One red pilot light with ON legend plate (LED element with 85 – 264V operating range) 	SYSTM-SS/PL	82
	<ul style="list-style-type: none"> One red pilot light with ON legend plate (LED element with 85 – 264V operating range) 	SYSTM-PL	43
	<ul style="list-style-type: none"> 2-position OFF-ON selector switch 	SYSTM-00	39

Kit	Description	Catalog Number	Price
	<ul style="list-style-type: none"> 2-position OFF-ON selector switch One red pilot light with ON legend plate (LED element with 85 – 264V operating range) 	SYSTM-00/PL	69
	<ul style="list-style-type: none"> 3-position HAND-O-AUTO selector switch 	SYSTM-HOA	44
	<ul style="list-style-type: none"> 3-position HAND-O-AUTO selector switch One red pilot light with ON legend plate (LED element with 85 – 264V operating range) 	SYSTM-HOA/PL	75

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 Pre-assembled
Enclosed Starters

Ordering Instructions

- 1 Locate the desired SYST-M base unit
- 2 Turn to page D7 to select appropriate overload relay
- 3 Select pilot device control kit on this page
- 4 Turn to page D10 to select optional accessories



Pilot Device Kit for Reversing SYST-M Starters

Kit	Description	Catalog Number	Price
	<ul style="list-style-type: none"> One black FORWARD pushbutton One black REVERSE pushbutton One red STOP pushbutton, raised 	SYSTM-SFR	92
	<ul style="list-style-type: none"> 3-position FWD-O-REV selector switch with thumb grip handle 	SYSTM-FOR	48
	<ul style="list-style-type: none"> 3-position FWD-O-REV selector switch with thumb grip handle Two red pilot lights (LED element with 85 - 264V operating range): <ul style="list-style-type: none"> - one with FORWARD legend plate - one with REVERSE legend plate 	SYSTM-FOR/PL/PL	104

D

Pre-assembled
Enclosed Starters

Ordering Instructions

- 1 Locate the desired SYST-M base unit
- 2 Turn to page D7 to select appropriate overload relay
- 3 Select pilot device control kit on this page
- 4 Turn to page D10 to select optional accessories


Control Transformers (*optional*)

Transformer	VA Rating (VA)	Maximum Primary Fuse (A)	Maximum Secondary Fuse (A)	Primary Voltage	Secondary Voltage	Catalog Number	Price
	50	1 1/8	6/10	208	120	SYSTM-T50-208/120-NA	113
	50	1	6/10	240	120	SYSTM-T50-240/120-NA	
	50	1/2	6/10	480	120	SYSTM-T50-480/120-NA	
	50	4/10	6/10	600	120	SYSTM-T50-600/120-NA	

Remote Control Adaptor (*optional*)

Adaptor	Description	Catalog Number	Price
	5-wire plug-in adaptor. For use when the starter is controlled from a remote location only.	SYSTM-RA	10

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